

**Brushcat™**

**Rotary  
Cutter**

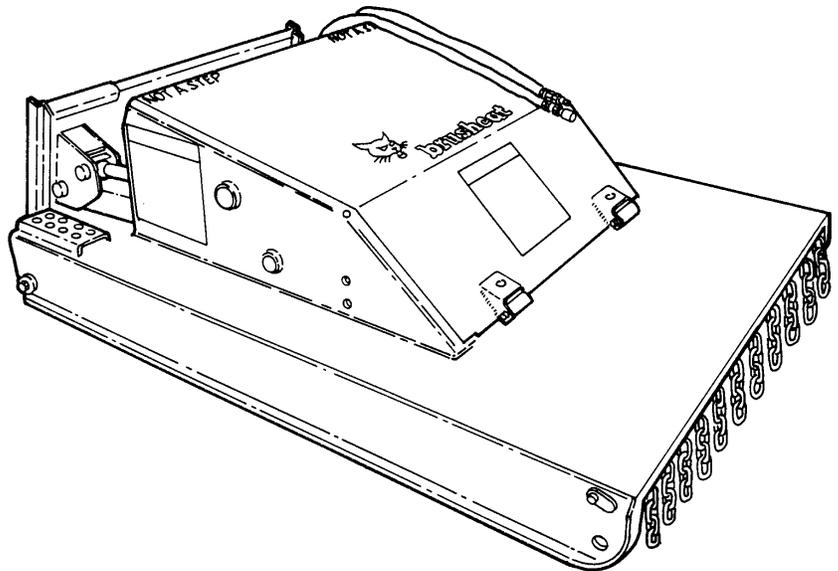
**60 Inch  
72 Inch  
90 Inch**



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# Service Manual

**60 Inch S/N 467002282 & Above  
60 Inch S/N 467200101 & Above  
60 Inch S/N A01900101 & Above  
60 Inch HF S/N A01A00101 & Above  
72 Inch S/N A00800101 & Above  
72 Inch HF S/N A01B00101 & Above  
72 Inch X S/N A01C00101 & Above  
90 Inch S/N 467100101 & Above**



Product: Bobcat Brushcat? Rotary Cutter Service Repair Workshop Manual  
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# MAINTENANCE SAFETY



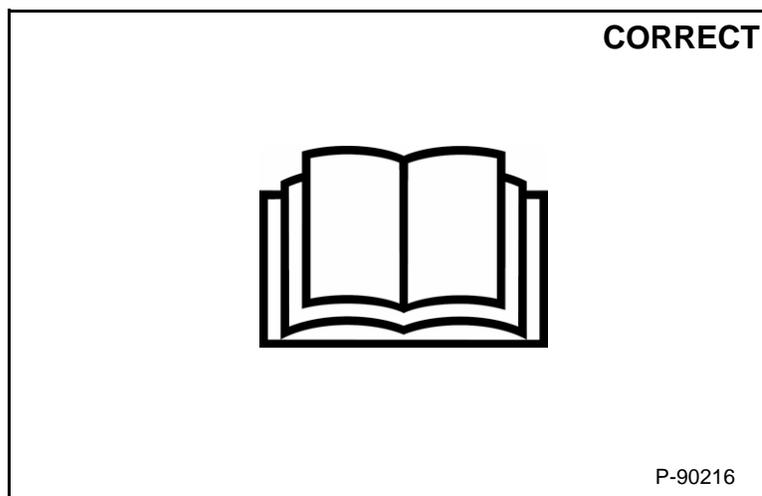
## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0807



**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



-  Never service attachments / implements without instructions. See Operation & Maintenance Manual and Attachment / Implement Service Manual.
-  Cleaning and maintenance are required daily.
-  Never service or adjust attachment / implement with the engine running unless instructed to do so in manual.
-  Always lower the attachment / implement to the ground before lubricating or servicing.
-  Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate skin or eyes.
-  Stop, cool and clean engine of flammable materials before checking fluids.
-  Keep body, loose objects and clothing away from moving parts, electrical contacts, hot parts and exhaust.
-  Safety glasses are needed for eye protection from electrical arcs, battery acid, compressed springs, fluids under pressure and flying debris or when tools are used. Use eye protection approved for type of welding.



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### **CALIFORNIA**

#### **PROPOSITION 65 WARNING**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



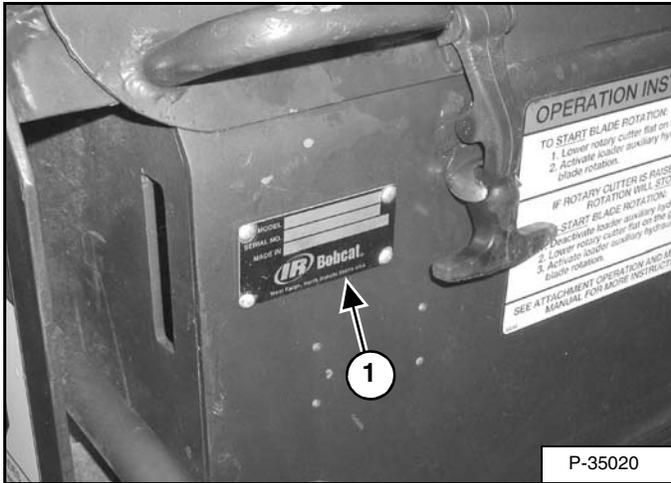
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## SERIAL NUMBER LOCATIONS

Always use the serial number of the Brushcat Rotary Cutter when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

**Brushcat Rotary Cutter Serial Number (S/N 467002282 & Above, 467200101 & Above and 467100101 & Above)**

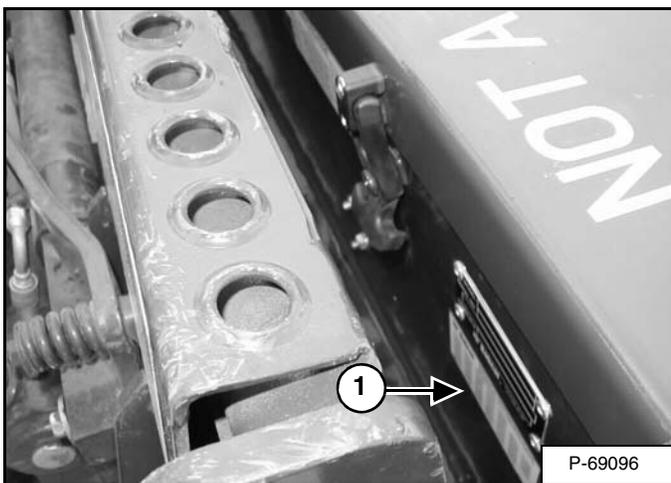
Figure 1



The Brushcat Rotary Cutter serial number plate (Item 1) [Figure 1] is located on the center of the front frame.

**Brushcat Rotary Cutter Serial Number (SN A00800101 & Above, A01900101 & Above, A01A00101 & Above, A01B00101 & Above And A01C00101 & Above)**

Figure 2



The Brushcat Rotary Cutter serial number plate (Item 1) [Figure 2] is located on the center of the front frame.

