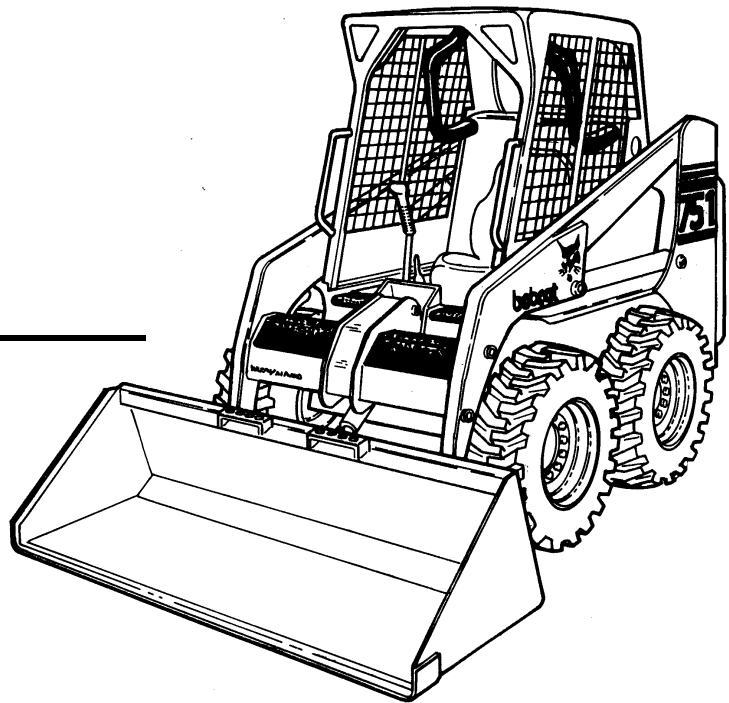




# Bobcat®

## Service Manual

(S/N 515730001 & Above)  
(S/N 515620001 & Above)



EQUIPPED WITH  
BOBCAT INTERLOCK

CONTROL SYSTEM (BICS™)

Sample of Manual Downloaded at 553 pages at:

<https://www.arepairmanual.com/downloads/bobcat-751-skid-steer-loader-service-repair-workshop-manual-515730001-515620001/>

6900975 (2-06)

 Ingersoll Rand  
Printed in U.S.A.

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Product: Bobcat 751 Skid Steer Loader Service Repair Workshop Manual 515730001-515620001

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Sample of manual. Download All 563 pages at:

<https://www.arepairmanual.com/downloads/bobcat-751-skid-steer-loader-service-repair-workshop-manual-515730001-515620001/>

# MAINTENANCE SAFETY



## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



**Safety Alert Symbol:** This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

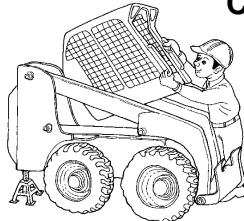
### CORRECT



B-10731a

Never service the Bobcat Skid-Steer Loader without instructions.

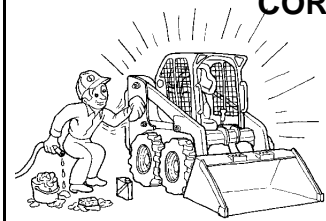
### CORRECT



B-15590

Use the correct procedure to lift or lower operator cab.

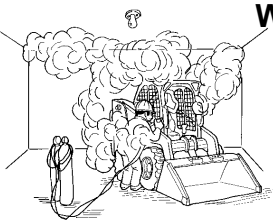
### CORRECT



B-15591

Cleaning and maintenance are required daily.

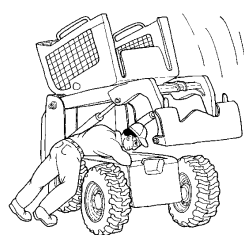
### WRONG



B-15592

- Have good ventilation when welding or grinding painted parts.
- Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.
- Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

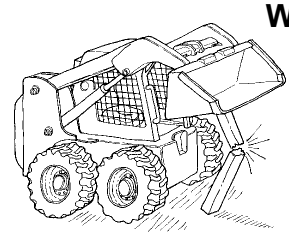
### WRONG



B-15593

Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.

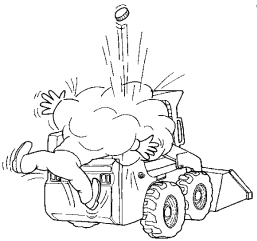
### WRONG



B-15599

- Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.
- Never modify equipment or add attachments not approved by Bobcat Company.

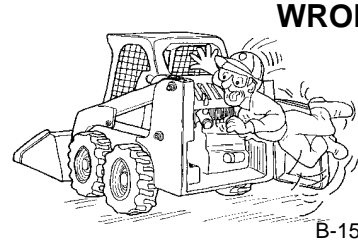
### WRONG



B-15600

- Stop, cool and clean engine of flammable materials before checking fluids.
- Never service or adjust loader with the engine running unless instructed to do so in the manual.
- Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- Never fill fuel tank with engine running, while smoking or when near open flame.

### WRONG



B-15601

- Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- Keep rear door closed except for service. Close and latch door before operating the loader.

### WRONG



B-6589

- Lead-acid batteries produce flammable and explosive gases.
- Keep arcs, sparks, flames and lighted tobacco away from batteries.
- Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

