

Product: Kubota LM2605 Service Manual

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WSM

WORKSHOP MANUAL FRONT LOADER

LM2605

Kubota

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KiSC issued 01, 2022 A

TO THE READER

This workshop manual provides safety information for service activity, general information such as specifications and dimensions of the machine, mechanisms and structure descriptions of the machine, and service procedures.

Safety

This section contains safety service descriptions and safety label information.

General

This section contains general instructions, tightening torques, general machine information and special tools.

Maintenance

This section contains information for the recommended oil and general maintenance procedures.

Each section basically consists of mechanism and servicing.

Mechanism

Mechanism part contains information and explanations for the structure, functions, and specifications of the machine or component parts. This part should be comprehended before proceeding with troubleshooting, disassembling, assembling, and servicing works.

Servicing

Servicing part contains information and procedures for maintenance, troubleshooting and repair works. The reader should follow these instructions in order to satisfy any servicing work safely, correctly and quickly.

In this WSM, service specifications and service limits are defined as followings.

Service specifications:

Specification which corresponds to new machine's ex-factory. It is based on quality standard, drawings, or actual measurements conducted by Kubota. This value is used to determine whether there is a problem with the machine in the event of a troubleshooting. However, it is necessary to consider degradation due to wear, based on the operating time of the machine, application or maintenance condition.

Service limits:

Service limit is a value corresponding to the recommended performance limit by taking long term-use wear into account. When the service limit is reached, the machine is required to have proper repair, overhaul or replacement in order to keep safe and adequate performance.

All of the illustrations, photographs, specifications, and other information in this manual were created based on the latest model at the time of publication.

The parts names used in this manual are unified into names representing the functions of the parts. Therefore, it does not necessarily correspond to the names used in other materials (parts list, operators manual etc.) and the name on the label / identification plates on the product.

Kubota reserves the right to change all information at any time without notice.

March 2016

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SUPPLEMENTARY INFORMATION

Model name and related manuals
This manual applies to the following model.

Model name
LM2605

RECORD OF REVISIONS

Main revised contents and corrective measures are described in a table.
Find the main revised point and corrective measure through the reference page.

Last digit of the code No.	Month of Revision	Main revised point and corrective measure	Reference page
1	2016 Mar.	Operational specifications and performance curve are corrected.	2-20 2-21
		Main frame mounting bolt tightening torque is corrected.	3-7
		Checking resistance of solenoid valve is added.	4-85 4-87 4-119
2	2018 Mar.	• Correct error of electrical circuit.	4-62
		• Add location of joint connector.	4-66
		• Correct resistance of 3rd function solenoid valve.	4-86
		• Adding information on disassembling control valve, 3rd function valve and 4th function valve.	4-98 4-102 4-107 4-111
3	2018 Sep.	• Updating DTC list.	4-121
		• Adding harness list and electrical inspection table.	4-78
		• Updating information on electrical circuit.	4-62
4	2021 Jun.	• Revised suitable tractor table	2-19
		• Revised specifications for loader table	2-19
		• Added specifications for bucket table	2-19
		• Revised operational specifications	2-21
		• Added Release Tool (1/2 SCH)	2-25
		• Added Release Tool (3/8 SCH)	2-25
		• Updated lubricants table	3-3
		• Added loader service intervals	3-1
		• Added re-tightening of hardware	3-7
		• Revised circuit of outline of open center electrical diagram	4-62
		• Revised outline of a closed center electrical diagram	4-65
		• Revised tightening torques for loader	4-84
		• Revised removing boom cylinder	4-114
		• Added bolt marking procedure to when reassembling side frame	4-117
		• Revised the torque value of main frame mounting bolt (M27)	4-119
		• Added torque value of front guard mounting nut	4-119

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1. SAFETY

SAFETY FIRST

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.



DANGER

- Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

- Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

- Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

IMPORTANT

- Indicates that equipment or property damage could result if instructions are not followed.

NOTE

- Gives helpful information.

1. Preparing for emergencies



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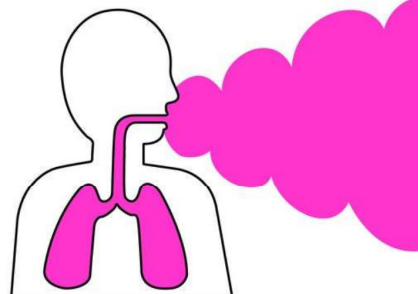
- Keep a first aid kit and fire extinguisher ready at all times.
- Keep emergency numbers near your telephone at all times.

2. Working cautions



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- Wear proper service attire when performing work. Do not wear loose clothing as they could get caught on machine components.
- Wear the proper protective equipment when working around the machine. For example helmet, eye protector and protective shoes.
- Do not work around the machine if you are tired or have consumed alcohol or drugs.



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- Keep the machine away from obstacles and hazardous materials.
- Ensure the working environment is properly ventilated.
- Do not allow third parties to come near the machine.

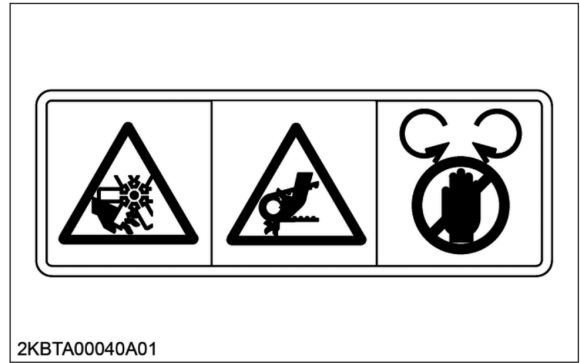


- Make sure you have the support of the 3 points with both hands holding the handle and one foot at the step when getting on and off the machine.
- When working under the machine, make sure the machine does not move back and forth or side-to-side.
- When working under the machine, provide secure support for the machine.
- When using a hydraulic jack, always use with a rigid rack to prevent the machine from falling.

3. Starting machine safely

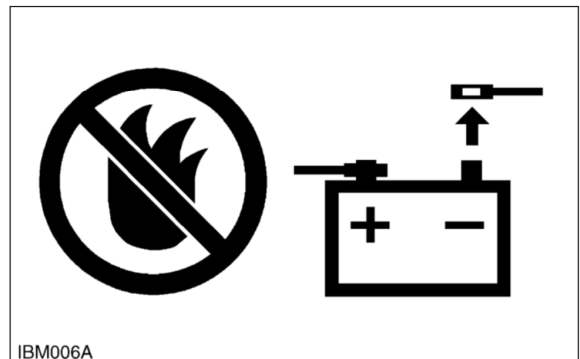


- Do not do the following work when starting the engine.
 - Short across starter terminals.
 - Bypass the safety start switch.
- Make sure there are no bystanders or obstacles present around the machine before starting the engine.
- Do not start the engine unless the operator is seated in the operator's seat.
- Make sure that the pilot levers are in neutral before starting the engine.