## DELIVERY REPORT

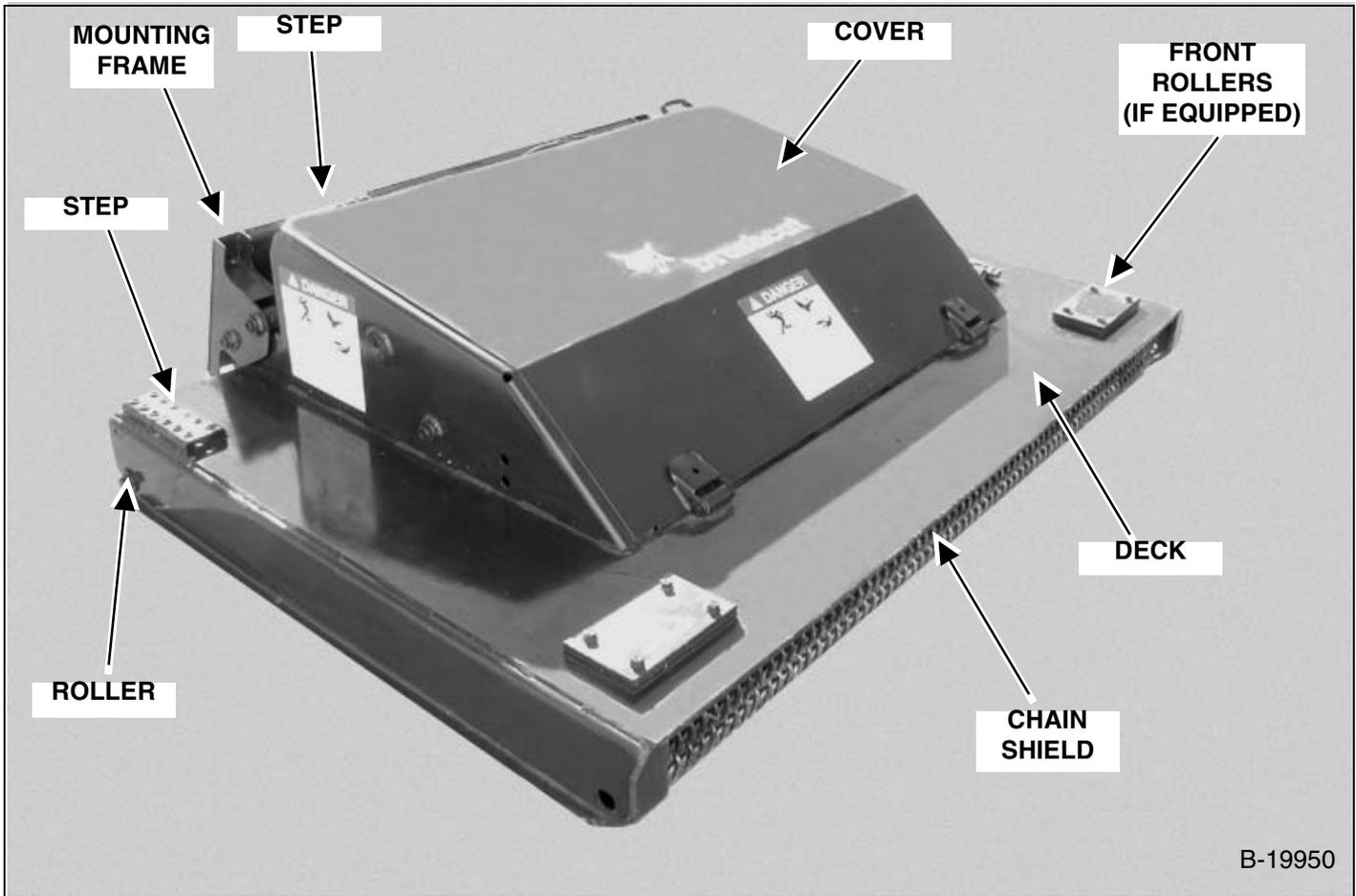
Figure 3

A diagram of a form titled 'DELIVERY REPORT'. The form is divided into two main sections. The top section is titled 'DELIVERY REPORT' and contains several lines of text for recording information. The bottom section is titled 'WARNING' and contains several lines of text for recording safety information. A reference code 'B-16315' is in the bottom right corner.

The delivery report must be filled out by the dealer and signed by the owner or operator when the Bobcat Brushcat Rotary Cutter is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely [Figure 3].