MSW08-0805



**Bobcat®**

## ALPHABETICAL INDEX

ADVANCED CONTROL SYSTEM (ACS)		FUEL SYSTEM.....	10-01
ADVANCE HAND CONTROL .....	60-01	FUEL TANK .....	50-01
ADVANCED HAND CONTROL (AHC) SYSTEM....	60-01		
AIR CLEANER SERVICE .....	10-01, 70-01	HEATER COIL .....	80-01
ALTERNATOR .....	60-01	HEATER FAN .....	80-01
		HEATER UNIT .....	80-01
BASIC TROUBLESHOOTING .....	80-01	HEATER VALVE .....	80-01
BATTERY .....	60-01	HYDRAULIC CONNECTION SPECS .....	SPEC-01
BICS™ SYSTEM .....	10-01, 60-01	HYDRAULIC CONTROL VALVE (ADVANCED	
BICS™ VALVE .....	20-01	CONTROL SYSTEM) (ACS) .....	20-01
BOBCAT CONTROLLER .....	60-01	HYDRAULIC CONTROL VALVE	
BOB-TACH.....	10-01, 50-01	(FOOT CONTROL).....	20-01
BRAKE .....	40-01	HYDRAULIC FILTER HOUSING .....	20-01
BUCKET POSITION VALVE.....	20-01	HYDRAULIC FLUID RESERVOIR .....	20-01
		HYDRAULIC FLUID SPECIFICATIONS.....	SPEC-01
CHAINCASE .....	40-01	HYDRAULIC/HYDROSTATIC SYSTEM.....	10-01
CHARGE PRESSURE .....	30-01	HYDRAULIC PUMP (ALUMINUM) .....	20-01
COMPONENTS .....	80-01	HYDRAULIC SYSTEM INFORMATION .....	20-01
CONTROL PANEL .....	30-01	HYDROSTATIC MOTOR .....	30-01
CONTROL PEDALS .....	20-01	HYDROSTATIC PUMP .....	30-01
CONVERSIONS .....	SPEC-01	HYDROSTATIC SYSTEM INFORMATION.....	30-01
COOLING FAN .....	70-01		
CYLINDER(S) .....	20-01	INSTRUMENT PANEL .....	60-01
DIAGNOSTICS .....	60-01	LIFT ARM .....	50-01
DRIVE BELT .....	30-01	LIFT ARM BY-PASS CONTROL VALVE.....	20-01
DRIVE COMPONENTS .....	40-01	LIFT ARM SUPPORT DEVICE.....	10-01
		LIFTING AND BLOCKING THE LOADER.....	10-01
ELECTRICAL/HYD. CONTROLS REFERENCE ....	60-01	LIGHTS.....	60-01
ELECTRICAL SYSTEM INFORMATION .....	60-01	LOADER SPECIFICATIONS .....	SPEC-01
ENGINE .....	70-01	LOADER TORQUE.....	SPEC-01
ENGINE COMPONENTS AND TESTING .....	70-01	LUBRICATION OF THE BOBCAT LOADER .....	10-01
ENGINE COOLING SYSTEM .....	10-01		
ENGINE LUBRICATION SYSTEM .....	10-01	MAIN RELIEF VALVE .....	20-01
ENGINE SPECIFICATIONS.....	SPEC-01	MUFFLER.....	70-01
ENGINE SPEED CONTROL .....	70-01		
		OIL COOLER.....	30-01
FLYWHEEL AND HOUSING.....	70-01	OPERATOR CAB .....	10-01, 50-01
FRONT AUXILIARY PRESSURE		OPERATOR SEAT .....	50-01
RELIEF BLOCK .....	20-01		

Continued On Next Page

## ALPHABETICAL INDEX (CONT'D)

RADIATOR.....	70-01
REAR DOOR .....	50-01
REAR GRILL .....	50-01
RECONDITIONING THE ENGINE .....	70-01
REGULAR MAINTENANCE .....	80-01
REMOTE START .....	10-01
SEAT BAR.....	50-01
SEAT BAR RESTRAINT SYSTEM .....	10-01
SEAT BAR SENSOR.....	60-01
SELECT VALVE .....	20-01
SERVICE SCHEDULE.....	10-01
STARTER .....	60-01
STEERING .....	30-01
SYSTEM TROUBLESHOOTING CHART .....	80-01
TIRE MAINTENANCE.....	10-01
TORQUE SPECIFICATIONS FOR BOLTS.....	SPEC-01
TOWING THE LOADER .....	10-01
TRACTION LOCK.....	60-01
TRANSPORTING THE LOADER .....	10-01
TROUBLESHOOTING.....	70-01

## CONTENTS

**SAFETY &  
MAINTENANCE**

**HYDRAULIC  
SYSTEM**

**HYDROSTATIC  
SYSTEM**

**DRIVE  
SYSTEM**

**MAIN FRAME**

**ELECTRICAL  
SYSTEM &  
ANALYSIS**

**ENGINE  
SERVICE**

**HEATER**

**SPECIFICATIONS**

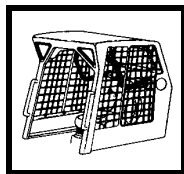
FOREWORD.....	II
SAFETY INSTRUCTIONS .....	V
SERIAL NUMBER LOCATIONS .....	IX
DELIVERY REPORT.....	IX
LOADER IDENTIFICATION .....	X
SAFETY & MAINTENANCE .....	10-01
HYDRAULIC SYSTEM .....	20-01
HYDROSTATIC SYSTEM.....	30-01
DRIVE SYSTEM .....	40-01
MAIN FRAME .....	50-01
ELECTRICAL SYSTEM & ANALYSIS.....	60-01
ENGINE SERVICE .....	70-01
HEATER .....	80-01
SPECIFICATIONS.....	SPEC-01

# FOREWORD

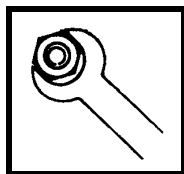
This manual is for the Bobcat loader mechanic. It provides necessary servicing and adjustment procedures for the Bobcat loader and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, starting procedure, daily checks, etc.

A general inspection of the following items must be made after the loader has had service or repair:

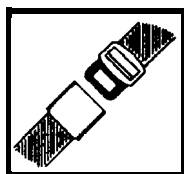
1. Check that the ROPS/FOPS (Including side screens) is in good condition and is not modified.



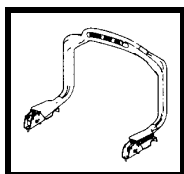
2. Check that ROPS mounting hardware is tightened and is Bobcat approved.



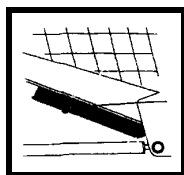
3. The seat belt must be correctly installed, functional and in good condition.



4. The seat bar must be correctly adjusted, clean and lubricated.



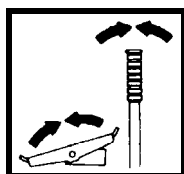
5. Check lift arm support device, replace if damaged.



6. Machine signs must be legible and in the correct location.



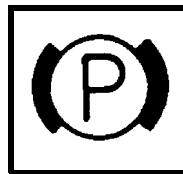
7. Steering levers and foot pedals must return to neutral.



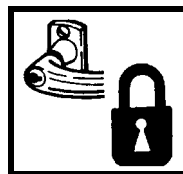
8. Check for correct function of the work lights



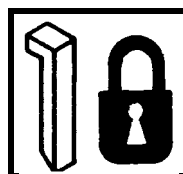
9. The parking brake must function correctly.



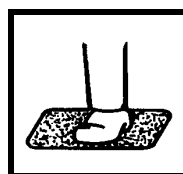
10. Enclosure door latches must open and close freely.



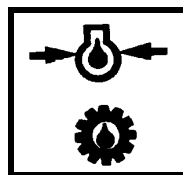
11. Bob-Tach wedges and linkages must function correctly and be in good condition.



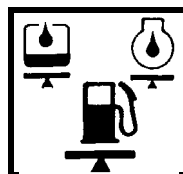
12. Safety treads must be in good condition.