- Lock the covers before starting the machine.
- Keep away from rotating and moving objects.
- Keep tools and waste cloth away from rotating and moving objects.

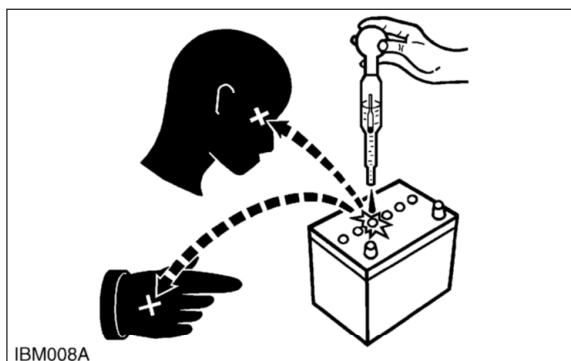
4. Preventing fires



- Keep fire (welding sparks, grinding sparks, cigarettes) away from the fuel.
- Wipe the fuel off when spilled.
- Keep fire (welding sparks, grinding sparks, cigarettes) away from the battery. The battery produces oxygen and hydrogen gas that are flammable.
- Disconnect the negative (-) terminal first when disconnecting the battery cable.

- Connect the positive (+) terminal first when connecting the battery cable.
- Do not short circuit the machine.
- Do not splash the hydraulic oil on the exhaust components.

5. Preventing acid burns

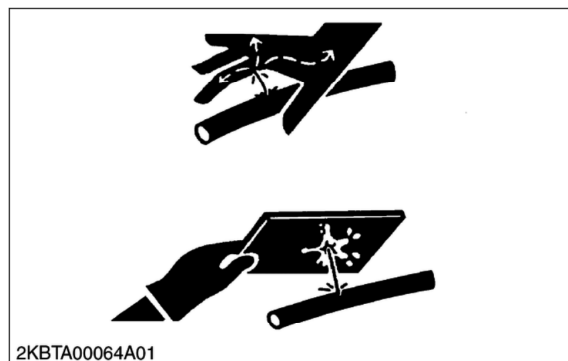


- Keep the electrolyte away from your eyes, hands, and clothes. Sulfuric acid in the battery electrolyte is poisonous: it can cause blindness and is strong enough to burn your skin and clothing. If you spill electrolyte on yourself, clean yourself with water and get a medical aid immediately.

6. Avoiding high pressure fluid

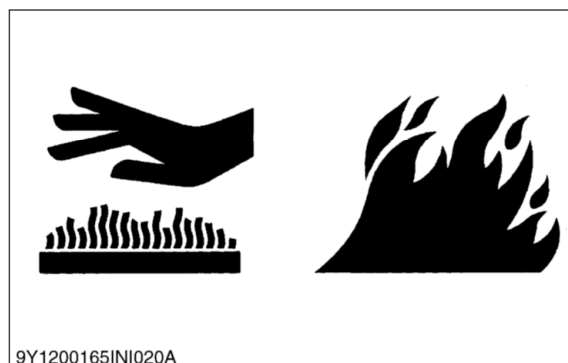


- Keep away from high pressure fluids bursting from a hose or pipe. The fluid can penetrate your skin and cause serious injuries.
- Get a medical aid immediately if an accident occurs.

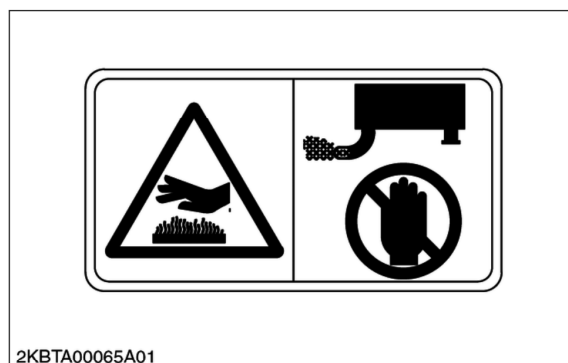


- Release residual pressure in the hydraulic circuit before removing the hydraulic components.
- Pay attention when releasing pressure in hydraulic circuit, because the machine or attachment might move unexpectedly.
- Check the coolant temperature and release the pressure before opening the radiator cap.

7. Avoiding hot exhaust

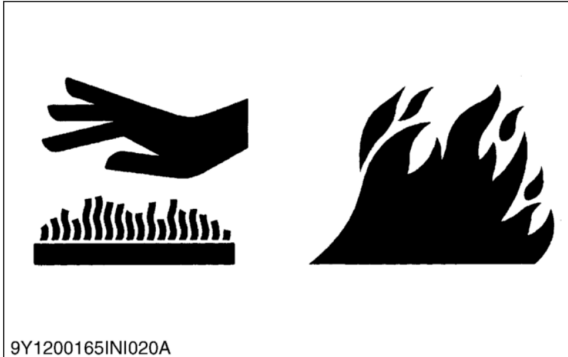


- Avoid skin exposure and contact with hot exhaust gas or components.
- Exhaust gas and components are extremely hot during operation.



- Do not work immediately after stopping the engine. The engine, muffler, radiator, and hydraulic components are extremely hot.
- Do not remove caps and plugs soon after stopping the engine. The temperature and pressure of the coolant, hydraulic oil, and fuel are still high.

8. Cleaning exhaust filter

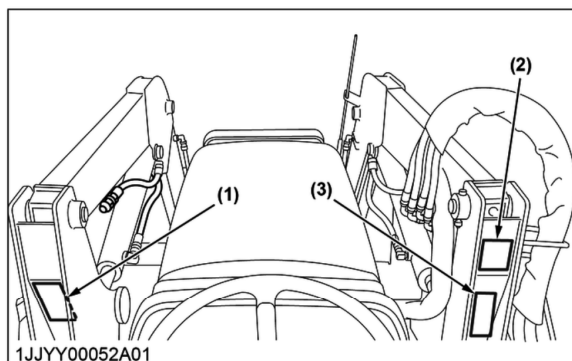


- Avoid skin exposure and contact with hot exhaust gas or components. Exhaust gas and components are extremely hot during regeneration of the diesel particulate filter (DPF).

SAFETY LABELS

The safety labels are installed on the machine. If a label becomes damaged, illegible or is not on the machine, replace it. The label part number is listed in the parts list.

1. SAFETY



(1) Part No. 7J246-5641-2

(2) Part No. 7J417-9321-2

⚠ DANGER

TO AVOID SERIOUS INJURY OR DEATH CAUSED BY ROLLOVERS :

1. ROPS and a fastened seat belt are strongly recommended in almost all applications. Foldable ROPS should be in upright and locked position if equipped.
2. Adjust rear wheels to the widest setting that is suitable for the work.
3. Add recommended wheel ballast and rear weight for stability.
4. DO NOT drive on steep slopes or unstable surfaces.
5. Carry loader arms at low position during transport. Move and turn tractor at slow speeds.