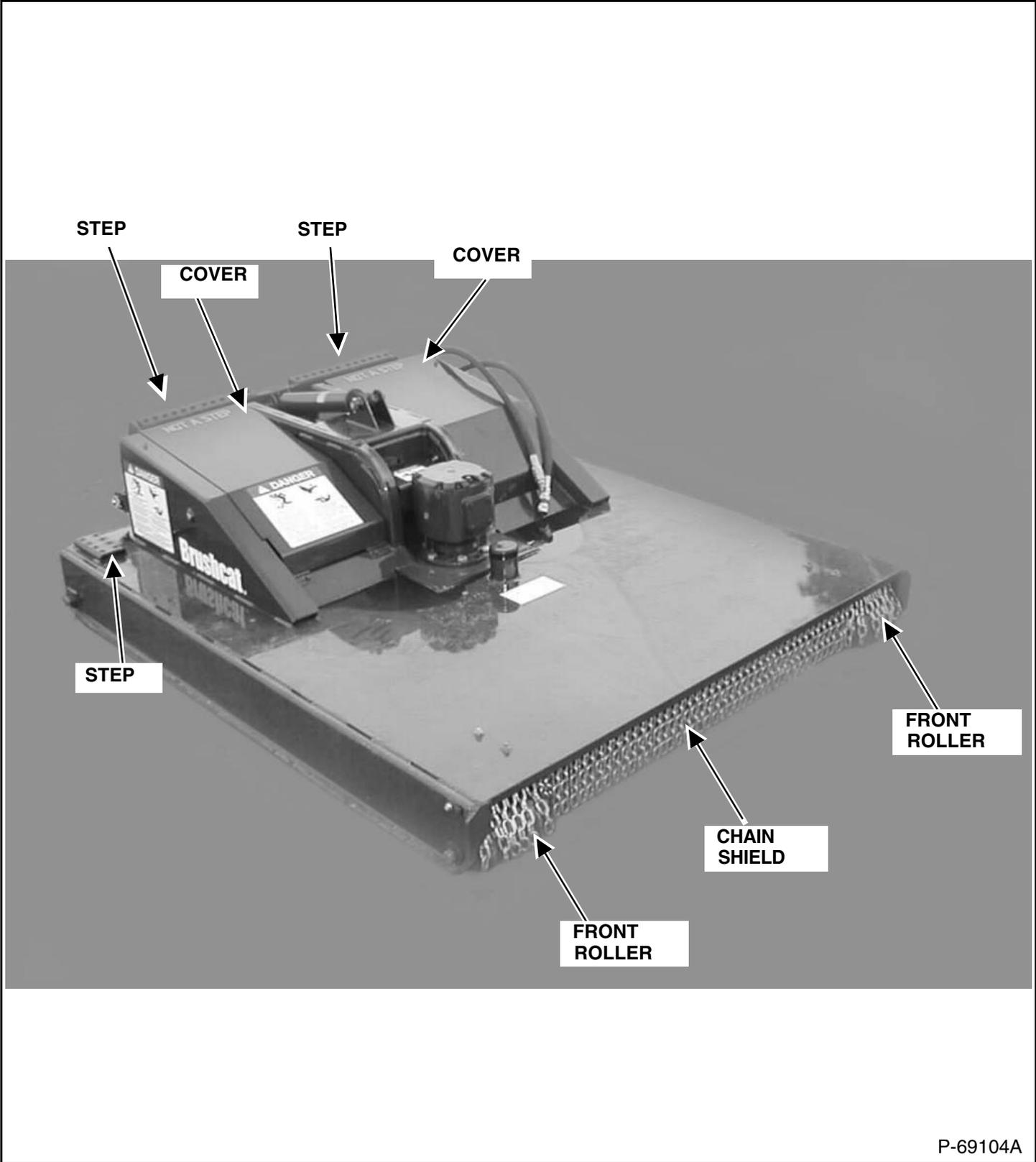
## BRUSHCAT ROTARY CUTTER IDENTIFICATION

60 Inch (S/N 46700282 & Above And 467200101 & Above) And 90 Inch (S/N 467100101 & Above)



**BRUSHCAT ROTARY CUTTER IDENTIFICATION (CONT'D)**

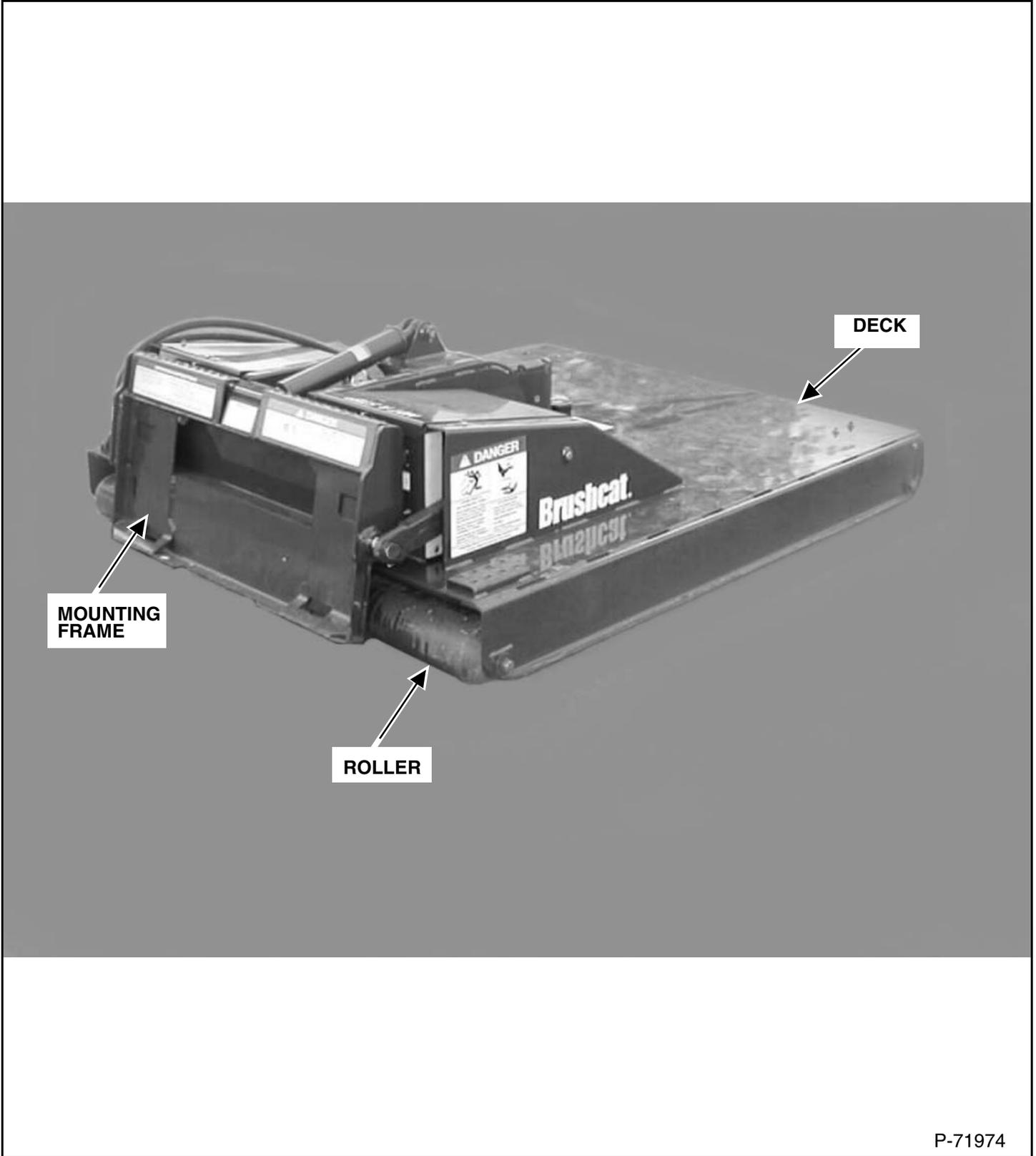
**60 Inch (S/N A01900101 & Above And A01A00101 & Above) 72 Inch (S/N A00800101 & Above, A01B00101 & Above and A01C00101 & Above)**



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**BRUSHCAT ROTARY CUTTER IDENTIFICATION (CONT'D)**

60 Inch (S/N A01900101 & Above And A01A00101 & Above) 72 Inch (S/N A00800101 & Above, A01B00101 & Above and A01C00101 & Above)



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## TROUBLESHOOTING



### AVOID INJURY OR DEATH

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0807

PROBLEM	CAUSE	CORRECTION
Poor cutting.	Travel speed too fast.	Reduce travel speed.
	Debris on blade mounting plate.	Clean mounting plate.
	Damaged cutter motor.	Repair or replace motor.
	Low blade RPM.	Check auxiliary flow and pressure.
Blades will not stop when shut-off lever is engaged.	Linkage broken.	Replace linkage.
	Internal damage to valve.	Repair or replace valve.
Excessive vibration.	Build up of material on the blade mounting plate.	Clean mounting plate.
	Blades not swinging freely.	Check blades for obstructions.
	Loose or cracked hardware.	Repair or replace as needed.
	Blades worn or broken.	Replace both blades.
	Damaged angle drive.	Repair or replace angle drive.
Blades will not rotate.	Lift arms too high.	Lower lift arms and activate the auxiliary hydraulics.
	Loader fluid level too low.	Add hydraulic fluid to the fluid reservoir on the loader.
	Damaged hydraulic hoses.	Repair or replace hoses.
	Damaged quick coupler(s).	Replace quick coupler(s).
	Drive coupler slipping.	Check screws, bolt and nut, and key in drive coupler.
	Blade shut-off linkage broken or missing.	Repair or replace as needed.
	Internal damage to valve.	Repair or replace valve.
	Loader main relief valve set too low.	Adjust main relief valve to correct setting.

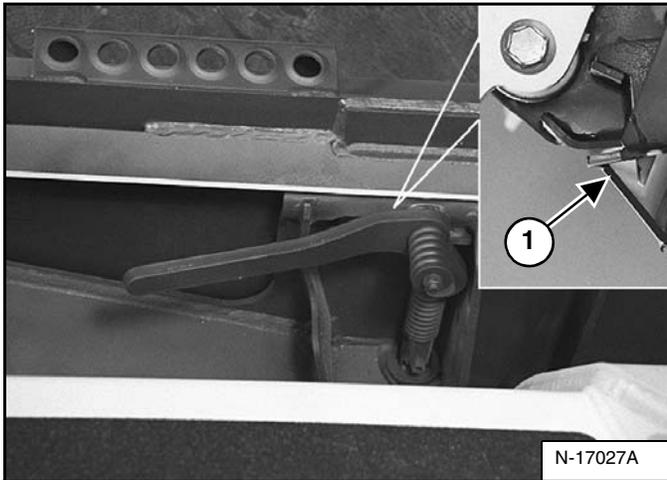


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## INSPECTION

### Hand Lever Bob-Tach Inspection

Figure 10-20-1



Move the Bob-Tach levers to engage the wedges [Figure 10-20-1]. The levers and wedges must move freely.