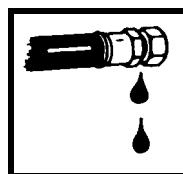
13. Check for correct function of indicator lamps (Optional on some models).



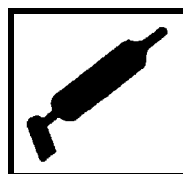
14. Check hydraulic fluid level, engine oil level and fuel supply.



15. Inspect for fuel, oil or hydraulic fluid leaks.

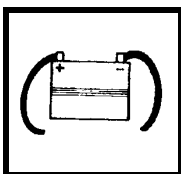


16. Lubricate the loader.

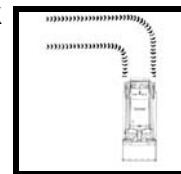




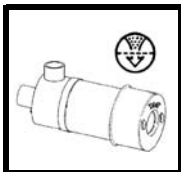
17. Check the condition of the battery and cables.



22. Operate the loader and check all functions.



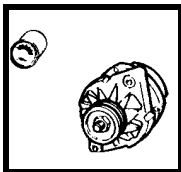
18. Inspect the air cleaner for damage or leaks. Check the condition of the element.



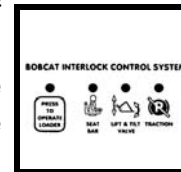
23. Check for any field modification not completed.



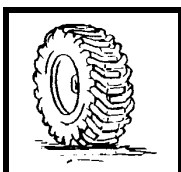
19. Check the electrical charging system.



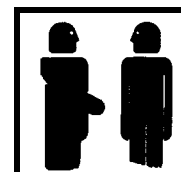
24. Check for correct function of the Bobcat Interlock Control System (BICST<sup>™</sup>) before the machine is returned to the customer.



20. Check tires for wear and pressure.



Recommend to the owner that all necessary corrections be made before the machine is returned to service.



21. Inspect for loose or broken parts or connections.



### CALIFORNIA PROPOSITION 65 WARNING

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



**Bobcat®**

## SAFETY INSTRUCTIONS



### Safety Alert Symbol

This symbol with a warning statement means:  
“Warning, be alert! Your safety is involved!”  
Carefully read the message that follows.



## WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



## WARNING

Warnings on the machine and in the manuals are for your safety. Failure to obey warnings can cause injury or death.

W-2044-1285

## IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

The following publications provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment contains operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook fastened to the operator cab. It's brief instructions are convenient to the operator. The handbook is available from your dealer in an English edition or one of many other languages. See your Bobcat dealer for more information on translated versions.
- The AEM Safety Manual delivered with the machine gives general safety information.
- The Service Manual and Parts Manual are available from your dealer for use by mechanics to do shop-type service and repair work.
- The Skid-Steer Loader Operator Training Course is available through your local dealer or at **[www.training.bobcat.com](http://www.training.bobcat.com)** or **[www.bobcat.com](http://www.bobcat.com)**. This course is intended to provide rules and practices of correct operation of the Skid-Steer Loader. The course is available in English and Spanish versions.
- Service Safety Training Courses are available from your Bobcat dealer or at **[www.training.bobcat.com](http://www.training.bobcat.com)** or **[www.bobcat.com](http://www.bobcat.com)**. They provide information for safe and correct service procedures.
- The Skid-Steer Loader Safety Video is available from your Bobcat dealer or at **[www.training.bobcat.com](http://www.training.bobcat.com)** or **[www.bobcat.com](http://www.bobcat.com)**.

SI SSL-0206 SM

## **SAFETY INSTRUCTIONS (CONT'D)**

The dealer and owner/operator review the recommended uses of the product when delivered. If the owner/operator will be using the machine for a different application(s) he or she must ask the dealer for recommendations on the new use.



# **Call Before You Dig**

**1-888-258-0808**

When you call, you will be directed to a location in your state/city for information about buried lines (telephone, cable TV, water, sewer, gas, etc.)

## SAFETY INSTRUCTIONS (CONT'D)

### Fire Prevention

The machine and attachments have components that are at high temperature under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

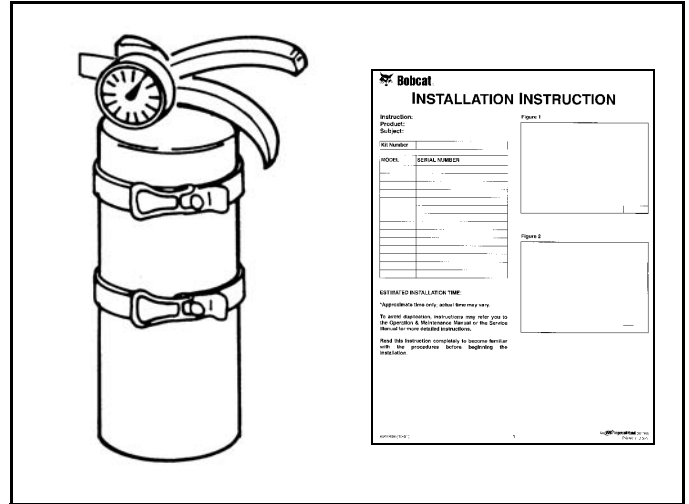
Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it will increase fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential hazard.

The spark arrestor muffler is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

- Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.
- The operator cab, engine compartment, and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazard and overheating.
- Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part.
- Check fuel and hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Tighten or replace any parts that show leakage. Always clean fluid spills. Do not use gasoline or diesel fuel for cleaning parts. Use commercial nonflammable solvents.
- Do not use ether or starting fluids on any engine which has glow plugs. These starting aids can cause explosion and injure you or bystanders.
- Always clean the machine, disconnect the battery, and disconnect the wiring from the controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding. Have good ventilation when grinding or welding painted parts. Wear a dust mask when grinding painted parts. Toxic dust or gas can be produced.
- Stop the engine and let it cool before adding fuel. **NO SMOKING!**

- Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.
- Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrestor muffler (if equipped).

**Figure 1**



- Know where fire extinguishers and first aid kits are located and how to use them. Fire extinguishers are available from your Bobcat dealer **[Figure 1]**.



SERIAL NUMBER LOCATIONS

Always use the serial number of the loader when requesting service information or when ordering parts. Early or later models (identification made by serial number) may use different parts, or it may be necessary to use a different procedure in doing a specific service operation.

Loader Serial Number

Figure 2



The loader serial number plate is located on the outside of the loader frame [Figure 2].

