

Product: 2006 Bobcat V623 VersaHANDLER Service Repair Workshop Manual (S/N 367111001 - 367113000) (S/N 367211001 - 367213000)  
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**V623**



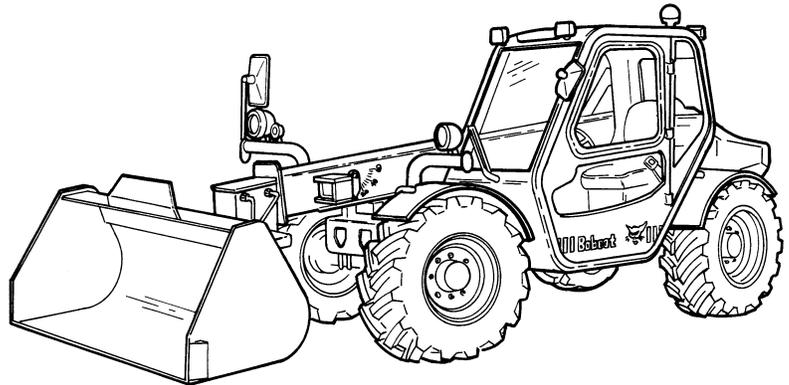
**Bobcat®**

**VersaHANDLER**

# Service Manual

**(S/N 367111001 - 367113000)**

**(S/N 367211001 - 367213000)**



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# MAINTENANCE SAFETY

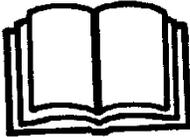


## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

### CORRECT



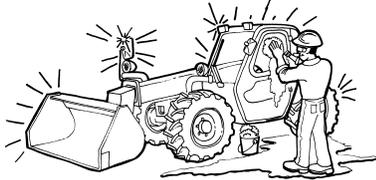
B-10731a

- ⚠ Never service the Bobcat VersaHANDLER without instructions.



**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

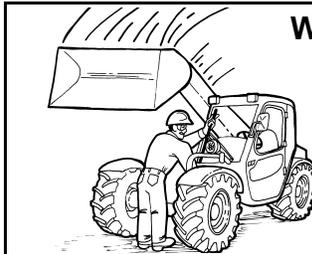
### CORRECT



B-16082

- ⚠ Cleaning and maintenance are required daily.

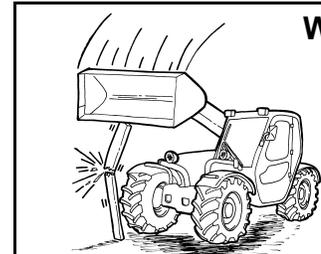
### WRONG



B-16080

- ⚠ Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause boom to drop. Do not go under boom when raised unless supported by an approved boom stop. Replace if damaged.

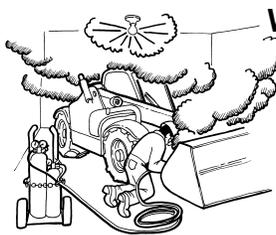
### WRONG



B-16079

- ⚠ Never work on VersaHANDLER with boom up unless boom is held by an approved boom stop. Replace if damaged.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.

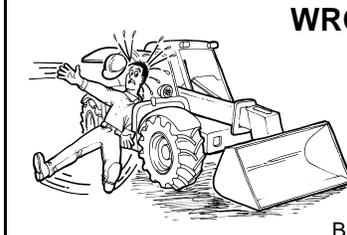
### WRONG



B-16081

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
- ⚠ Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

### WRONG



B-16078

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

### WRONG



B-6589

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use **genuine Bobcat replacement parts**.



**Bobcat®**

## ALPHABETICAL INDEX

AIR CLEANER .....	70-01	HYDRAULIC CONNECTION SPECIFICATION	SPEC-01
AIR CLEANER SERVICE .....	10-01	HYDRAULIC CONTROL VALVE .....	20-01
AIR CONDITIONING SERVICE .....	80-01	HYDRAULIC/HYDROSTATIC FLUID	
AIR CONDITIONING SYSTEM FLOW .....	80-01	SPECIFICATIONS .....	SPEC-01
ALTERNATOR .....	60-01	HYDRAULIC/HYDROSTATIC SYSTEM .....	10-01
AXLE AND DIFFERENTIAL .....	40-01	HYDRAULIC RESERVOIR .....	20-01
AXLE PIVOT FRAME .....	40-01	HYDRAULIC SYSTEM INFORMATION .....	20-01
AXLES (FRONT AND REAR) .....	10-01	HYDROSTATIC DRIVE MOTOR .....	30-01
AXLE TOE-IN .....	40-01	HYDROSTATIC PUMP .....	30-01
		HYDROSTATIC SYSTEM INFORMATION .....	30-01
BASIC TROUBLESHOOTING .....	80-01		
BATTERY .....	60-01	INCHING SWITCH .....	60-01
BOOM ASSEMBLY .....	50-01	INNER BOOM .....	50-01
BOOM STOP .....	10-01	INSTRUMENT PANEL .....	60-01
BRAKE LIGHT SWITCH .....	60-01		
BRAKE VALVE .....	20-01	JOYSTICK .....	20-01, 60-01
BUCKET POSITIONING CYLINDER .....	20-01	JOYSTICK PANEL .....	60-01
COMPONENTS .....	80-01	LIFT CYLINDER .....	20-01
COMPRESSOR .....	80-01	LIFTING AND BLOCKING THE VersaHANDLER ...	10-01
CONDENSER .....	80-01	LIGHTS .....	60-01
CONVERSIONS .....	SPEC-01	LUBRICATION .....	10-01
DASH COVERING/STEERING COLUMN COVER	60-01	MACHINE TORQUE SPECIFICATIONS .....	SPEC-01
DRIVE BOX .....	20-01	MAIN RELIEF VALVE .....	20-01
DRIVE SHAFT .....	40-01	MUFFLER .....	70-01
ELECTRICAL SYSTEM INFORMATION .....	60-01	OIL COOLER .....	30-01
ENGINE AND ENGINE MOUNTS .....	70-01	OPERATOR CAB .....	10-01, 50-01
ENGINE COOLING SYSTEM .....	10-01	OPERATOR SEAT .....	50-01
ENGINE COMPONENTS AND TESTING .....	70-01		
ENGINE COVER .....	10-01, 50-01	PARKING BRAKE .....	40-01
ENGINE/HYDROSTAT ASSEMBLY .....	70-01	PEDAL ASSEMBLY .....	60-01
ENGINE LUBRICATION SYSTEM .....	10-01	PIVOT LINK .....	50-01
ENGINE SPECIFICATIONS .....	SPEC-01	PRESSURE SWITCH .....	80-01
ENGINE SPEED CONTROL .....	70-01		
EVAPORATOR/BLOWER UNIT .....	80-01	QUICK TACH .....	50-01
EXPANSION VALVE .....	80-01	QUICK TACH CYLINDER .....	20-01
EXTENSION CYLINDER .....	20-01		
FAN MOTOR .....	20-01	RADIATOR .....	70-01
FENDER .....	50-01	REAR WEIGHTS .....	50-01
FLYWHEEL AND HOUSING .....	70-01	REAR WIPER MOTOR .....	60-01
FRAME LEVELING CYLINDER .....	20-01	RECEIVER/DRIER .....	80-01
FRONT AXLE .....	40-01	RECONDITIONING THE ENGINE .....	70-01
FRONT AXLE WITH FRAME LEVELING .....	40-01	REGULAR MAINTENANCE .....	80-01
FRONT WIPER MOTOR .....	60-01		
FUEL SYSTEM .....	10-01	SAFETY .....	80-01
FUEL TANK .....	50-01	SERVICE SCHEDULE .....	10-01
		SPARK ARRESTOR MUFFLER .....	10-01
GEAR PUMP .....	20-01	STARTER .....	60-01
GENERAL AIR CONDITIONING SERVICE		STEERING ANGLE ADJUSTMENTS .....	40-01
GUIDELINES .....	80-01	STEERING CYLINDER .....	20-01
		STEERING MODE VALVE BLOCK .....	20-01
HEATER ASSEMBLY .....	80-01	STEERING VALVE .....	20-01
		SWITCH PANEL .....	60-01
		SYSTEM CHARGING & RECLAMATION .....	80-01