The wedges (Item 1) [Figure 10-20-1] must extend through the holes in the attachment mounting frame.



## WARNING

**Bob-Tach wedges must extend through the holes in attachment. Lever(s) must be fully down and locked. Failure to secure wedges can allow attachment to come off and cause injury or death.**

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Figure 10-20-2

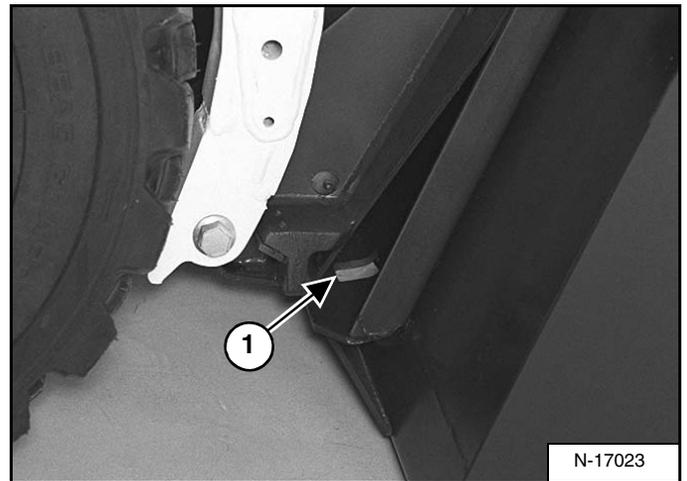
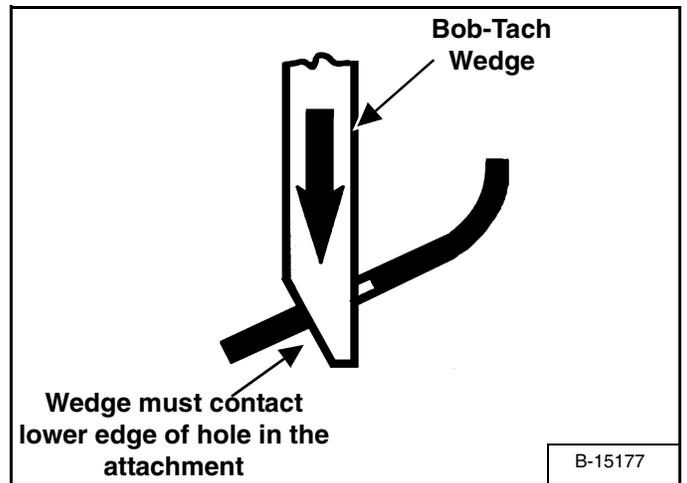


Figure 10-20-3



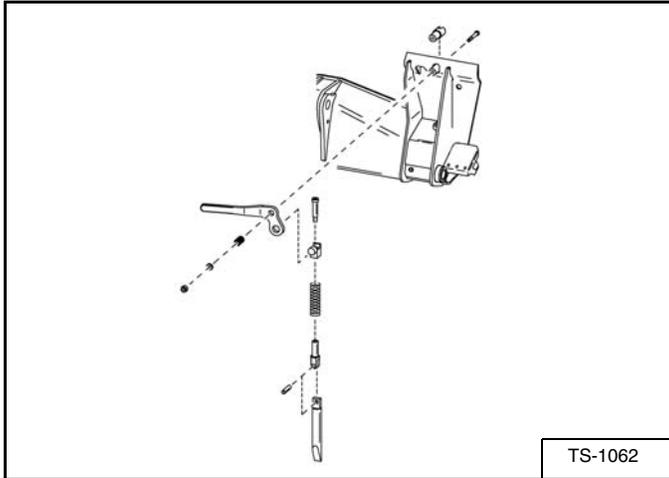
The spring loaded wedge must contact the lower edge of the hole in the attachment (Item 1) [Figure 10-20-2] and [Figure 10-20-3].

If the wedge does not contact the lower edge of the hole, the attachment will be loose and can come off the Bob-Tach.

## INSPECTION (CONT'D)

### Power Bob-Tach Inspection

Figure 10-20-4

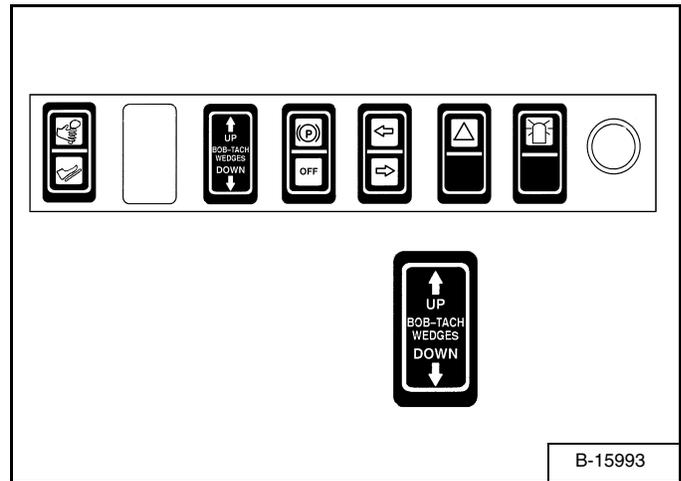


Inspect the mounting frame on the attachment and the Bob-Tach, linkages and wedges for excessive wear or damage [Figure 10-20-4]. Replace any parts that are damaged, bent, or missing. Keep all fasteners tight.

Look for cracked welds. Contact your Bobcat dealer for repair or replacement parts.

Lubricate the wedges (See your Bobcat Loader Operation & Maintenance Manual).

Figure 10-20-5



Push and hold the Bob-tach “wedges up” switch until wedges are fully raised. push and hold the Bob-tach “wedges down” switch [Figure 10-20-5] until the wedges are fully down. The wedges must move freely.