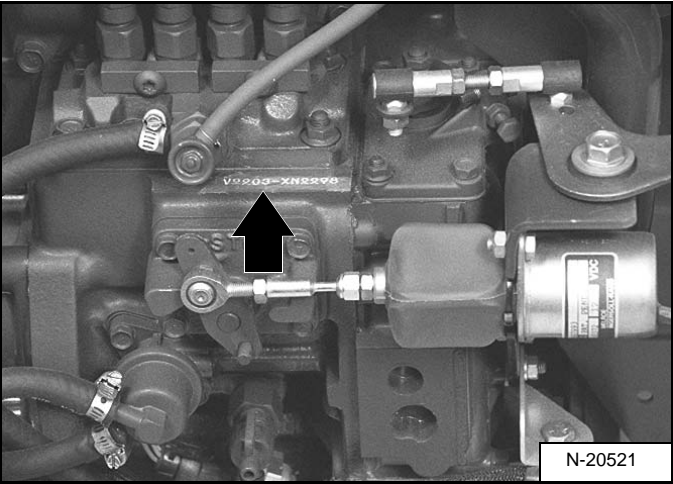
Explanation of loader Serial Number:

XXXX	XXXXX
Model 1.-Model/ Engine Combination	Model 2.-Production Sequence (Series)

- 1. The four digit Model/Engine Combination Module number identifies the model number and engine combination.
- 2. The five digit Production Sequence Number identifies the order which the loader is produced.

Engine Serial Number

Figure 3



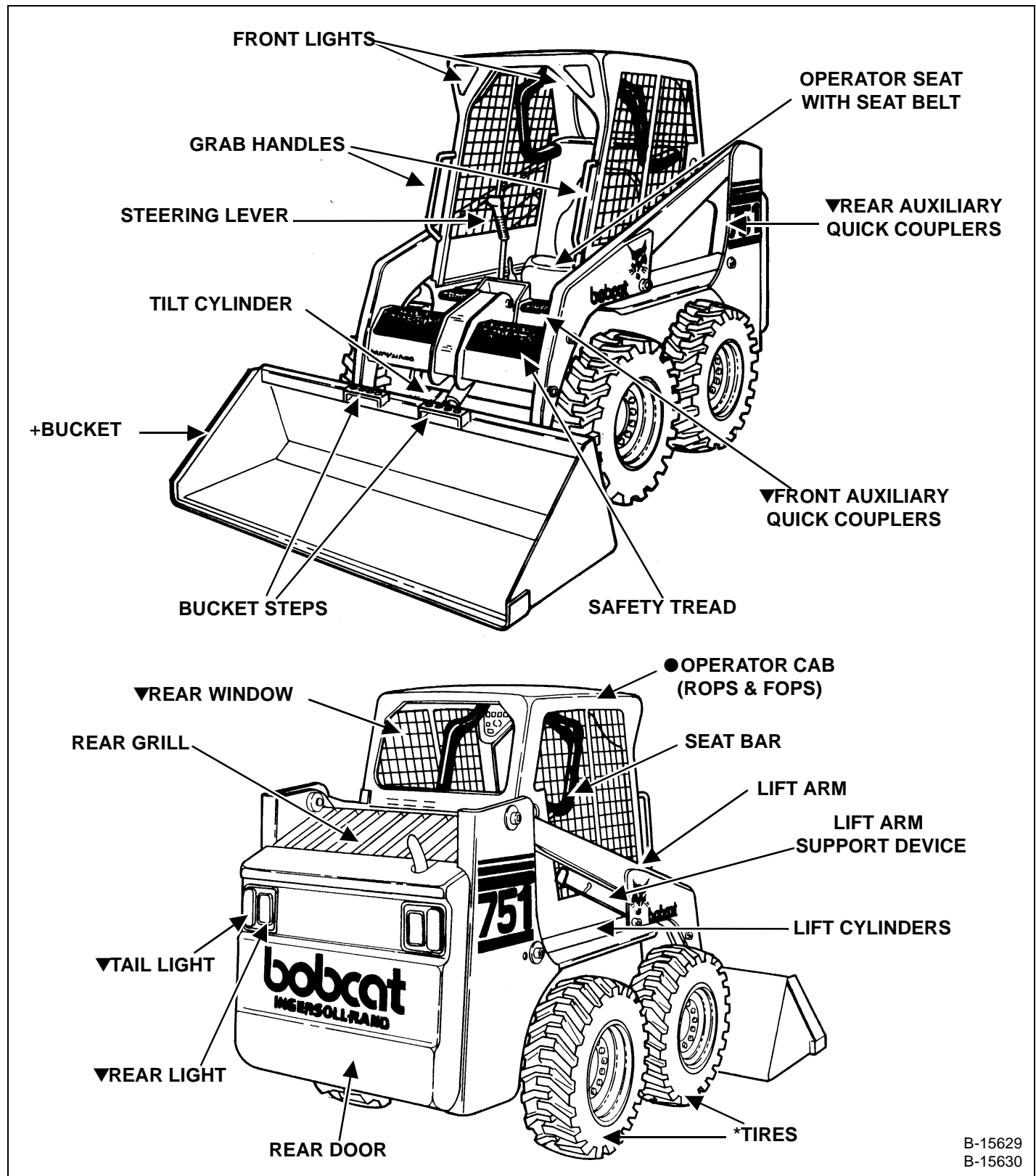
The engine serial number is in the location shown [Figure 3].

DELIVERY REPORT

Figure 4

The Delivery Report must be filled out by the dealer and signed by the owner or operator when the Bobcat loader is delivered. An explanation of the form must be given to the owner. Make sure it is filled out completely [Figure 4].

## LOADER IDENTIFICATION



B-15629  
B-15630

### ▼ OPTIONAL OR FIELD ACCESSORY (Not Standard Equipment)

\* TIRES - Flotation tires (Optional) are shown. The Bobcat loader is factory equipped with standard tires.

+ BUCKET - Several different buckets and other attachments are available for the Bobcat loader.

● ROPS, FOPS - Roll Over Protective Structure, per SAE J1040 and ISO 3471, and Falling Object Protective Structure per SAE J1043 and ISO 3449, Level I. Level II is available. The Bobcat loader is base-equipped with a standard operator cab as shown. Extra insulated cab is available as an option (Reduced noise level).