⚠ WARNING

TO AVOID PERSONAL INJURY :

Lower the loader to the ground before activating KUBOTA SHOCKLESS RIDE (KSR)

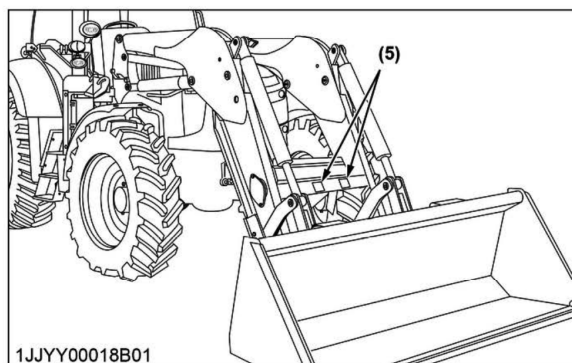
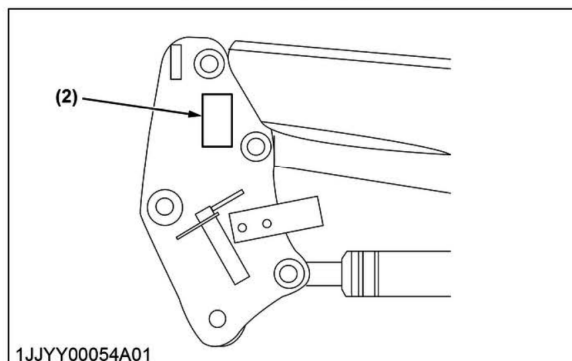
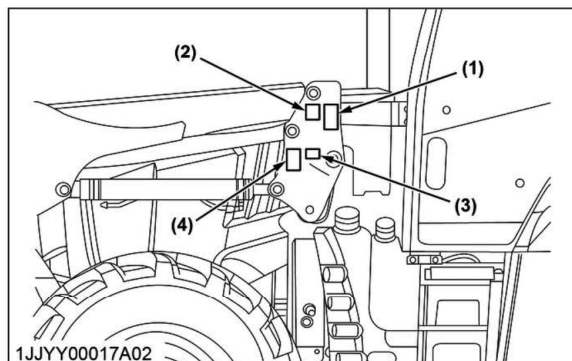
(3) Part No. 7J061-5649-1

⚠ WARNING

TO AVOID INJURY FROM CRUSHING :

1. Do not utilize the valve lock for machine maintenance or repair.
2. The valve lock is to prevent accidental actuation when implement is not in use or during transport.

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(1) Part No. 7J061-5645-1

WARNING**TO AVOID PERSONAL INJURY :**

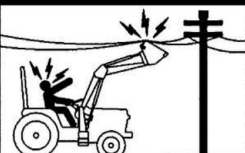
1. Observe safety precautions in loader and tractor Operator's Manual.
2. Operate the loader from tractor seat only.
3. Keep children, others and livestock away when operating loader and tractor.
4. Avoid holes, loose ground, and rocks which may cause tractor / loader to tip.
5. Make sure approved bucket is attached before removing loader from tractor.
6. When parking or storing, choose flat and hard ground. Lower the bucket to the ground, set brakes and remove key before leaving tractor.
7. Before disconnecting hydraulic lines, relieve all hydraulic pressure.

(2) Part No. 7J246-5644-2 (Both sides)

WARNING**TO AVOID INJURY FROM FALLS OR BEING CRUSHED :**

1. DO NOT stand or work under raised loader or bucket.
2. DO NOT use loader as jack for servicing.
3. DO NOT use loader as a work platform.
4. NEVER connect chain, cable or rope to loader bucket while operating loader.

(3) Part No. 7J246-5642-2

DANGER**TO AVOID SERIOUS INJURY OR DEATH CAUSED BY CONTACT WITH ELECTRIC LINES:**

- Check overhead clearance.

(4) Part No. 7J246-5643-2 (M1552)

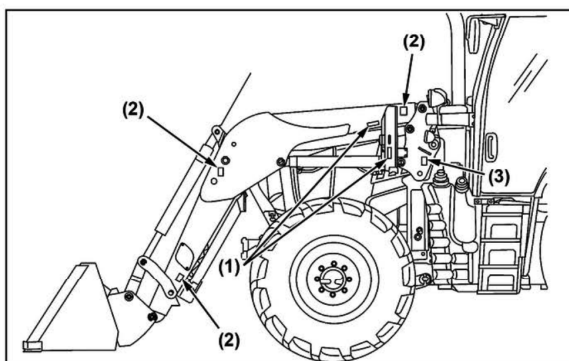
DANGER**TO AVOID SERIOUS INJURY OR DEATH CAUSED BY FALLING LOADS :**

1. Load on raised bucket or fork can fall or roll back onto operator causing serious injury or death.
2. Use approved clamping and / or guard attachments for handling large, loose or shiftable loads such as bales, posts, sheets of plywood etc.
3. Carry loads as low as possible.

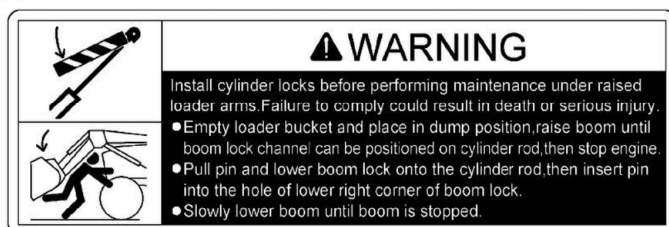
(5) Part No. 7J447-7236-1

**NO STEP**

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(1) Part No. 7J802-5848-3



1HNADAAAP0120

(2) Part No. 7J615-5633-1



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(3) Part No. 7J452-5637-2



1A1ABEJAP0270

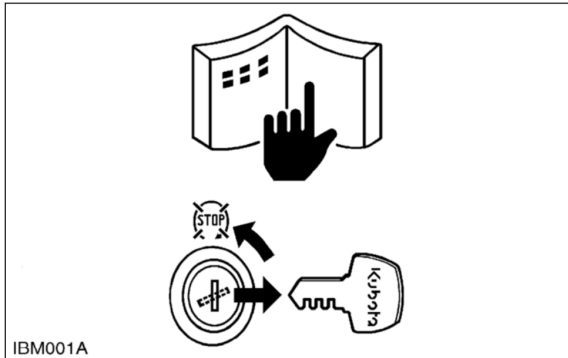
1. Care of danger, warning and caution labels

- Keep danger, warning and caution labels clean and free from obstructing material.
- Clean danger, warning and caution labels with soap and water, dry with a soft cloth.
- Replace damaged or missing danger, warning and caution labels with new labels.
- If a component with danger, warning and caution label(s) affixed is replaced with new part, make sure new label(s) is (are) attached in the same location(s) as the replaced component.
- Mount new danger, warning and caution labels by applying on a clean dry surface and pressing any bubbles to outside edge.