## INSPECTION (CONT'D)

### Power Bob-Tach Inspection (Cont'd)

Figure 10-20-6

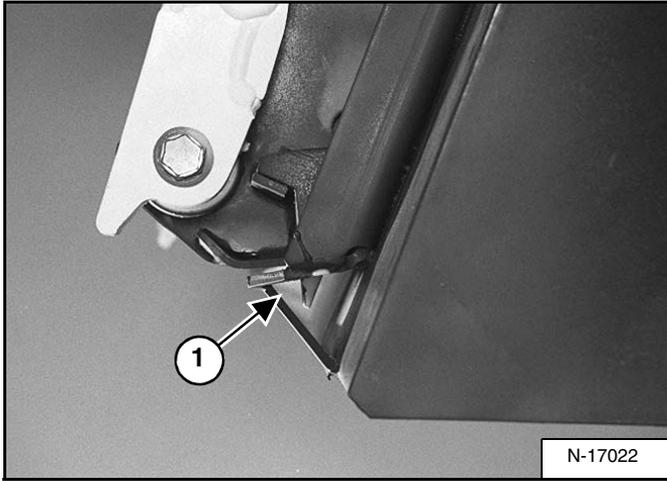


Figure 10-20-7

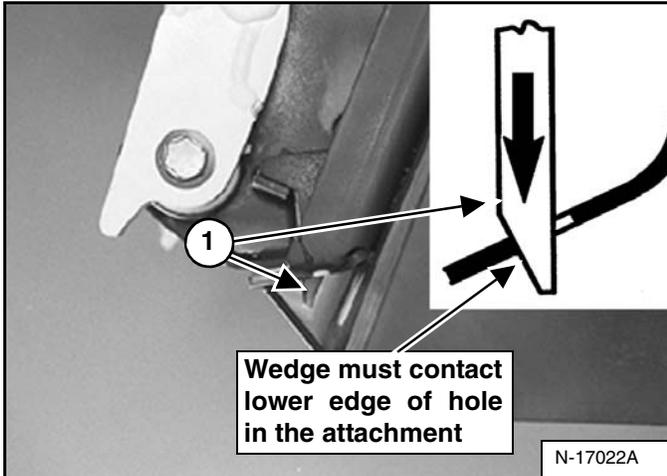
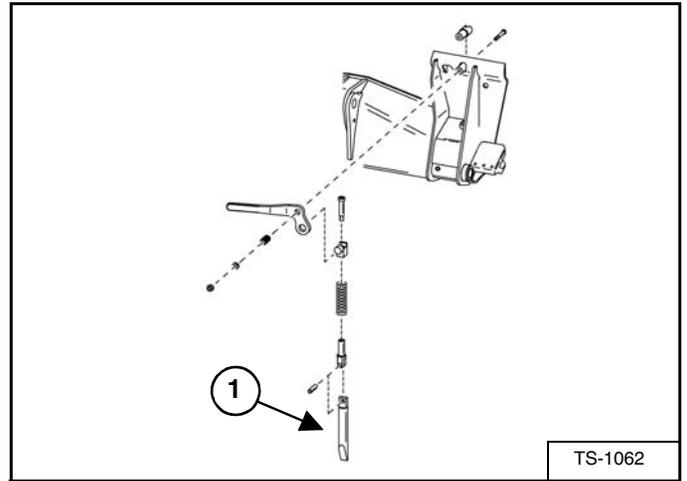


Figure 10-20-8



The wedges (Item 1) [Figure 10-20-6], [Figure 10-20-7] & [Figure 10-20-8] must extend through the holes in the attachment mounting frame and must contact the lower edge of the hole in the attachment.

If the wedge does not contact the lower edge of the hole [Figure 10-20-7], the attachment will be loose and can come off the Bob-tach.

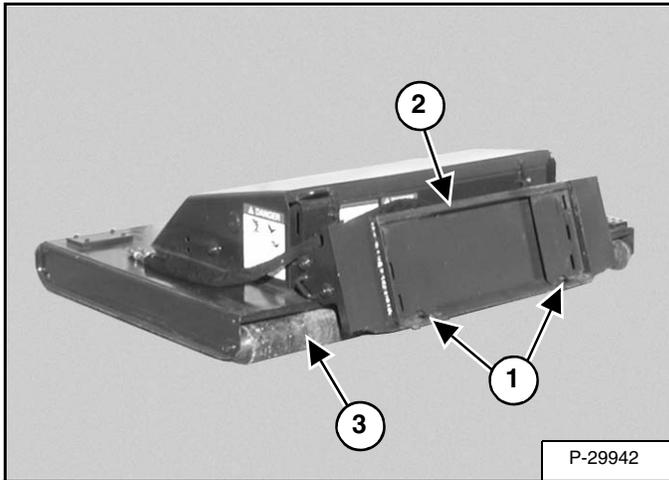
Inspect the mounting frame on the attachment and the Bob-tach, linkages and wedges for excessive wear or damage [Figure 10-20-8]. Replace any parts, including decals and levers that are damaged, bent, or missing. Keep all fasteners tight. Inspect the hoses and fittings for leaks.

Look for cracked welds. Contact your Bobcat dealer for repair or replacement parts.

## INSPECTION (CONT'D)

### Rotary Cutter Inspection

Figure 10-20-9

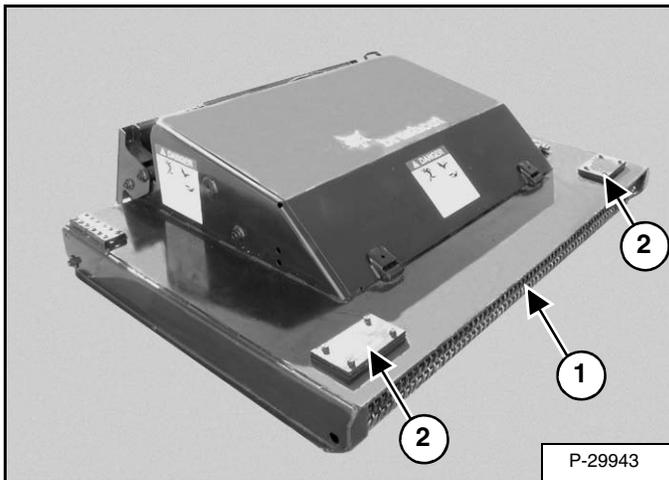


Inspect the Bob-Tach wedge mounts (Item 1), mounting flange (Item 2) [Figure 10-20-9], and all welds on the attachment mount for wear and damage each time the attachment is removed from the loader.

Inspect the roller (Item 3) [Figure 10-20-9].

Inspect all welds for cracks/damage. Check for loose or missing hardware.

Figure 10-20-10



Inspect the chain guard (Item 1) and rollers (Item 2) [Figure 10-20-10]. (If equipped).

## INSPECTION (CONT'D)

### Daily Inspection

Follow the rotary cutter service schedule for routine maintenance. It is located inside the cover of the rotary cutter [Figure 10-20-11].

Check the following items every 10 hours of operation:

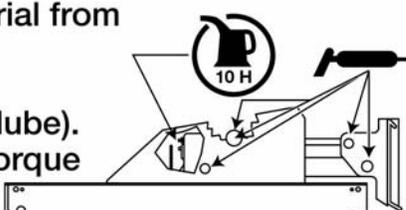
1. Check blade shut-off device for proper function.
2. Check blades for cracks or damage. Replace if necessary.
3. Check blade mounting hardware for proper torque 450 ft.-lb. (610 N•m). Tap bolt head with hammer and re-torque.
4. Check chains, deck, shields and rear roller. Repair if damaged or replace if necessary.
5. Check for damaged or missing decals. Replace if necessary.
6. Check for damaged or leaking hydraulic hoses or fittings. Replace if necessary.
7. Clean debris, leaves, grass and flammable material from deck area and under cover.
8. Lubricate all ten pivot points.
9. Check lubrication level in gearbox (SAE 90 gear lube).
10. Check shear hardware (if equipped - (0 inch cutter only). Torque hardware to 240 in.-lb. (27 N•m) maximum.
11. Check that the steps are in good condition.

Figure 10-20-11

## ROTARY CUTTER SERVICE SCHEDULE

**EVERY 10 HOURS OF OPERATION:**

1. Check blade shut-off device for proper function.
2. Check blades and mounting plate for cracks or damage. Replace if necessary.
3. Check blade mounting hardware for proper torque 450 ft-lbs (610 Nm). Tap bolt head with hammer and re-torque. Check blade mounting plate hardware.
4. Check chains, deck, shields and rear roller. Repair if damaged or replace if necessary.
5. Check for damaged or missing decals. Replace if necessary.
6. Check for damaged or leaking hydraulic hoses or fittings. Replace if necessary.
7. Clean debris, leaves, grass and flammable material from deck area and under cover.
8. Lubricate all (10) grease points.
9. Check lubrication level in gearbox (SAE 90 gear lube).
10. Check shear hardware (if equipped) for proper torque 240 in-lbs (27Nm) max. (90 inch cutter only).