AIR CLEANER SERVICE .....	10-120-1
Checking .....	10-120-1
BOBCAT INTERLOCK CONTROL SYSTEM (BICS™) .....	10-10-1
Additional Inspection For Loaders With Advanced Hand Controls (AHC) .....	10-10-1
Inspecting Deactivation Of The Auxiliary Hydraulics System (Engine STOPPED - Key ON) .....	10-10-1
Inspecting The BICS™ Controller (Engine STOPPED - Key ON) . 10-10-1	
Inspecting The Lift Arm By-Pass Control .....	10-10-1
Inspecting The Seat Bar Sensor (Engine RUNNING) .....	10-10-1
Inspecting The Traction Lock (Engine RUNNING) .....	10-10-1
BOB-TACH .....	10-60-1
Inspection and Maintenance .....	10-60-1
ENGINE COOLING SYSTEM .....	10-140-1
Checking The Coolant Level .....	10-140-1
Cleaning The Cooling System .....	10-140-1
Replacing The Coolant .....	10-140-2
ENGINE LUBRICATION SYSTEM .....	10-130-1
Checking Engine Oil .....	10-130-1
Oil Chart. ....	10-130-1
Replacing Oil And Filter .....	10-130-1
FUEL SYSTEM .....	10-110-1
Filling the Fuel Tank .....	10-110-1
Fuel Filter .....	10-110-2
Fuel Specifications .....	10-110-1
Removing Air From The Fuel System .....	10-110-3
HYDRAULIC/HYDROSTATIC SYSTEM .....	10-150-1
Breather Cap .....	10-150-3
Checking And Adding Fluid .....	10-150-1
Replacing Hydraulic Fluid and Case Dain Filters .....	10-150-2
Replacing Hydraulic/Hydrostatic Filter .....	10-150-1
LIFT ARM SUPPORT DEVICE .....	10-50-1
Disengaging The Lift Arm Support Device .....	10-50-3
Engaging The Lift Arm Support Device .....	10-50-1
LIFTING AND BLOCKING THE LOADER .....	10-20-1
Procedure .....	10-20-1

Continued On Next Page

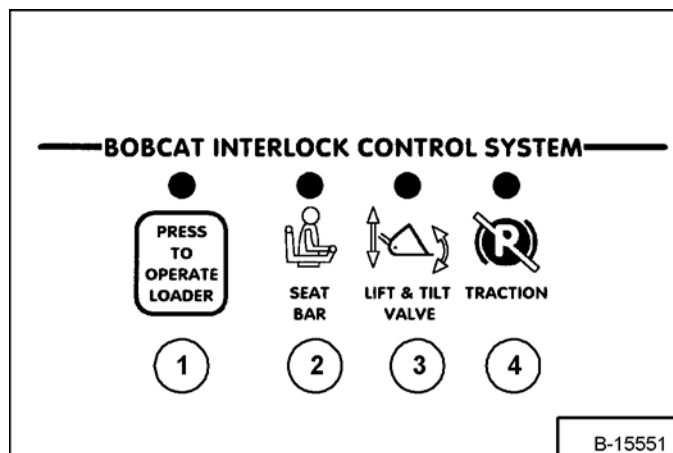
## **SAFETY & MAINTENANCE (CONT'D)**

LUBRICATION OF THE BOBCAT LOADER .....	10-170-1
Procedure .....	10-170-1
OPERATOR CAB .....	10-70-1
Description .....	10-70-1
Emergency Exit .....	10-70-3
Lowering The Operator Cab .....	10-70-2
Raising The Operator Cab .....	10-70-1
REMOTE START .....	10-90-1
Procedure .....	10-90-1
SEAT BAR RESTRAINT SYSTEM (ADVANCED HAND CONTROLS) ....	10-81-1
Description .....	10-81-1
Inspecting the Seat Bar .....	10-81-1
Maintaining the Seat Bar .....	10-81-1
SEAT BAR RESTRAINT SYSTEM (FOOT PEDALS) .....	10-80-1
Description .....	10-80-1
Inspecting the Seat Bar .....	10-80-1
Maintaining the Seat Bar .....	10-80-1
SERVICE SCHEDULE .....	10-100-1
Chart .....	10-100-1
TIRE MAINTENANCE .....	10-160-1
Mounting .....	10-160-1
Rotating .....	10-160-1
Wheel Nuts .....	10-160-1
TOWING THE LOADER .....	10-40-1
Procedure .....	10-40-1
TRANSPORTING THE BOBCAT LOADER .....	10-30-1
Procedure .....	10-30-1

## BOBCAT INTERLOCK CONTROL SYSTEM (BICS™)

### Inspecting The BICS™ Controller (Engine STOPPED - Key ON)

Figure 10-10-5



1. Sit in the operator's seat. Turn key ON (Standard Panel), press RUN / ENTER Button (Deluxe Panel), lower the Seat Bar and disengage the parking brake pedal. Press the PRESS TO OPERATE LOADER Button. Three BICS lights (Items 1, 2, & 3) [Figure 10-10-5] [PRESS TO OPERATE LOADER, SEAT BAR, and LIFT & TILT VALVE] on left instrument panel should be ON [Figure 10-10-5].
2. Raise the Seat Bar fully. All four BICS lights (Items 1, 2, 3, & 4) [Figure 10-10-5] [PRESS TO OPERATE LOADER, SEAT BAR, LIFT & TILT VALVE and TRACTION\*] on left instrument panel should be OFF [Figure 10-10-5].

**NOTE:** Record what lights are blinking (if any) and the number of light flashes. (See BICS™ SYSTEM on Page 60-90-1.)

### Inspecting Deactivation Of The Auxiliary Hydraulics System (Engine STOPPED - Key ON)

3. Sit in the operator's seat, lower the Seat Bar, and press the PRESS TO OPERATE LOADER Button. Press the auxiliary hydraulics FLOW Button. The auxiliary FLOW Button light will come ON. Raise the Seat Bar. The light should be OFF.

### Inspecting The Seat Bar Sensor (Engine RUNNING)

4. Sit in the operator's seat, lower the seat bar, engage the parking brake pedal and fasten the seat belt.
5. Start the engine and operate at low idle. Press the PRESS TO OPERATE LOADER Button. While raising the lift arms, raise the Seat Bar fully. The lift arms should stop. Repeat using the tilt function.

### Inspecting The Traction Lock (Engine RUNNING)

6. Fasten the seat belt, disengage the parking brake pedal, press the PRESS TO OPERATE LOADER Button and raise the Seat Bar fully. Move the steering levers slowly forward and backward. The TRACTION lock should be engaged. Lower the Seat Bar. Press the PRESS TO OPERATE LOADER Button.
7. Engage the parking brake pedal and move the steering levers slowly forward and backward. The TRACTION lock should be engaged.

**NOTE:** \*The TRACTION light on the left instrument panel will remain OFF until the engine is started, the PRESS TO OPERATE LOADER Button is pressed and the parking brake is disengaged.

### Inspecting The Lift Arm By-Pass Control

8. Raise the lift arms 6 feet (2 meters) off the ground. Stop the engine. Turn the lift arm by-pass control knob clockwise 1/4 turn. Pull up and hold the lift arm by-pass control knob until the lift arms slowly lower.