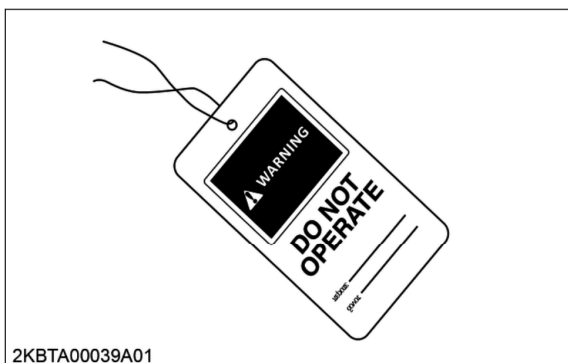
2. GENERAL

GENERAL WORKING INSTRUCTIONS

1. General working precautions



- When servicing, observe the safety instructions in the operator's manual and workshop manual.
- Clean the machine before maintenance.
- Service the machine at a clean location.
- Park the machine on a stable and level ground then lower the attachment to check the machine safely.
- Stop the engine and remove the key when leaving the operator's seat for cleaning, maintenance, and servicing.
- Before working, remove the negative (-) terminal from the battery or turn off the battery isolator switch.
- Whenever a special tool is required, use the special tool that Kubota recommends.
- Use genuine Kubota parts to ensure safety and machine performance.



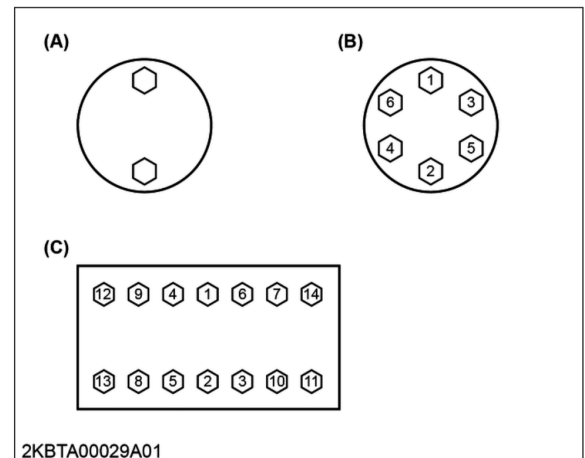
- Hang a DO NOT OPERATE tag near the operator's seat.
- Observe workplace safety rules when performing service and work.

2. Tightening bolts and nuts

- Tighten the bolts and nuts to their specified torque.

NOTE

- Tighten the bolts and nuts alternately from top to bottom and left to right so the torque is distributed evenly.
- Gradually tighten the bolts and nuts two or three times.

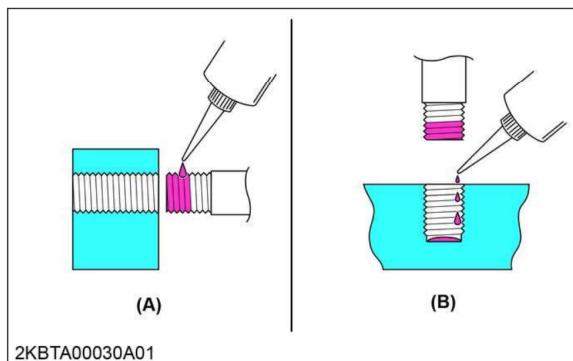


(A) Alternately
(B) Diagonally

(C) Diagonally from center to outside

3. Applying thread-locking fluid

1. Clean and dry the location where a thread-locking fluid will be applied with a solvent to remove moisture, oil, and dirt.
2. Apply the thread-locking fluid to the tip of the bolt.
3. If the threads are large, apply the thread-locking fluid all around the bolt hole.

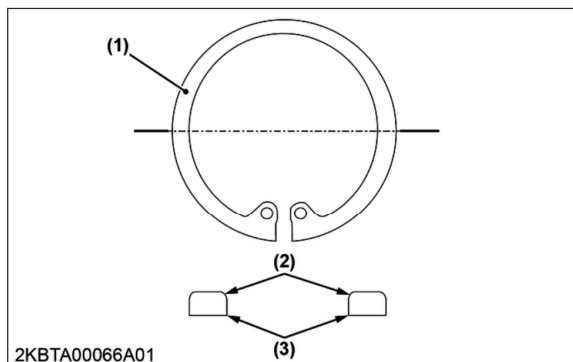


(A) Bolt hole (bolts, nuts)

(B) Screw hole

4. Installing circlips

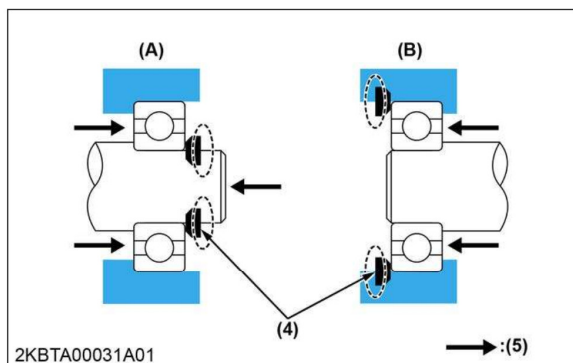
- When installing the circlip, assemble the circlip's angular side (3) toward the side that receives force (4) as shown in the figure.



(1) Circlip

(2) Rounded side

(3) Angular side



(4) Side that receives force

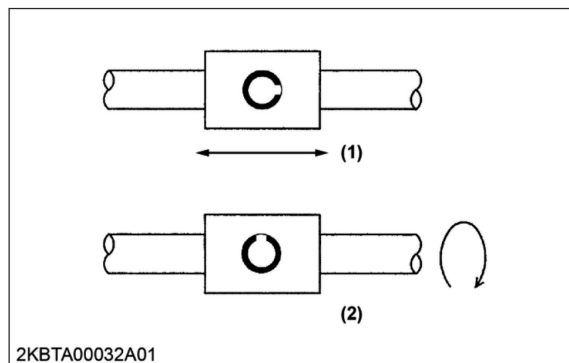
(5) Force

(A) External circlip

(B) Internal circlip

5. Installing spring pins

- When installing the spring pin, assemble the slit of the spring pin in the direction that receives force as shown in the figure.

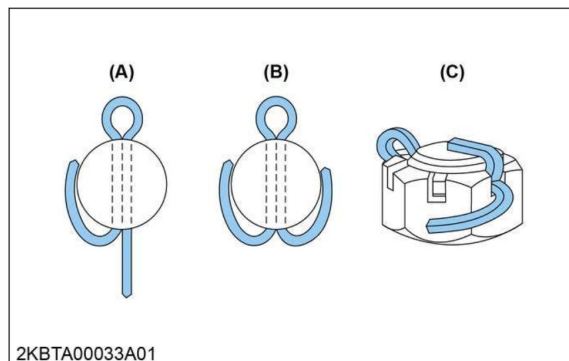


(1) Parallel movement

(2) Rotational movement

6. Handling split pin

- Bend the split pin as shown in the figure to prevent it from coming off.
- Tighten a grooved nut to the specified torque, align the hole of the split pin to the tighten direction and use an S-shaped split.