**SEE ATTACHMENT OPERATION AND MAINTENANCE MANUAL  
FOR MORE INSTRUCTIONS.**

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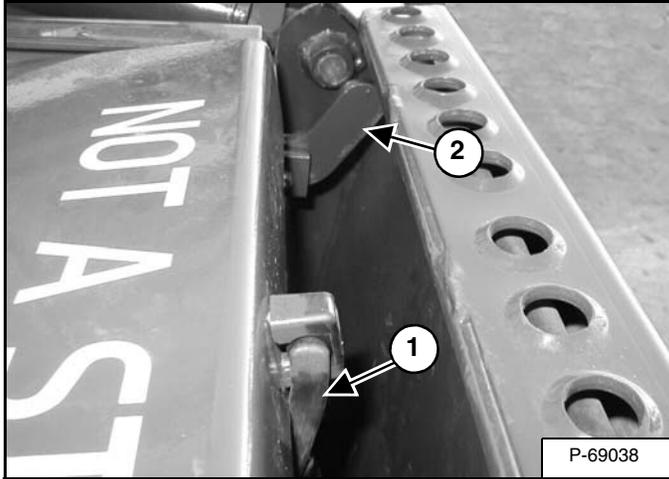
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## INSPECTION (CONT'D)

### Checking The Mechanical Linkage And The Blade Shut-Off Device

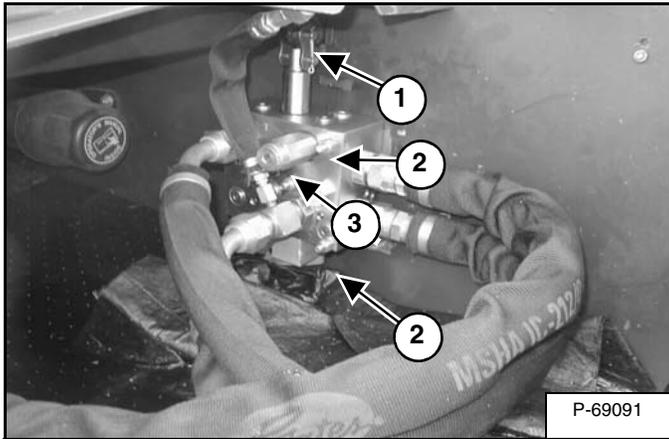
Remove the rotary cutter from the machine.

Figure 10-20-12



Unlatch the left cover latch (Item 1) [Figure 10-20-12] and open.

Figure 10-20-13



Check the condition of the connector link (Item 1) [Figure 10-20-13].

Check the shut-off lever (Item 2) [Figure 10-20-12] for damage or loose or missing nuts and bolts.

Check for loose or missing nuts and bolts on the valve mount (Item 2) [Figure 10-20-13].

Check hydraulic hoses for loose connections.

Repair or replace parts as needed before proceeding.

The relief valve (Item 3) [Figure 10-20-13] is preset, DO NOT adjust.

## WARNING

### AVOID INJURY OR DEATH

Never put hands, feet, or objects under rotary cutter when engine is running.

W-2296-0198

Install the rotary cutter on a machine and connect the hydraulic quick couplers.

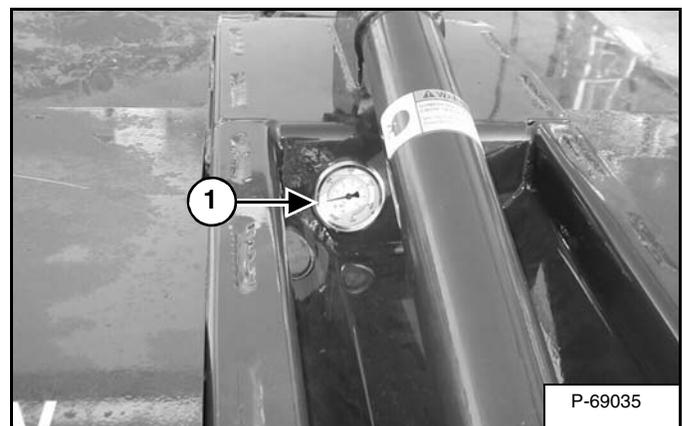
**Loader:** Enter the loader and fasten seat belt. Lower the seat bar and start the engine.

**Utility Work Machine:** Enter the cab and fasten seat belt. Lower the operator arm rest and start the engine.

1. Fully lower the lift arms and position the rotary cutter flat on the ground. Engage the auxiliary hydraulics. The blades should rotate.
2. Raise the lift arms until the rotary cutter is slightly off of the ground. The blades must come to a complete stop in 7 seconds.
3. Fully lower the lift arms and position the rotary cutter flat on the ground. The blades must remain stopped.
4. Disengage the auxiliary hydraulics. Re-engage the auxiliary hydraulics to start blade rotation.

**NOTE:** Shut-off valve WILL NOT reset until the auxiliary hydraulics are disengaged.

Figure 10-20-14



**NOTE:** The pressure gauge (Item 1) [Figure 10-20-14] on the rotary cutter will show pressure when the front auxiliary hydraulics are activated and the blade is rotating. If the shut-off device disengages for any reason, the blades must stop rotating and the gauge will show a loss of pressure.

## BRUSHCAT ROTARY CUTTER SERVICE

Cleaning The Rotary Cutter (S/N 467002282 & Above, 467200101 & Above And 467100101 & Above)

# WARNING

### AVOID INJURY OR DEATH

Before servicing under the rotary cutter, disconnect the auxiliary hydraulic hoses. Raise the lift arms and tilt the rotary cutter fully down. Install an approved lift arm support device and stop the engine.

W-2294-0198

Figure 10-30-1



Position the rotary cutter as shown [Figure 10-30-1] by raising the lift arms and tilting the attachment down. Keep the front edge of the attachment within one foot of the ground for blade service or debris clean out.

Before servicing, be sure the rotary cutter is tilted fully down, AN APPROVED LIFT ARM SUPPORT DEVICE (Item 1) [Figure 10-30-1] IS INSTALLED, auxiliary hydraulic hoses are disconnected, and engine is stopped.

**NOTE:** Approved lift arm support device style can vary. See the loader Operation and Maintenance manual for additional

information.

Stop the engine, engage the parking brake and exit the loader.