### Additional Inspection For Loaders With Advanced Hand Controls (AHC)

9. Sit in the operator's seat and fasten the Seat Belt. Lower the Seat Bar, start the engine and press the PRESS TO OPERATE LOADER Button.
10. Raise the lift arms about 6 feet (2 meters) off the ground.
11. Turn key OFF (Standard Panel), press the STOP Button (Deluxe Panel), and wait for the engine to come to a complete stop.
12. Turn key ON (Standard Panel), press RUN/ENTER Button (Deluxe Panel). Press the PRESS TO OPERATE LOADER Button, move the left hand control toward the operator. The lift arms should not lower.
13. Move the right hand control away from the operator. The bucket (or attachment) should not tilt forward.



#### AVOID INJURY OR DEATH

The Bobcat Interlock Control System (BICS) must deactivate the lift, tilt and traction drive functions. If it does not, contact your dealer for service. DO NOT modify the system.

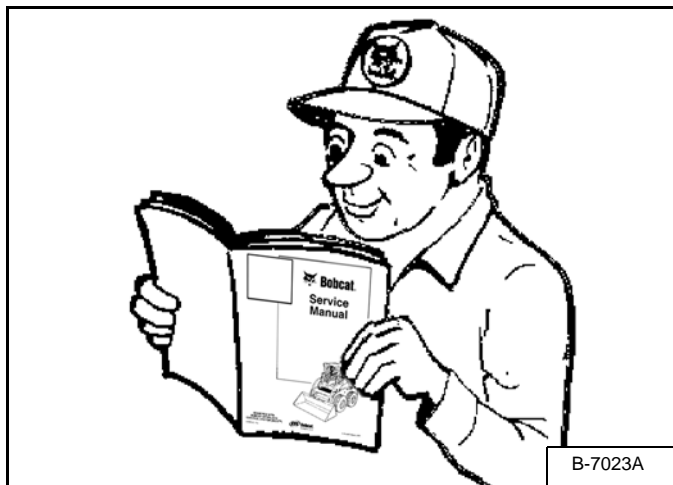
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## LIFTING AND BLOCKING THE LOADER

### Procedure

Figure 10-20-1



### WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Failure to follow instructions can cause injury or death [Figure 10-20-1].

W-2003-1298

Always park the loader on a level surface.

### WARNING

Put jackstands under the front axles and rear corners of the frame before running the engine for service. Failure to use jackstands can allow the machine to fall or move and cause injury or death.

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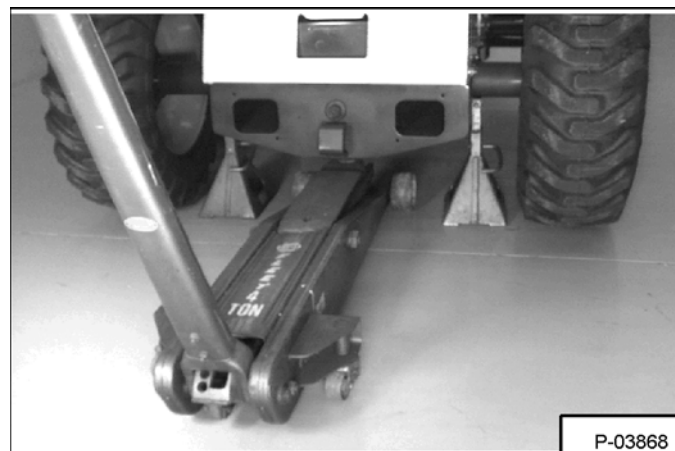
Figure 10-20-2



Put floor jack under the rear of the loader [Figure 10-20-2].

Lift the rear of the loader and install jackstands [Figure 10-20-2].

Figure 10-20-3



Put the floor jack under the front of the loader [Figure 10-20-3].

Lift the front of the loader and put jackstands under the axle tubes [Figure 10-20-3].

**NOTE:** Make sure the jackstands do not touch the tires. Make sure tires clear floor or any obstacles.



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## TRANSPORTING THE BOBCAT LOADER

### Procedure

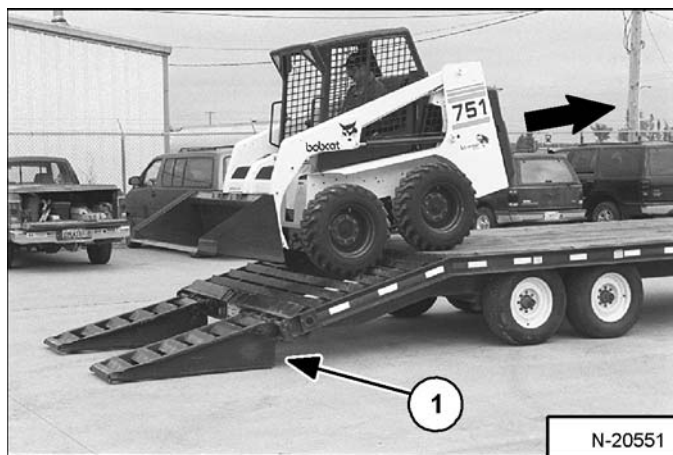
# WARNING

Adequately designed ramps of sufficient strength are needed to support the weight of the machine when loading onto a transport vehicle. Wood ramps can break and cause personal injury.

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Be sure the transport and towing vehicles are of adequate size and capacity (See Performance on Page SPEC-10-1 for weight of loader.).