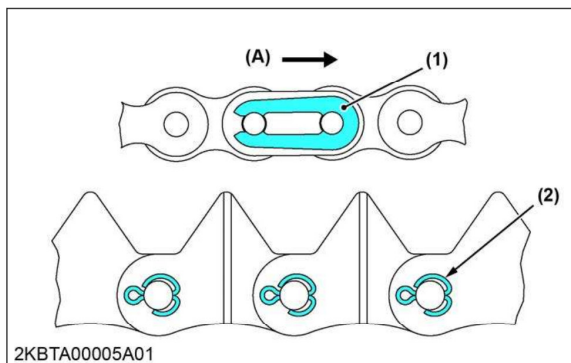
(A) Single side split

(B) Double side split

(C) S-shaped split

7. Handling chain joint and split pin

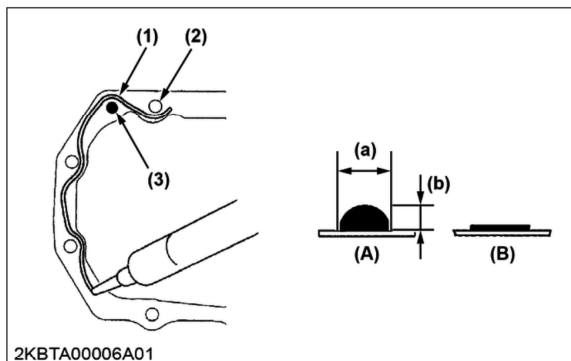
- Assemble the chain joint with its opening facing the opposite direction of travel.
- Assemble the split pin with its opening facing the direction of travel.



(1) Chain joint
(2) Split pin
(A) Direction of chain moving

8. Handling liquid gasket

- Use the specified liquid gasket.
- When using liquid gasket, fully remove the old gasket and grease or oil.
- When applying liquid gasket, apply it on the joint surface with a thickness of 3.0 to 5.0 mm (0.12 to 0.13 in.) without making any gaps.
- When applying liquid gasket near the bolt hole (2), apply it in the inner side.
- If there is a risk of oil leakage or if the hole goes all the way through when applying liquid gasket near the dowel pin (3) hole, apply it in the inner side. If there is no concern of oil leakage, apply it on the outer side.
- Reassemble within 15 minutes after applying; wait for 30 minutes or more then fill with oil.



(1) Application route
(2) Bolt hole
(3) Dowel pin
(A) Correct
(B) Incorrect
(a) 3.0 to 3.5 mm (0.12 to 0.13 in.)
(b) 3.0 to 5.0 mm (0.12 to 0.19 in.)

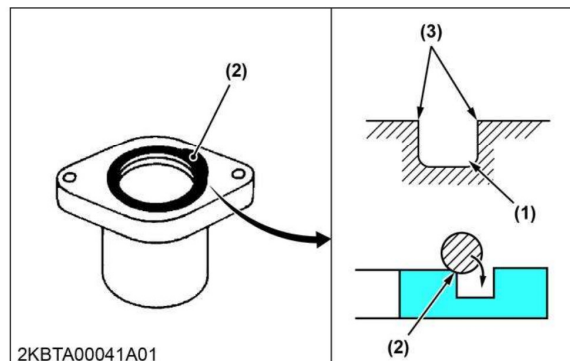
9. Replacing O-rings

1. Remove the burr and clean the O-ring groove.
2. Lubricate the O-ring. Do not apply any grease to the floating seal.

3. Put the O-ring in the groove.

NOTE

- Do not twist the O-ring.
- Remove the burr to avoid damage on the O-ring caused by the burr.



(1) O-ring groove
(2) O-ring
(3) Burr

10. Replacing oil seals

1. If there are burrs, scratches, or rust on the inner surface of the housing hole, the chamfered part, or the surface of the shaft through which the oil seal passes, remove it with sandpaper.

NOTE

- If there is a risk of splines or key grooves of the shaft damaging the lip part of the seal, wrap masking tape around those parts to protect the seal.

2. Clean the inner surface of the housing hole and the surface of the shaft.
3. Lubricate the seal lip and dust lip.

NOTE

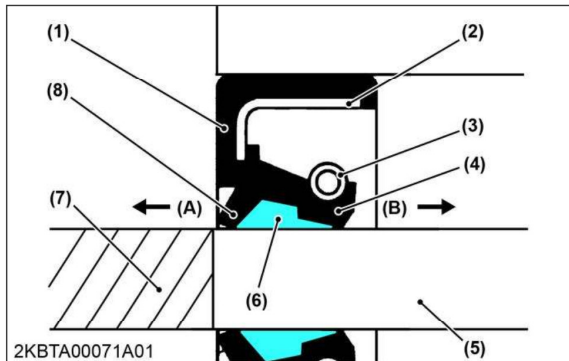
- If the seal has a dust lip, grease the gap between the lips to prevent dry wear that occurs when the machine starts.
- Use the specified grease or oil to lubricate the lip.

4. With the seal lip facing the airtight side (B) of the object, use a press to press-fit the oil seal until it is fixed to the boss.

NOTE

- In cases when installing an oil seal without a press, place a wooden board on the seal and gently tap the board with a hammer; install the oil seal straightly and evenly.

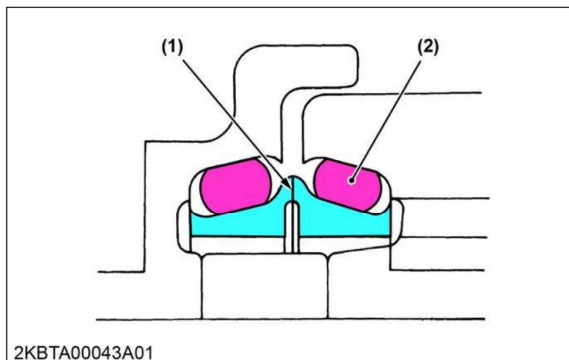
2. GENERAL



- | | |
|----------------|-------------------|
| (1) Packing | (6) Grease |
| (2) Metal ring | (7) Masking tape |
| (3) Spring | (8) Dust lip |
| (4) Seal lip | (A) Air side |
| (5) Shaft | (B) Airtight side |

11. Replacing floating seals

1. Apply oil appropriately to both sides of the O-ring and the contact surface.
2. Do not twist the O-ring when installing the floating seal.
3. Apply oil thinly to the sliding surfaces.
4. Install the floating seal in parallel to the sliding surfaces, O-rings, and housings.
5. After installation, rotate the floating seal for 3 times to make an oil film on the sliding surface.



- | | |
|---------------------|------------|
| (1) Sliding surface | (2) O-ring |
|---------------------|------------|

12. Connecting hydraulic hoses

1. Clean the inside of the hose fittings.
2. Tighten with the specified torque.
3. Apply pressure on the hydraulic hose to check for oil leakage.