Figure 10-30-2

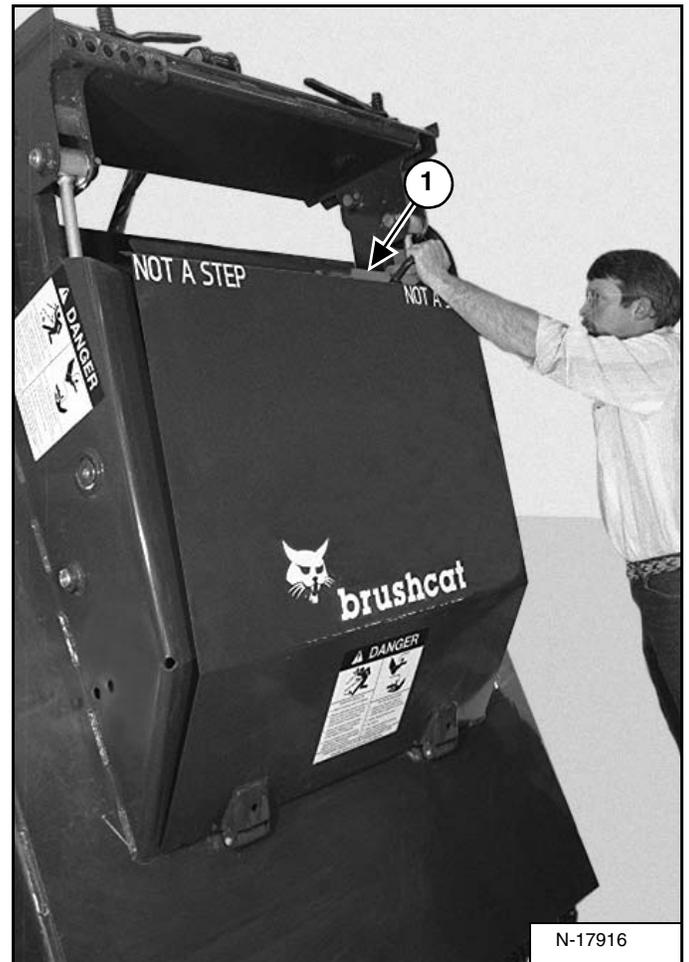
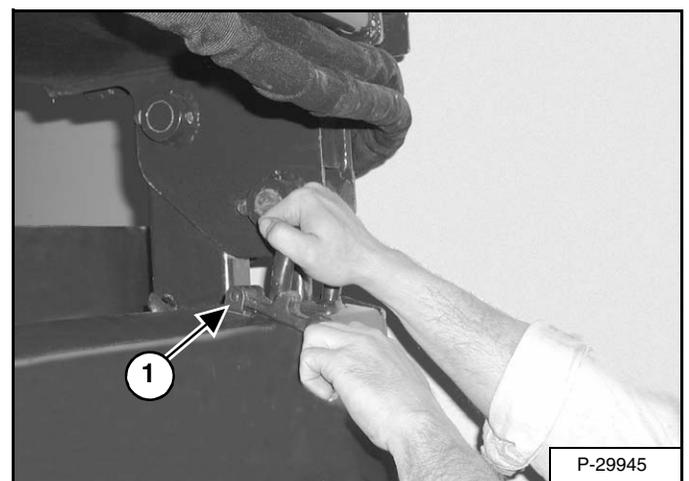


Figure 10-30-3



Hold the cover while releasing the cover latch (Item 1) [Figure 10-30-2] & [Figure 10-30-3] and lower the cover to the ground.

## BRUSHCAT ROTARY CUTTER SERVICE (CONT'D)

**Cleaning The Rotary Cutter (S/N 467002282 & Above, 467200101 & Above And 467100101 & Above)  
(Cont'd)**

### **WARNING**

#### **AVOID INJURY OR DEATH**

**Wear safety glasses to prevent eye injury when any of the following conditions exist:**

- **When fluids are under pressure.**
- **Flying debris or loose material is present.**
- **Engine is running.**
- **Tools are being used.**

W-2019-0907

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Use water or air pressure to clean debris from the area under the cover.

Use care when removing any obstructions that are wrapped around blades and angle drive shaft.

### **WARNING**

#### **AVOID INJURY OR DEATH**

**Before servicing under the rotary cutter, disconnect the auxiliary hydraulic hoses. Raise the lift arms and tilt the rotary cutter fully down. Install an approved lift arm support device and stop the engine.**

W-2294-0198

---

**Cleaning The Rotary Cutter (S/N A01900101 & Above, A01A00101 & Above, A00800101 & Above, A01B00101 & Above And A01C00101 & Above)**

Disconnect the rotary cutter auxiliary hoses at the machine couplers.

**Figure 10-30-4**



**Figure 10-30-5**



Position the rotary cutter as shown [Figure 10-30-4] and [Figure 10-30-5] by raising the lift arms and tilting the attachment down until the front of the rotary cutter contacts the ground or is tilted fully down. Use this position for blade service or debris clean out.

Before servicing, be sure the rotary cutter is tilted fully down, AN APPROVED LIFT ARM SUPPORT DEVICE (Item 1) [Figure 10-30-4] and [Figure 10-30-5] IS INSTALLED, auxiliary hydraulic hoses are disconnected, and engine is stopped.

**NOTE: Approved lift arm support device style can vary. See the loader operator's manual for additional information.**

Stop the engine, engage the parking brake and exit the loader.

**BRUSHCAT ROTARY CUTTER SERVICE (CONT'D)**

**Cleaning The Rotary Cutter (S/N A01900101 & Above, A01A00101 & Above, A00800101 & Above, A01B00101 & Above And A01C00101 & Above) (Cont'd)**



**AVOID INJURY OR DEATH**

Wear safety glasses to prevent eye injury when any of the following conditions exist:

- When fluids are under pressure.
- Flying debris or loose material is present.
- Engine is running.
- Tools are being used.

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Use water or air pressure to clean debris from the area under the cover.

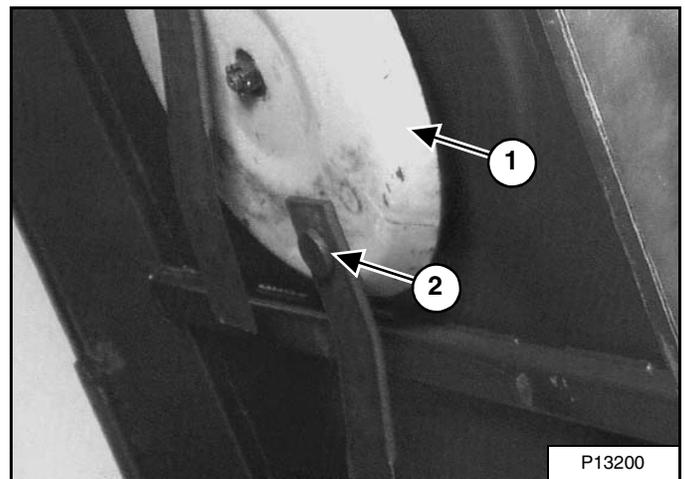
Use care when removing any obstructions that are wrapped around blades and angle drive shaft.

**Blade Removal And Installation**

**NOTE: Refer to service schedule for a daily maintenance check. Check that the blades can swing freely. Check the blade and mounting plate for wear, cracking, or breakage which can cause excessive vibrations. Replace if damaged.**

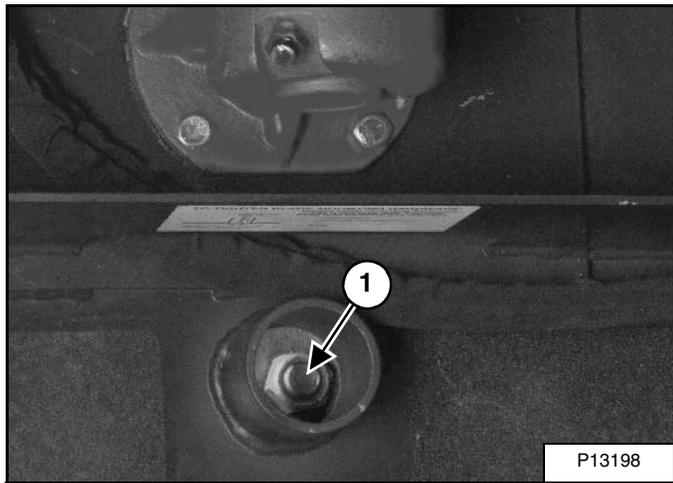
Service the blade only when it is attached to a loader.

**Figure 10-30-6**



Rotate the blade mounting plate (Item 1) until the bolt (Item 2) [Figure 10-30-6] is aligned with the access hole.

Figure 10-30-7



Remove the lock nut (Item 1) [Figure 10-30-7] from the blade bolt.

**NOTE:** Blade bolt (Item 2) and blade may fall from the mounting plate (Item 1) when nut is removed. Support the blade bolt and blade (Item 2) [Figure 10-30-6] during removal.

**Installation:** Always use a new lock nut and bolt during assembly. Tighten the lock nut to 450 ft.-lb. (609 N•m) torque. Strike the head of the blade bolt (Item 2) [Figure 10-30-6] with a hammer and re-torque. Repeat the procedure until the lock nut will not turn when torqued.