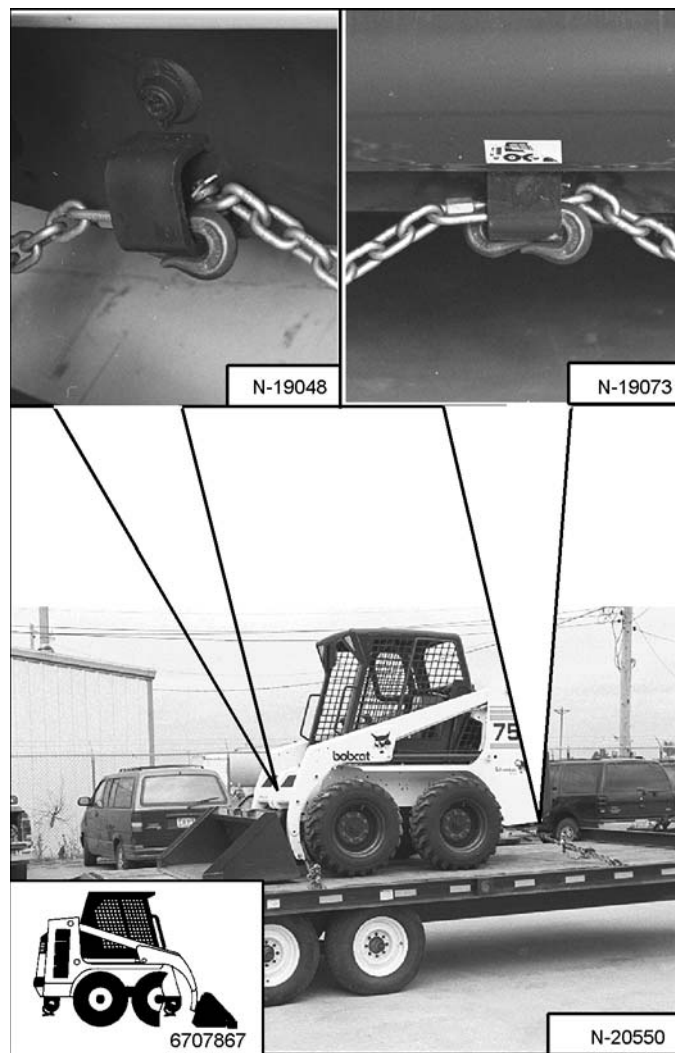
Figure 10-30-1



A loader with an empty bucket or no attachment must be loaded backward onto the transport vehicle [Figure 10-30-1].

The rear of the trailer must be blocked or supported (Item 1) [Figure 10-30-1] when loading or unloading the loader to prevent the front end of the trailer from raising up.

Figure 10-30-2



Use the following procedure to fasten the Bobcat loader to the transport vehicle to prevent the loader from moving during sudden stops or when going up or down slopes [Figure 10-30-2].

- Lower the bucket or attachment to the floor.
- Stop the engine.
- Engage the parking brake.
- Install chains at the front and rear loader tie down positions (Inset) [Figure 10-30-2].
- Fasten each end of the chain to the transport vehicle.



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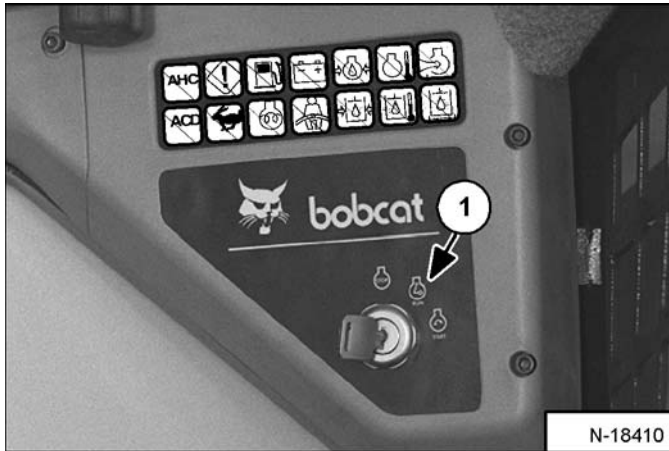
## TOWING THE LOADER

### Procedure

To prevent damage to the loader's hydrostatic system, the loader must be towed only a short distance at slow speed. (Example: Moving the loader onto a transport vehicle).

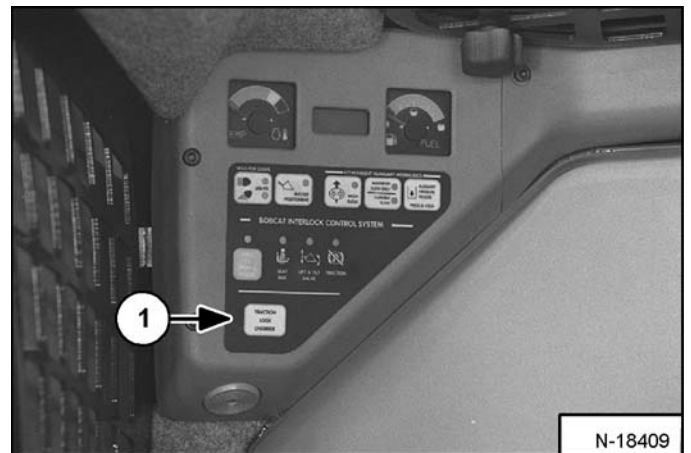
The towing chain (or cable) must be rated at 1 & 1/2 times the weight of the loader. (See Performance on Page SPEC-10-1.)

**Figure 10-40-1**



- Turn the key switch to RUN (Item 1) **[Figure 10-40-1]** (Standard Panel) OR press the RUN/ENTER Button (Deluxe Panel).

**Figure 10-40-2**



- Press the TRACTION LOCK OVERRIDE Button (Item 1) **[Figure 10-40-2]**.
- Tow the Bobcat at 2 MPH (3,2 km/hr) or less for not more than 25 feet (7,6 meters).

If the electrical system is not functioning or the engine does not run part of the brake system must be disassembled to move the loader. (See TRACTION LOCK on Page 60-110-1 for Removal And Installation procedure.)



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## LIFT ARM SUPPORT DEVICE

### Engaging The Lift Arm Support Device

# WARNING

Never work on a machine with the lift arms up unless the lift arms are secured by an approved lift arm support device. Failure to use an approved lift arm support device can allow the lift arms or attachment to fall and cause injury or death.

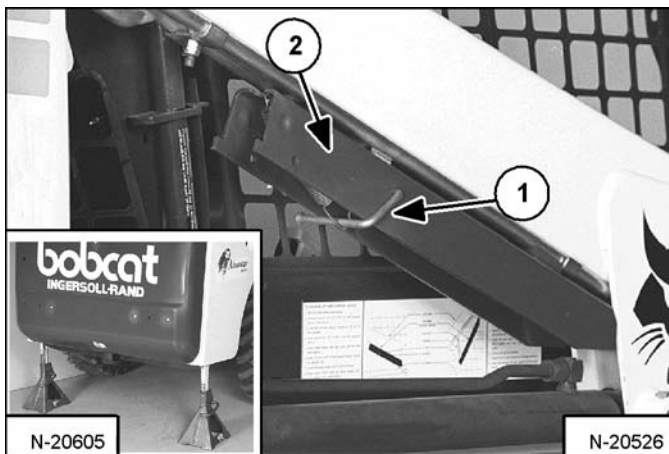
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# WARNING

Service lift arm support device if damaged or if parts are missing. Using a damaged lift arm support or with missing parts can cause lift arms to drop causing injury or death.