## ALPHABETICAL INDEX (CONT'D)

SYSTEM TROUBLESHOOTING.....	80-01
TEMPERATURE/PRESSURE .....	80-01
TIRE MAINTENANCE .....	10-01
TILT CYLINDER .....	20-01
TOP WIPER MOTOR .....	60-01
TORQUE SPECIFICATIONS FOR BOLTS.....	SPEC-01
TOWING THE VersaHANDLER .....	10-01
TRANSPORTING THE VersaHANDLER.....	10-01
TRAVEL/SIGNAL LEVER .....	60-01
TROUBLESHOOTING.....	40-01, 70-01
 VersaHANDLER SPECIFICATIONS.....	 SPEC-01
 WEAR PADS (FRONT).....	 50-01
WEAR PADS (REAR) .....	50-01

## CONTENTS

FOREWORD.....	II
SAFETY INSTRUCTIONS .....	V
SERIAL NUMBER LOCATIONS .....	IX
DELIVERY REPORT.....	X
BOBCAT VERSAHANDLER IDENTIFICATION .....	X
SAFETY AND MAINTENANCE.....	10-01
HYDRAULIC SYSTEM .....	20-01
HYDROSTATIC SYSTEM.....	30-01
DRIVE SYSTEM .....	40-01
MAIN FRAME .....	50-01
ELECTRICAL SYSTEM AND ANALYSIS .....	60-01
ENGINE SERVICE .....	70-01
HEATING, VENTILATION, AIR CONDITIONING .....	80-01
SPECIFICATIONS.....	SPEC-01

**SAFETY &  
MAINTENANCE**

**HYDRAULIC  
SYSTEM**

**HYDROSTATIC  
SYSTEM**

**DRIVE  
SYSTEM**

**MAIN FRAME**

**ELECTRICAL  
SYSTEM &  
ANALYSIS**

**ENGINE  
SERVICE**

**HVAC**

**SPECIFICATIONS**

# FOREWORD

This manual is for the Bobcat VersaHANDLER mechanic. It provides necessary servicing and adjustment procedures for the Bobcat VersaHANDLER and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, Starting procedure, daily checks, etc.

A general inspection of the following items must be made after the VersaHANDLER has had service or repair:

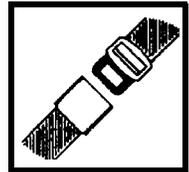
1. Check that ROPS/FOPS (including right side window) is in good condition and is not modified.



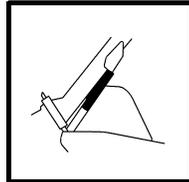
2. Check that ROPS mounting hardware is tightened and is Bobcat approved.



3. The seat belt must be correctly installed, functional and in good condition.



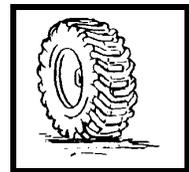
4. Check boom support device, replace if damaged.



5. Machine signs must be legible and in the correct location.



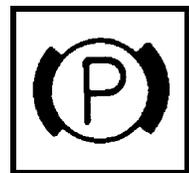
6. Check tires for wear and pressure. Use only approved tires.



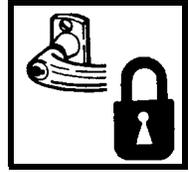
7. Check for correct function of the work lights.



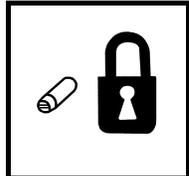
8. The parking brake must function correctly.



9. Enclosure door latches must open and close freely.



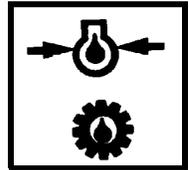
10. Attachment locking pins must function correctly and be in good condition.