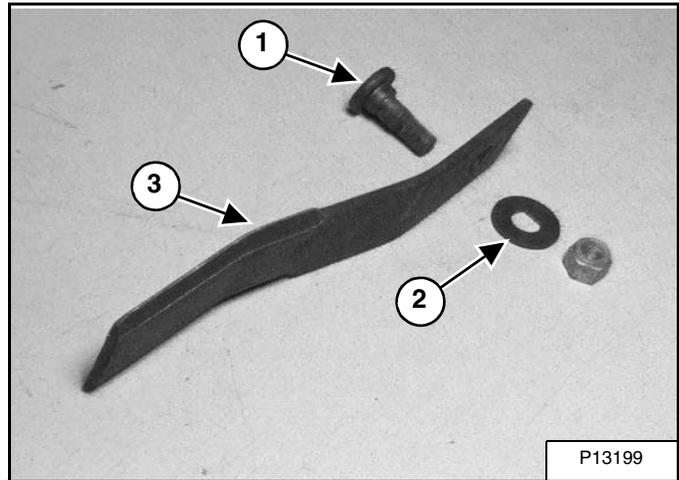
Repeat the procedure for the other blade(s).

Check the condition of the blade and mounting hardware. Replace worn parts as needed.

## BRUSHCAT ROTARY CUTTER SERVICE (CONT'D)

### Blade Removal And Installation (Cont'd)

Figure 10-30-8



The blade bolt (Item 1) only fits in the mounting plate one way. Install the washer (Item 2) between the blade (Item 3) [Figure 10-30-8] and the mounting plate.

Figure 10-30-9

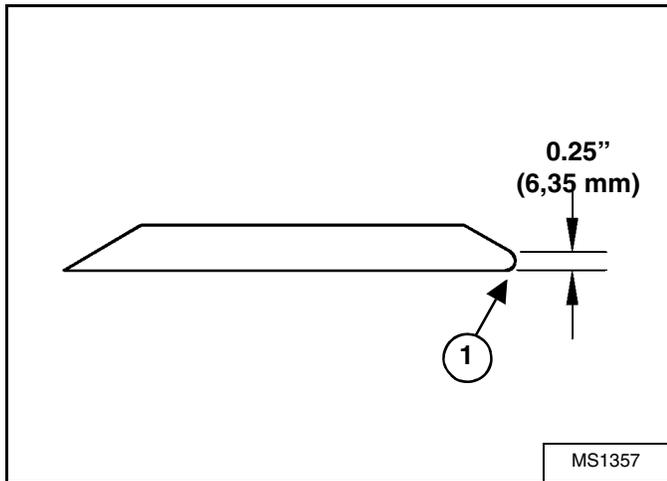
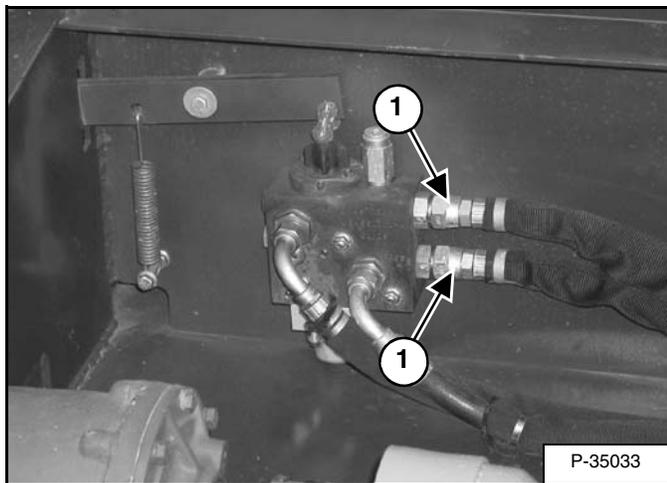


Figure 10-30-10



If one of the blade edges (Item 1) [Figure 10-30-9] is worn to over 0.25 inch (6,35 mm), the cutter rotation can be reversed to use the other edge of the blade. Remove the hoses (Item 1) [Figure 10-30-10] from the valve and switch the locations on the fittings. This will reverse the motor rotation.

When both edges of the blade are worn over 0.25 inch (6,35 mm), replace the blades. **DO NOT SHARPEN OR WELD BLADES.**

Always replace the blades with blades equal in weight to prevent vibration. Use only genuine Bobcat replacement parts.

**NOTE: The rotary cutter is supplied with 3.00 inch (76 mm) offset blades. (There are optional 2.00 inch (50 mm) offset blades available.)**

## BRUSHCAT ROTARY CUTTER SERVICE (CONT'D)

### Chain Shield Removal And Installation

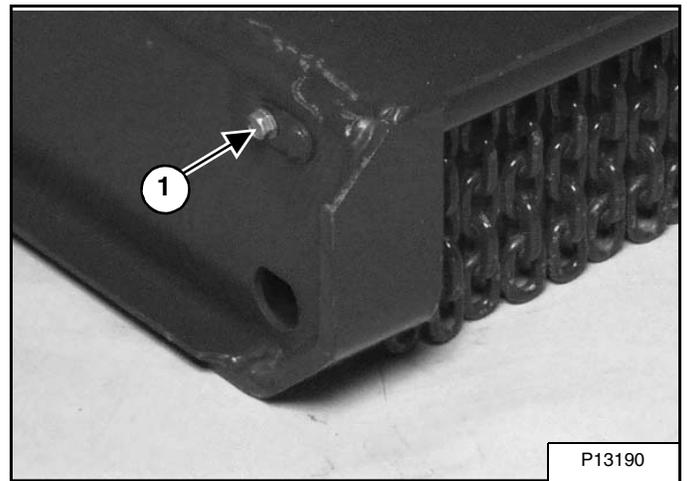
Replace any worn or missing chains from the front of the rotary cutter.

There are two rods holding the front chain shield in position.

Each rod is installed from each side of the frame.

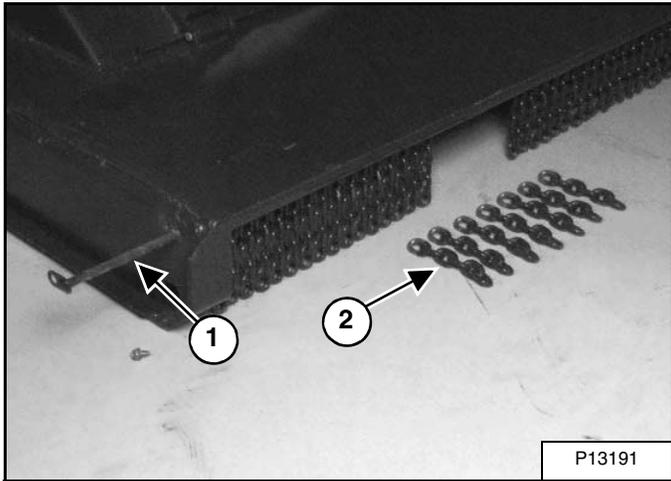
The rod ends butt against one another in the middle of the frame.

Figure 10-30-11



Remove the bolt (Item 1) [Figure 10-30-11] from the rod retainer.

Figure 10-30-12



Pull the rod (Item 1) from the rotary cutter frame to remove the chain shield (Item 2) [Figure 10-30-12].

Replace the chains as needed.

**Installation:** Install one chain link at a time in the frame slot. Push the retaining rod through that chain link. Repeat the procedure until all chain links and retaining rod are in position. Install the bolt.



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