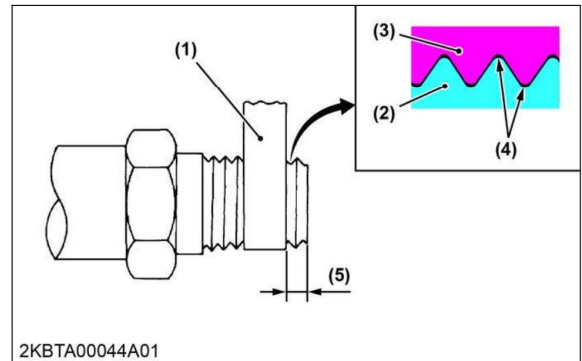
13. Wrapping thread seal tape

1. Wrap the thread seal tape around the taper threads two or three turns.

2. Tighten the taper thread with the specified torque.

■ NOTE

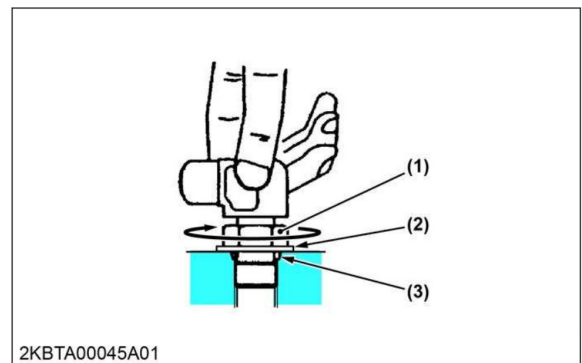
- Do not loosen the taper thread after tightening to avoid oil leakage.
- Do not wrap the thread seal tape on the first and second threads to avoid contamination in the hydraulic circuit.



- | | |
|----------------------|---|
| (1) Thread seal tape | (5) First and second threads from the screw tip |
| (2) Male thread | |
| (3) Female thread | |
| (4) Clearance | |

14. Installing elbows with male seat

1. Clean the male seat surface and seal.
2. Loosen the lock-nut until the top end.
3. Install and tighten the elbow by hand until the male seat touches the material surface.

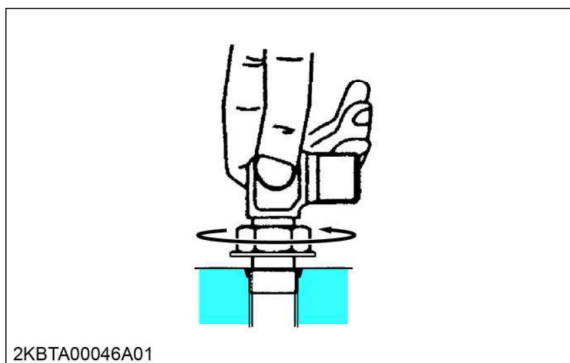


- | | |
|--------------|----------|
| (1) Lock-nut | (3) Seal |
| (2) Seat | |

4. Adjust the direction of the elbow.

■ NOTE

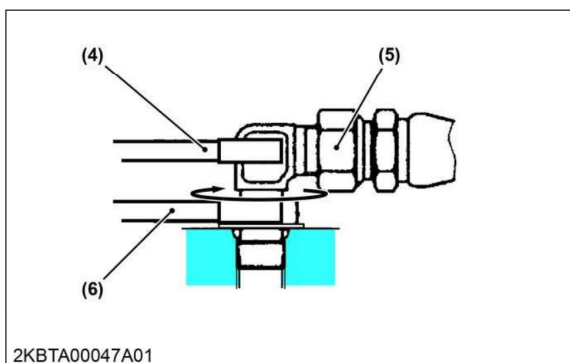
- Do not loosen to more than one turn.



5. Tighten the lock-nut with the specified torque.

■ NOTE

- Check for oil leakage.

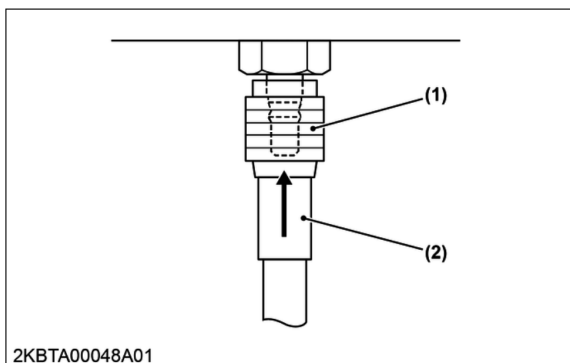


(4) Wrench
(5) Hose

(6) Torque wrench

15. Connecting and disconnecting quick hose couplings

1. Push the metal fittings in the direction of the arrow mark.



(1) Plastic part

(2) Metal fitting

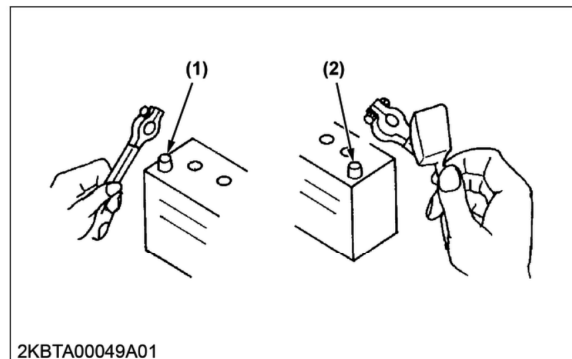
2. Pull the plastic part in the opposite direction of the arrow mark.
3. Disconnect the quick hose coupling.
4. Push the quick hose coupling in the direction of the arrow mark to connect.
5. Make sure that the hose is installed correctly.

16. Handling the battery



CAUTION

- When removing battery cables, disconnect negative (-) terminal first.
- When installing battery cables, connect positive (+) terminal first.
- Do not install any battery with a capacity (Ah) other than is specified.
- Securely attach the terminal covers on the cables when connecting the cables to the battery terminal posts. There is a danger of short-circuiting if the tip of the cables attached to the battery terminal post is exposed.
- Do not allow dirt and dust to collect on the battery.
- Connect the battery terminals after removing dust, old grease, blue rust and others.
- Apply conductive grease thinly to the battery terminal posts to prevent corrosion.



(1) Battery negative (-) terminal (2) Battery positive (+) terminal

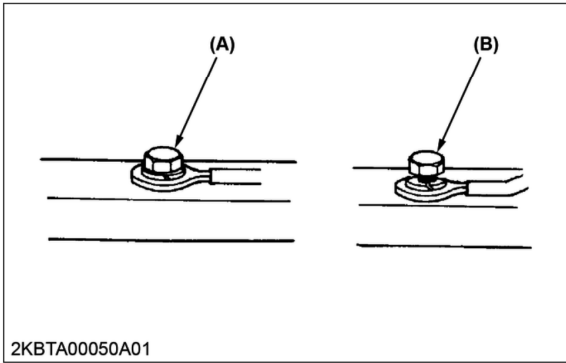
17. Handling wire harness



CAUTION

- Do not let an unprotected wire harness to come in contact with other components.
- Do not clamp the wire harness to fuel hoses.
- If the wire harness is damaged, replace it immediately with a new one.
- Do not alter the electrical device and wire harness.
- Tighten the electrical terminals securely.