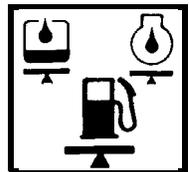
11. Safety treads must be in good condition.



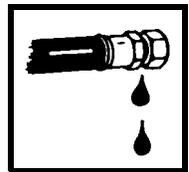
12. Check for correct function of indicator lamps and gauges.



13. Check hydraulic fluid level, engine oil level and fuel supply.



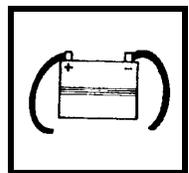
14. Inspect for fuel, oil or hydraulic fluid leaks.



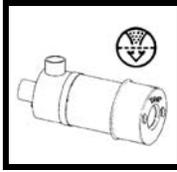
15. Lubricate the VersaHANDLER.



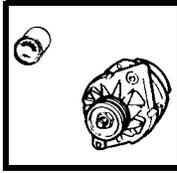
16. Check the condition of the battery and cables.



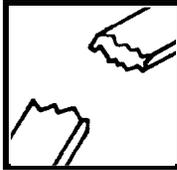
17. Inspect the air cleaner for damage or leaks. Check the condition of the element.



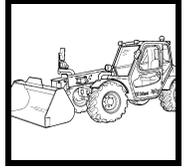
18. Check the electrical charging system.



19. Inspect for loosen or broken parts or connections.



20. Operate the VersaHANDLER and check all functions.



21. Check for any field modification not completed.



22. Recommend to the owner that all necessary corrections be made before the machine is returned to service.



**CALIFORNIA  
PROPOSITION 65 WARNING**  
Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



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## SAFETY INSTRUCTIONS



### Safety Alert Symbol

This symbol with a warning statement means:  
“Warning, be alert! Your safety is involved!”  
Carefully read the message that follows.



## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



## WARNING

Warnings on the machine and in the manuals are for your safety. Failure to obey warnings can cause injury or death.

W-2044-1285

## IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The AEM Safety Manual delivered with the machine gives general safety information.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The VersaHANDLER Operator Training Course is available through your local dealer or at [www.training.bobcat.com](http://www.training.bobcat.com) or [www.bobcat.com](http://www.bobcat.com). This course is intended to provide rules and practices of correct operation of the VersaHANDLER.
- The VersaHANDLER Safety Video is available from your Bobcat dealer or at [www.training.bobcat.com](http://www.training.bobcat.com) or [www.bobcat.com](http://www.bobcat.com).

SI VH-0206 SM

## SAFETY INSTRUCTIONS (CONT'D)

The dealer and owner/operator review the recommended uses of the product when delivered. If the owner/operator will be using the machine for a different application(s) he or she must ask the dealer for recommendations on the new use.



# Call Before You Dig

**1-888-258-0808**

When you call, you will be directed to a location in your state/city for information about buried lines (telephone, cable TV, water, sewer, gas, etc.)

## SAFETY INSTRUCTIONS (CONT'D)

### Fire Prevention

The machine and attachments have components that are at high temperature under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

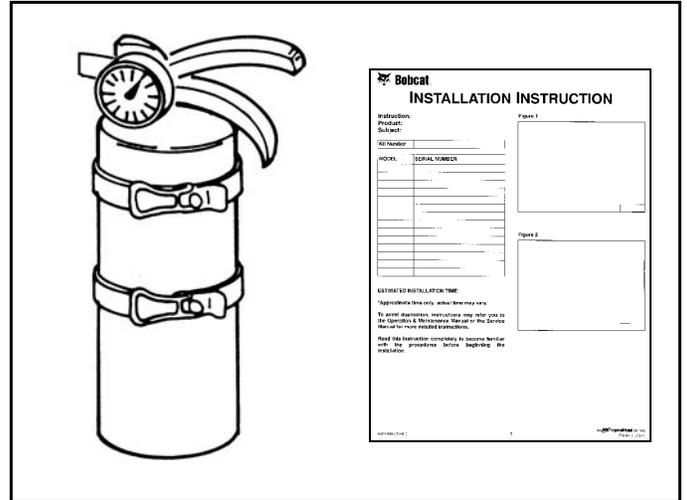
Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it will increase fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential hazard.

The spark arrestor muffler is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

- Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.
- The operator cab, engine compartment, and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazard and overheating.
- Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part.
- Check fuel and hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Tighten or replace any parts that show leakage. Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.
- Do not use ether or starting fluids on any engine which has glow plugs. These starting aids can cause explosion and injure you or bystanders.
- Always clean the machine, disconnect the battery, and disconnect the wiring from the controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding. Have good ventilation when grinding or welding painted parts. Wear a dust mask when grinding painted parts. Toxic dust or gas can be produced.
- Stop the engine and let it cool before adding fuel. **NO SMOKING!**

- Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.
- Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).

Figure 1



- Know where fire extinguishers and first aid kits are located and how to use them. Fire extinguishers are available from your Bobcat dealer [Figure 1].



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## SERIAL NUMBER LOCATIONS

Always use the serial number of the VersaHANDLER when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