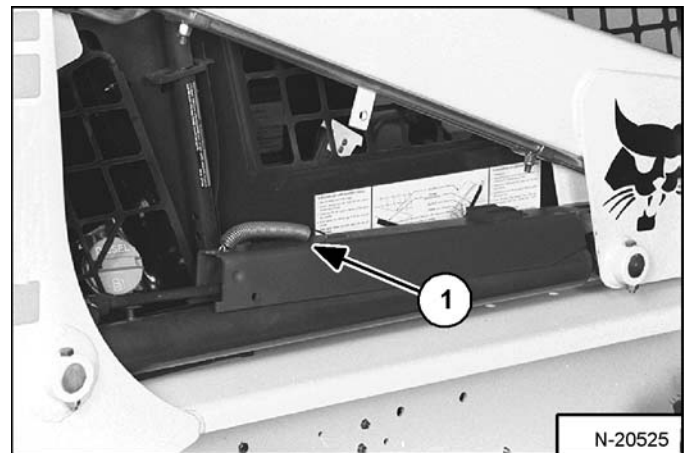
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Figure 10-50-1



Install jackstands under the rear of the loader frame (Inset) [Figure 10-50-1]. Disconnect the spring from the lift arm support device retaining pin (Item 1) [Figure 10-50-1]. Support the lift arm support device (Item 2) [Figure 10-50-1] with your hand and remove the retaining pin.

Figure 10-50-2



Lower the lift arm support device on top of the lift cylinder. Hook the free end of the spring (Item 1) [Figure 10-50-2] to the lift arm support device so there will be no interference with the support device engagement.

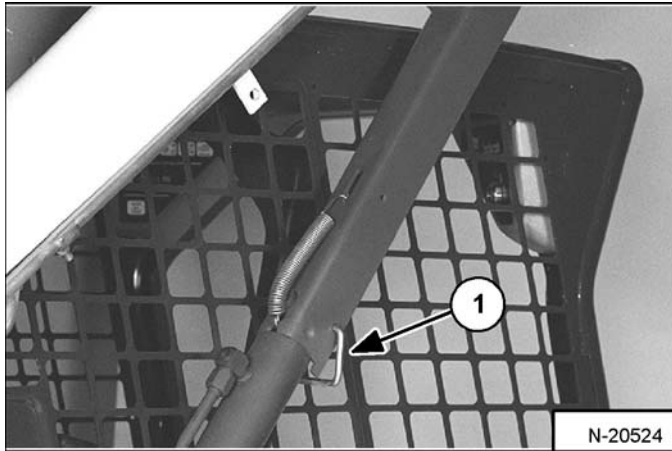
With the operator in the seat, seat belt fastened and seat bar lowered, start the engine.

Press the PRESS TO OPERATE LOADER button.

## LIFT ARM SUPPORT DEVICE (CONT'D)

### Engaging The Lift Arm Support Device (Cont'd)

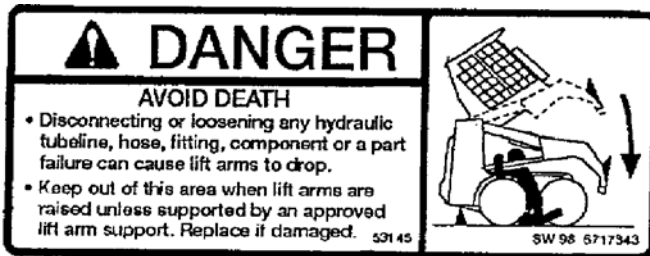
Figure 10-50-3



Raise the lift arms, until the lift arm support device drops onto the lift cylinder rod [Figure 10-50-3].

Lower the lift arms slowly until the support device is held between the lift arm and the lift cylinder. Stop the engine. Raise the seat bar and move pedals or the hand controls until both pedals lock.

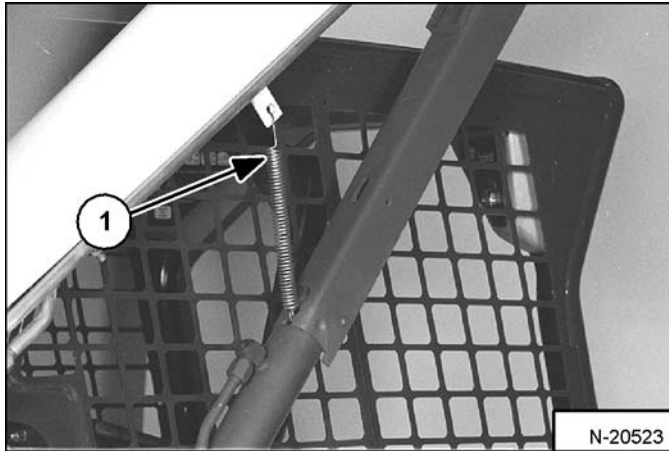
Install pin (Item 1) [Figure 10-50-3] into the rear of the lift arm support device below the cylinder rod.



## LIFT ARM SUPPORT DEVICE (CONT'D)

### Disengaging The Lift Arm Support Device

Figure 10-50-4



Remove the pin from the lift arm support device.

Connect the spring (Item 1) [Figure 10-50-4] from the lift arm support device to the bracket below the lift arms.

With the operator in the seat, seat belt fastened and seat bar lowered, start the engine.

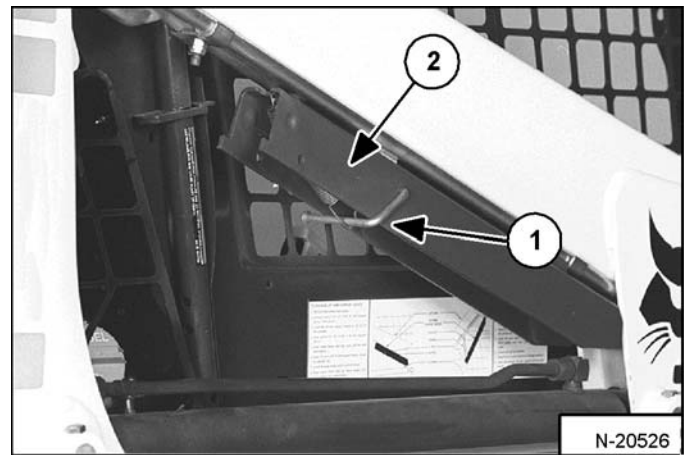
Press the PRESS TO OPERATE LOADER button.

Raise the lift arms a small amount and the spring will lift the support device off the lift cylinder rod. Lower the lift arms. Stop the engine.

Raise the seat bar and move pedals (or hand controls) until both pedals lock.

Disconnect the spring from the bracket.

Figure 10-50-5



Raise the support device into storage position and insert pin (Item 1) [Figure 10-50-5] through lift arm support device (Item 2) [Figure 10-50-5] and bracket. Connect spring to pin.

Remove jackstands.

Product: Bobcat 751 Skid Steer Loader Service Repair Workshop Manual 515730001-515620001

Full Download: <https://www.arepairmanual.com/downloads/bobcat-751-skid-steer-loader-service-repair-workshop-manual-515730001-515620001/>



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