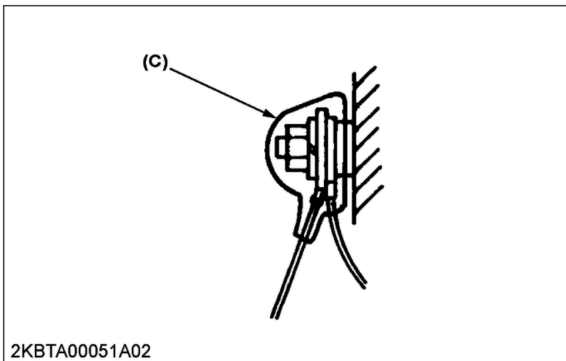
2. GENERAL



(A) Good

(B) Bad: Loose bolt

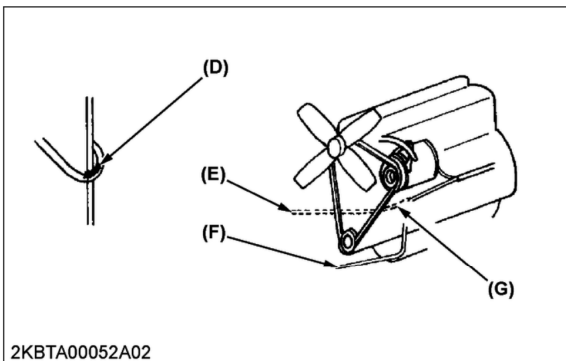
- Check the electrical terminal protection and clamping conditions before connecting the battery cable.



2KBT A00051 A02

(C) Covered completely with a protection cover

- Keep the wire harness away from hazardous positions such as rotating parts or high-temperature sections.



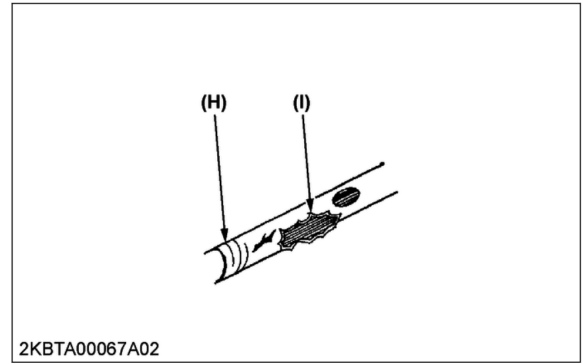
2KBT A00052 A02

(D) Hazardous position

(G) Hazardous position

(E) Wiring position: bad
(F) Wiring position: good

- If wire harness is damaged or degraded, replace immediately.

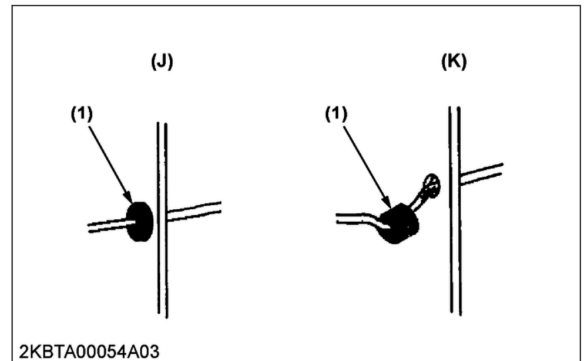


2KBT A00067 A02

(H) Damaged

(I) Torn

- Install the grommet securely.



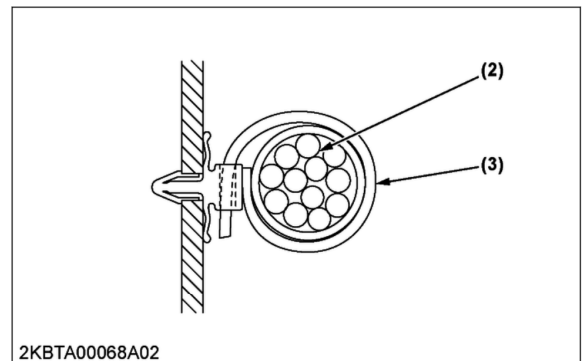
2KBT A00054 A03

(J) Grommet

(K) Bad: poor installation

(J) Good

- Clamp the wire harness securely. Do not damage the wire harness by the clamp.
- Clamp the wire harness correctly. Do not slack, twist, and pull.

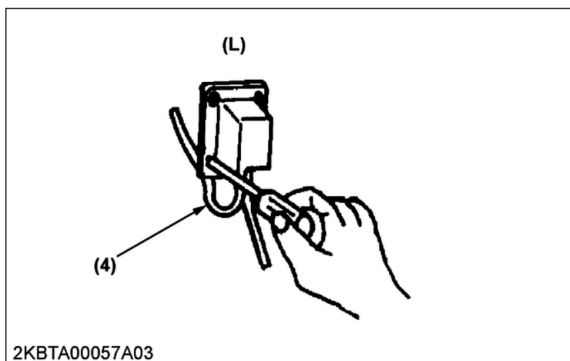


2KBT A00068 A02

(2) Wire harness

(3) Clamp

- Do not pinch the wire harness when installing parts.

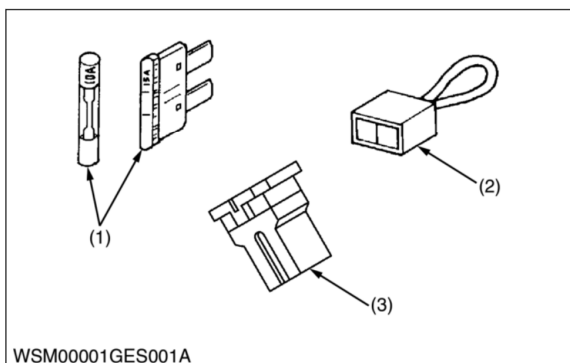


(4) Wire harness

(L) Bad

18. Handling fuses

- Always use fuses of the specified capacity.
- Do not use steel or copper wiring instead of fuse.
- Do not install work light or radio without auxiliary power line.
- Do not install auxiliaries to the fuses. The fuses may blow.