### VersaHANDLER Serial Number

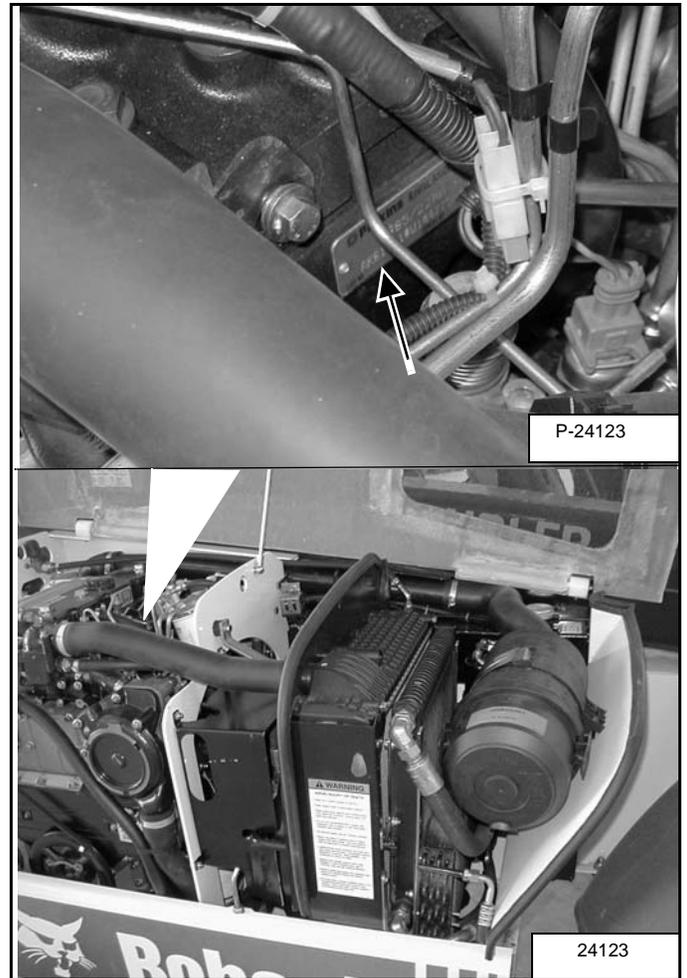
Figure 2



The front, on the right side of the chassis [Figure 2].

### Engine Serial Number

Figure 3



The engine serial number is stamped on a plate near the injection pump or at the rear of the cylinder block [Figure 3]. Always use the full number when ordering replacement parts.

### Other Serial Numbers

Some components may also have serial numbers. Always use these serial numbers when requesting parts.

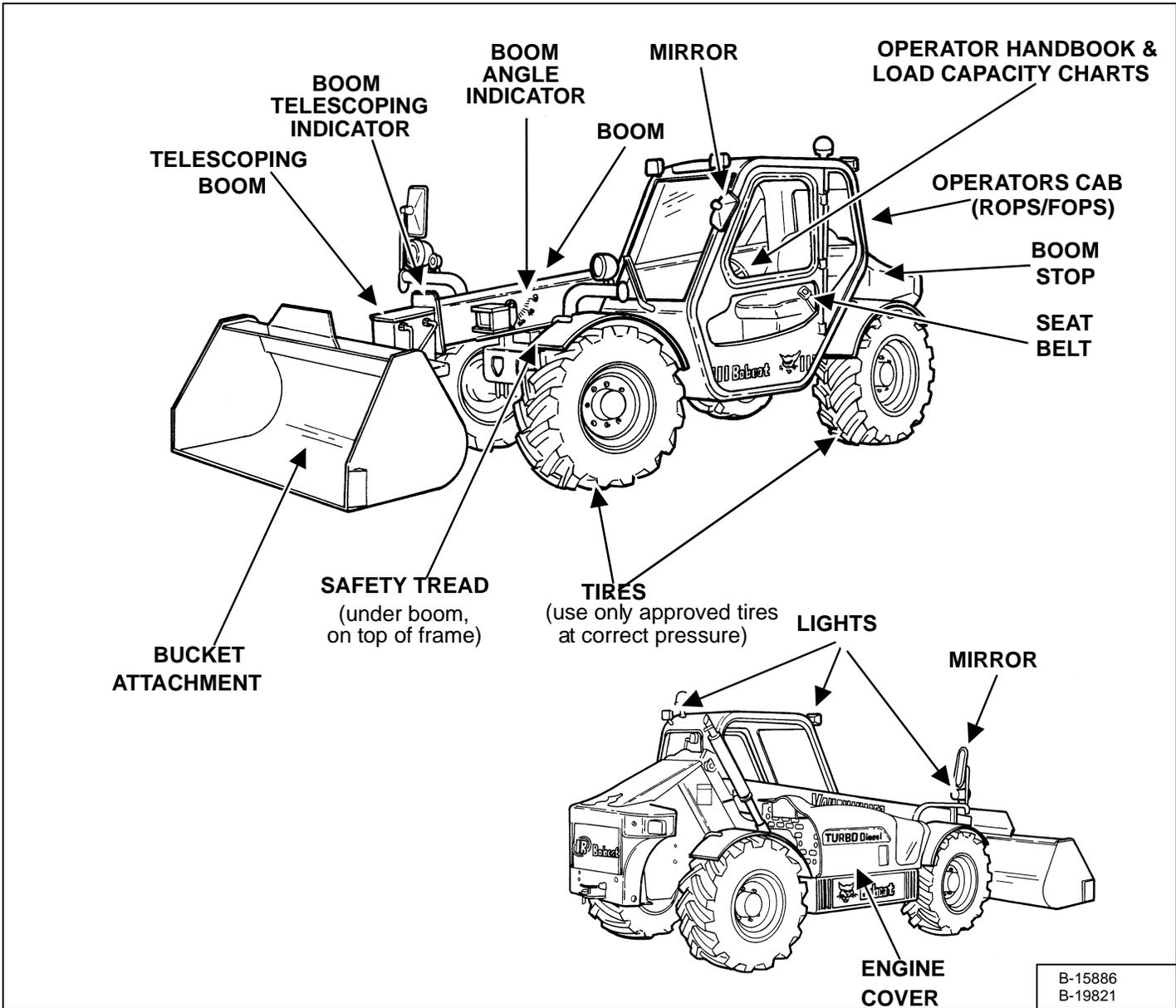
## DELIVERY REPORT

The Delivery Report must be filled out by the dealer and signed by the owner or operator when the VersaHANDLER is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely [Figure 4].

Figure 4

B-16315

## BOBCAT VersaHANDLER IDENTIFICATION



B-15886  
B-19821

**SAFETY AND MAINTENANCE**

AIR CLEANER SERVICE . . . . . 10-60-1  
    Replacing Filter Element . . . . . 10-60-1

AXLES (FRONT AND REAR) . . . . . 10-110-1  
    Checking Oil Level (Front Differential) . . . . . 10-110-2  
    Checking Oil Level (Planetary Carrier) . . . . . 10-110-1  
    Checking Oil Level (Rear Differential) . . . . . 10-110-2  
    Draining Oil (Front Differential) . . . . . 10-110-2  
    Draining Oil (Planetary Carrier) . . . . . 10-110-1  
    Draining Oil (Rear Differential) . . . . . 10-110-2

BOOM STOP . . . . . 10-150-1  
    Installing Boom Stop . . . . . 10-150-1  
    Removing Boom Stop . . . . . 10-150-1

ENGINE COOLING SYSTEM . . . . . 10-70-1  
    Checking The Coolant Level . . . . . 10-70-1  
    Cleaning The Cooling System . . . . . 10-70-1  
    Replacing The Coolant . . . . . 10-70-2

ENGINE COVER . . . . . 10-160-1  
    Adjusting The Latch . . . . . 10-160-1  
    Opening And Closing The Engine Cover . . . . . 10-160-1

ENGINE LUBRICATION SYSTEM . . . . . 10-90-1  
    Checking Engine Oil . . . . . 10-90-1  
    Oil Chart . . . . . 10-90-1  
    Replacing Oil And Filter . . . . . 10-90-1

FUEL SYSTEM . . . . . 10-80-1  
    Filling The Fuel Tank . . . . . 10-80-1  
    Fuel Filter . . . . . 10-80-1  
    Fuel Specifications . . . . . 10-80-1

HYDRAULIC/HYDROSTATIC SYSTEM . . . . . 10-100-1  
    Checking And Adding Fluid . . . . . 10-100-1  
    Replacing Hydraulic Fluid . . . . . 10-100-2  
    Replacing Hydraulic/Hydrostatic Filter . . . . . 10-100-1

LIFTING AND BLOCKING THE VERSAHANDLER . . . . . 10-10-1  
    Procedure . . . . . 10-10-1

LUBRICATION . . . . . 10-120-1  
    Procedure . . . . . 10-120-1

**Continued On Next Page**

## SAFETY AND MAINTENANCE (CONT'D)

OPERATOR CAB .....	10-20-1
Cab Door .....	10-20-1
Cab Door Window .....	10-20-1
Emergency Exit .....	10-20-1
SERVICE SCHEDULE .....	10-50-1
Chart .....	10-50-1
SPARK ARRESTOR MUFFLER .....	10-140-1
TIRE MAINTENANCE .....	10-130-1
Tire Mounting .....	10-130-1
Tire Rotation .....	10-130-1
Wheel Nuts .....	10-130-1
TOWING THE VERSAHANDLER .....	10-40-1
Procedure .....	10-40-1
TRANSPORTING THE VERSAHANDLER .....	10-30-1
Procedure .....	10-30-1

## LIFTING AND BLOCKING THE VERSAHANDLER

### Procedure

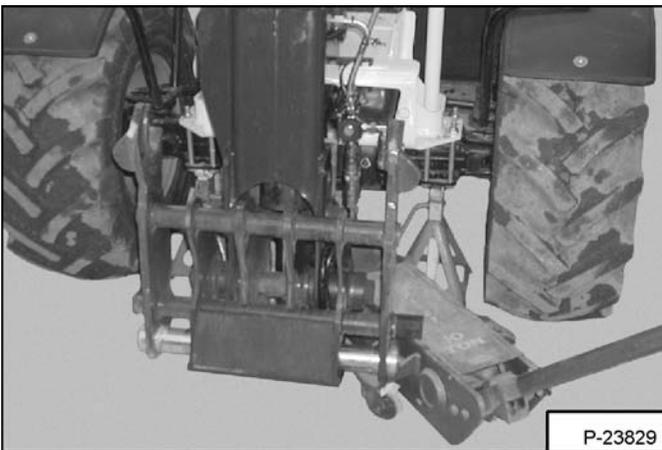
Always park the machine on a level surface.



Put jackstands under the front axles and rear corners of the frame before running the engine for service. Failure to use jackstands can allow the machine to fall or move and cause injury or death.

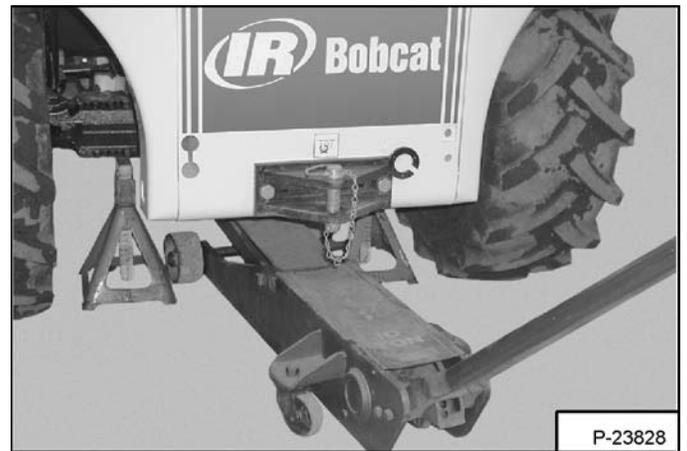
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Figure 10-10-1



STOP the engine. Put the floor jack under the center of the front axle. Lift the Versa HANDLER and install jackstands [Figure 10-10-1].

Figure 10-10-2



Put the floor jack under the center of the rear axle. Lift the Versa HANDLER and install jackstands [Figure 10-10-2].



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## OPERATOR CAB

### Emergency Exit

The left door and rear window provide exits.