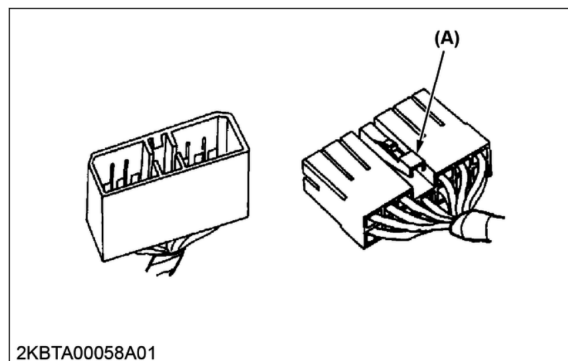
(1) Fuse

(2) Fusible link

(3) Slow blow fuse

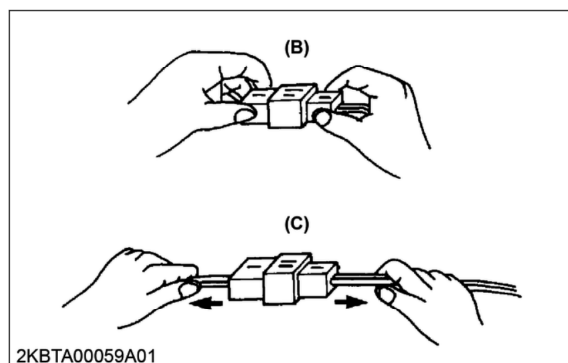
19. Handling connectors

- When disconnecting the locking connectors, be sure to disengage the lock before disconnecting. There are two kinds of locks: one requires pressing and the other requires pulling.



(A) Press

- Hold on tightly to the connectors when disconnecting them.
- Do not pull wire harness itself.

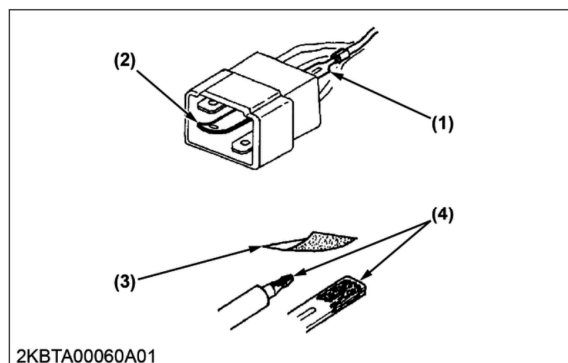


(B) Correct method

(C) Incorrect method

- Make sure the terminal condition of the connectors is not bent, rusty, and so on.
- If the terminal is rusted, remove rust with sandpaper.

However, do not polish the terminal of the waterproof connector or the plated terminal.



(1) Missing terminal

(2) Bent terminal

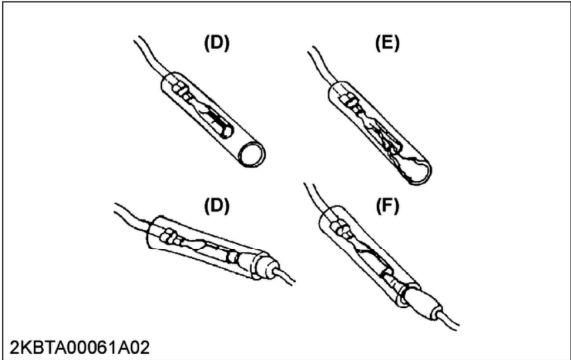
(3) Sandpaper

(4) Rust

- Cover the female bullet terminals and male bullet terminals securely with the plastic covers.

2. GENERAL

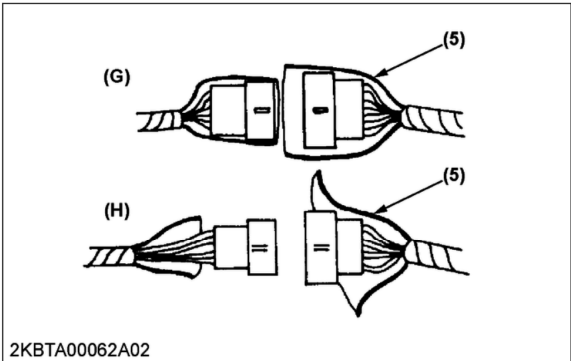
- Make sure that the bullet terminals are secure and connected securely to the tip.



2KBTA00061A02

- (D) Good (F) Bad: poor connection
(E) Bad: damaged cover

- Cover the female connectors and male connectors securely with the plastic covers.

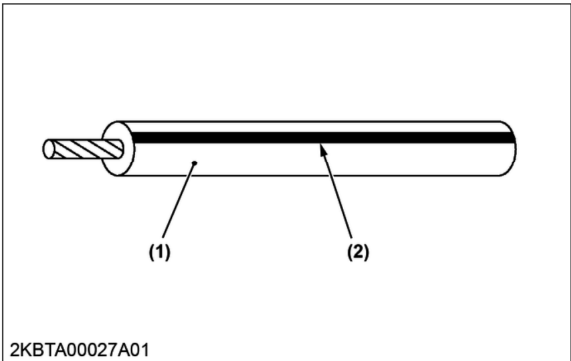


2KBTA00062A02

- (5) Cover (H) Bad: damaged cover
(G) Good

20. Wiring color

- Wire colors are specified in the color codes.



2KBTA00027A01

- (1) Wire color (2) Stripe

Wiring Colors	Color code
Black	B
Brown	BR, Br
Green	G
Gray	GY, GR, Gr
Blue	L
Light green	LG, Lg
Orange	OR, Or
Pink	P
Purple	PU, Pu, V
Red	R
Sky blue	SB, Sb
White	W
Yellow	Y

- This symbol of "/" shows color with stripe(s).
(An example)

W/R:

White with red stripe

21. Washing the machine with a high pressure washer

Use a high pressure washer properly to avoid personal injuries and damages to the machine.

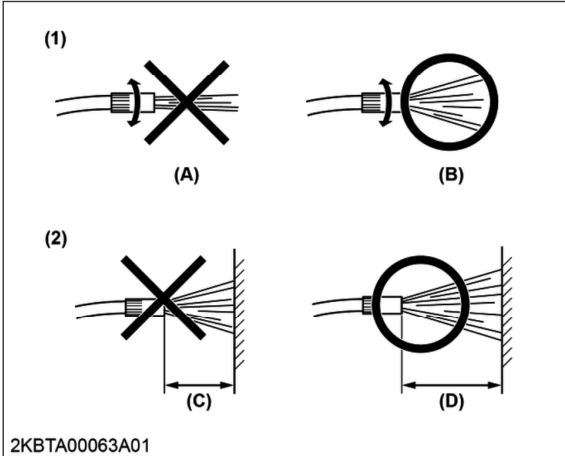


CAUTION

- Damaged or cut the wire harness may cause fire.
- Damaged hydraulic hoses or oil seals may cause injury due to hydraulic oil gushing out.

IMPORTANT

- Water infiltration may cause machine problems.
- Adjust the high pressure washer nozzle for a wide spray. Do not adjust to pencil point spray.
- Spray the water at least 2 m away from the machine.



- (1) Adjusting the washer power (C) Less than 2 m (80 in.)
 (2) Washing distance (D) Over 2 m (80 in.)
 (A) Pencil point spray
 (B) Wide spray

22. Dispose fluids correctly

- Do not dispose fluids on the ground, down the drain, into a stream, pond, or lake. Obey related environmental protection regulations when you dispose of oil, fuel, coolant, electrolyte, and other dangerous materials.



2. GENERAL

Full Download: <https://www.arepairmanual.com/downloads/kubota-lm2605-service-manual/>