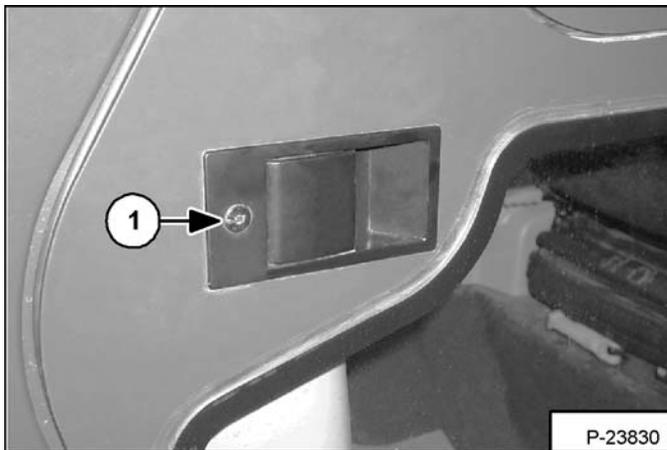
**Figure 10-20-1**



Turn the handle (Inset) and push the rear window open. Exit through the rear window opening [Figure 10-20-1].

### Cab Door

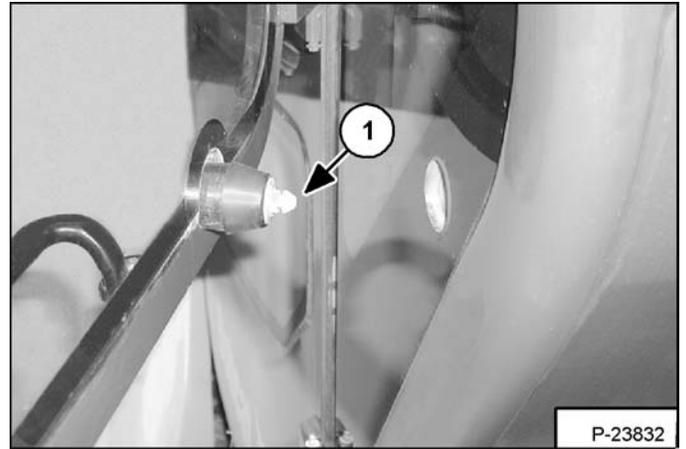
**Figure 10-20-2**



The cab door can be locked (Item 1) [Figure 10-20-2] with a key.

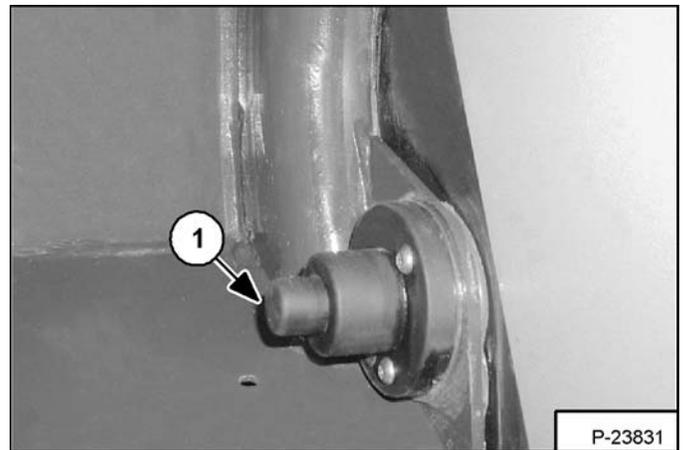
### Cab Door Window

**Figure 10-20-3**



The cab door window can be opened completely. Push the window all the way open until the latch on the cab engages onto the door post (Item 1) [Figure 10-20-3] to hold the window in the open position.

**Figure 10-20-4**



Push the button (Item 1) [Figure 10-20-4] inside the cab to disengage the latch and close the window.



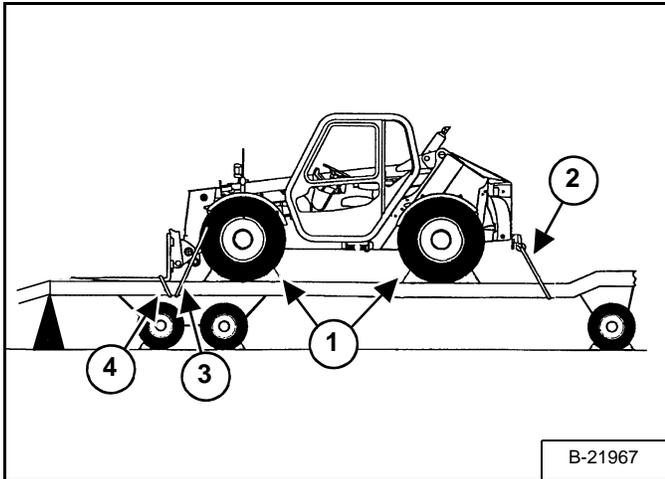
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## TRANSPORTING THE VersaHANDLER

### Procedure

Always drive the VersaHANDLER backwards (heavy end up) onto the transport vehicle.

Figure 10-30-1



The rear of the trailer must be blocked or supported [Figure 10-30-1] when loading or unloading the VersaHANDLER to prevent the front end of the trailer from raising up.

Be sure the transport and towing vehicles are of adequate size and capacity. (See VERSAHANDLER SPECIFICATIONS on Page SPEC-10-1.

Fasten the VersaHANDLER to the transport vehicle to prevent it from moving during sudden stops or when going up or down slopes.

- Block the wheels (Item 1) [Figure 10-30-1].
- Fasten the machine frame to the transport vehicle (Items 2 & 3) [Figure 10-30-1].
- Attach the forks or bucket attachment to the transport vehicle (Item 4) [Figure 10-30-1].

## WARNING

Adequately designed ramps of sufficient strength are needed to support the weight of the machine when loading onto a transport vehicle. Wood ramps can break and cause personal injury.

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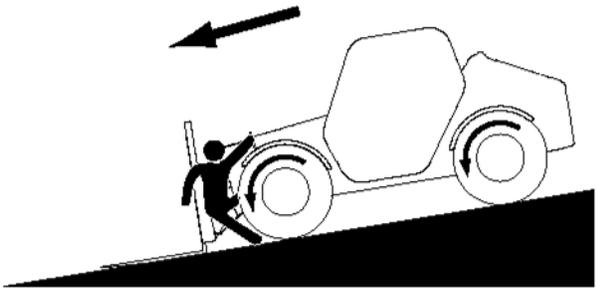
## TOWING THE VersaHANDLER

### Procedure

The VersaHANDLER can be towed a short distance such as removing it from mud or loading onto a transport vehicle.



# WARNING



**Unexpected Machine Movement  
Can Cause Serious Injury or Death**

Before adjusting screws to bypass the park brake system:

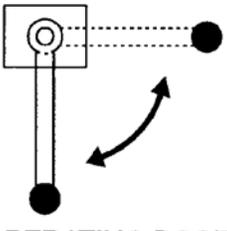
- Block wheels to prevent roll away.

Before operating machine:

- Return adjustment screws to the operating position.

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SW 01 6809622

# TOW VALVE

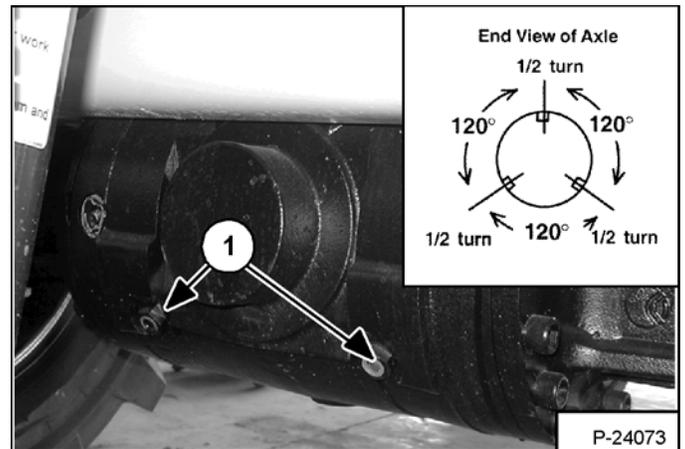


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Block the wheels to prevent the machine from rolling.

Raise the engine cover.

**Figure 10-40-1**

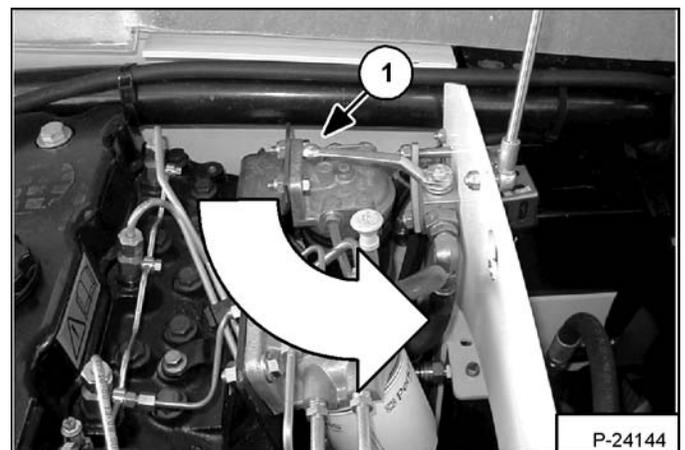


**Releasing Brake Disks:** To release the brake disks, turn each of the six (6) screws (Item 1) [Figure 10-40-1] in only one half turn at a time; then repeat until all six screws are all the way in. (It will take 4 & 1/2 to 5 turns to fully release the brakes.) Record the number of turns so that you can return them to the same position later.

**NOTE:** If one screw is turned all the way in before you start turning the others, the brake can be damaged.

There are three screws on each side (right and left) located 120° apart [Figure 10-40-1].

**Figure 10-40-2**



Turn the tow valve counterclockwise 90° (Item 1) [Figure 10-40-2] to TOWING POSITION.

Tow the VersaHANDLER at slow speed.

**Engaging Brake Disks:** After towing is completed, turn the tow valve (Item 1) [Figure 10-40-2] clockwise 90° to the OPERATING POSITION.

Turn all six screws out, 1/2 turn at a time, to their original position.



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## SERVICE SCHEDULE

### Chart

Maintenance work must be done at regular intervals. Failure to do so will result in excessive wear and early failures. The service schedule is a guide for correct maintenance of the Bobcat VersaHANDLER.

 <b>WARNING</b>	<p><b>Instructions are necessary before operating or servicing machine. Read and understand the Operation &amp; Maintenance Manual and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.</b></p> <p style="text-align: right;">W-2408-0801</p>
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SERVICE SCHEDULE		HOURS					
		10	50	100	250	□ 500	■ 1000
Engine Oil	Check the oil level and add as needed.						
Hydraulic Fluid	Check fluid level and add as needed.						
Articulation Pins	Lubricate with multi-purpose lithium based grease.						
Safety Signs, Safety Tread and Mirrors	Check for damaged signs (decals) and safety tread and mirrors. Replace if damaged or worn.						
Fuel Filter	Clean the sediment bowl/water trap.						
Nut & Bolts	Check for loose nuts and bolts. Tighten as needed.						
Brakes	Check for function. Service as necessary.						
Back-up Alarm	Check for function.						
Tires	Check for wear or damage. Inflate to correct pressure. Be sure all tires are inflated to the same pressure. Use only approved tires.						
Air Filter	Clean the outer filter element. Do not use compressed air to clean the filter. Check air filter system for damage or leaks.						
King Pins, U-Joints, Axle Oscillation (Front & Rear). Attach. Frame Pivot(s), Tilt & Lift Cyl., Boom Pivot, Leveling Cyl. (If equipped)	Lubricate with multi-purpose lithium based grease.						
Telescopic Boom	Lubricate with multi-purpose lithium based grease. Check wear blocks for adjustment.						
Engine Cooling System	Clean debris from oil cooler, radiator and air conditioner condenser. Check coolant level cold in recovery tank. Add 53% propylene glycol premixed with 47% water as needed. Check cooling system for leaks.						
Hydraulic Hoses, Tubelines and Connections.	Check condition of hoses, tubelines and connectors. Repair or replace as needed.						
Battery	Check electrolyte level. Add distilled water as needed.						
Wheel Nuts	Check wheel nut torque. Tighten as needed to 217 ft. lbs. (159 Nm).	*					
Alternator and Air Conditioner Belt	Check belt tension and adjust as needed.		●				
Engine Oil and Filter	Replace the engine oil and filter. See Specifications Content Page SPEC-01 for correct capacity. Use a genuine Bobcat filter.		●				
Engine Air Filter	Replace the outer filter element. Use a genuine Bobcat filter.		●				
Fuel Filter	Replace the fuel filter element. Use a genuine Bobcat filter.		●				
Hydraulic Fluid Filter	Replace the hydraulic filter element. Use a genuine Bobcat filter.		●				
Hydraulic Fluid and Filter	Replace the hydraulic fluid and filter element. See Specifications Contents Page SPEC-01 for correct capacity. Use a genuine Bobcat filter.						
Front & Rear Axle Fluid	Replace the axle fluid. See Specifications Contents Page SPEC-01 for correct capacity.			▼		^	
Engine Coolant	Check freeze protection of antifreeze -34°F (-30°C). Flush cooling system and replace coolant with premixed 53% propylene glycol and 47% water.						

\* Check wheel nut torque every 8 hours for the first 24 hours.

● Perform service first time, then as indicated in chart.

▼ Check level.

^ Replace fluid first time, then as indicated in chart.

□ Or every 6 months.

■ Or every 12 months.



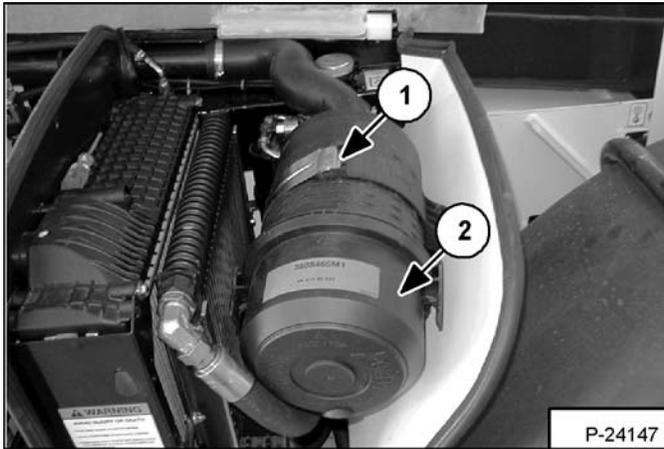
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## AIR CLEANER SERVICE

### Replacing Filter Element

#### Outer Filter

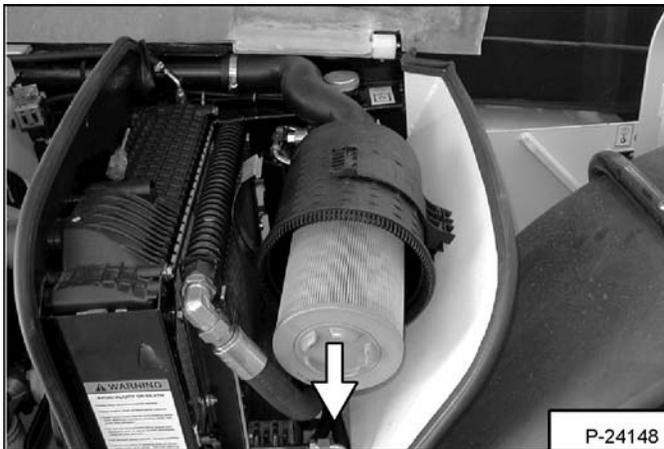
Figure 10-60-1



Loosen the filter housing clamp (Item 1) [Figure 10-60-1].

Release the fastener and remove the cover (Item 2) [Figure 10-60-1].

Figure 10-60-2



Pull the element straight out [Figure 10-60-2].

**NOTE: Make sure all sealing surfaces are free of dirt and debris.**

Install a new outer element.

Install the dust cover and fasten [Figure 10-60-1].

Connect the filter housing clamp.

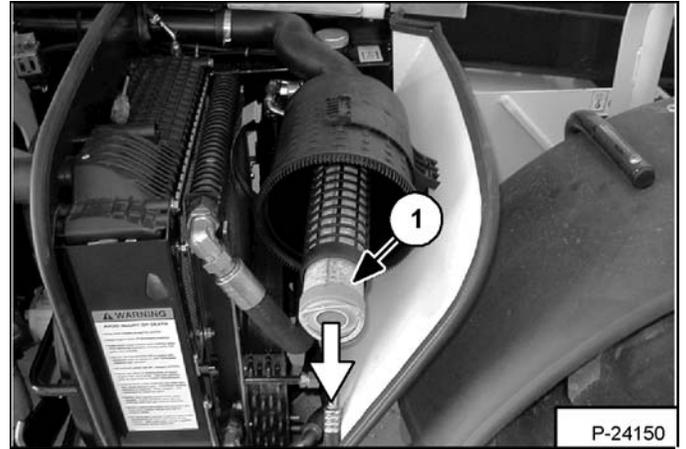
Check the air intake hose and the air cleaner housing for damage. Make sure all connections are tight.

#### Inner Filter

Remove the outer element. (See above.)

**NOTE: Make sure all sealing surfaces are free of dirt and debris.**

Figure 10-60-3



Remove the inner filter (Item 1) [Figure 10-60-3] and install a new element.

Install the outer element.

Install the dust cover and fasten [Figure 10-60-1].

Connect the filter housing clamp (Item 1) [Figure 10-60-1].

Product: 2006 Bobcat V623 VersaHANDLER Service Repair Workshop Manual (S/N 367111001 - 367113000) (S/N 367211001 - 367213000)  
Full Download: <https://www.arepairmanual.com/downloads/2006-bobcat-v623-versahandler-service-repair-workshop-manual-s-n-367111001-367113000-s-n-367211001-367213000/>



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Sample of manual. Download All 784 pages at:  
<https://www.arepairmanual.com/downloads/2006-bobcat-v623-versahandler-service-repair-workshop-manual-s-n-367111001-367113000-s-n-367211001-367213000/>