

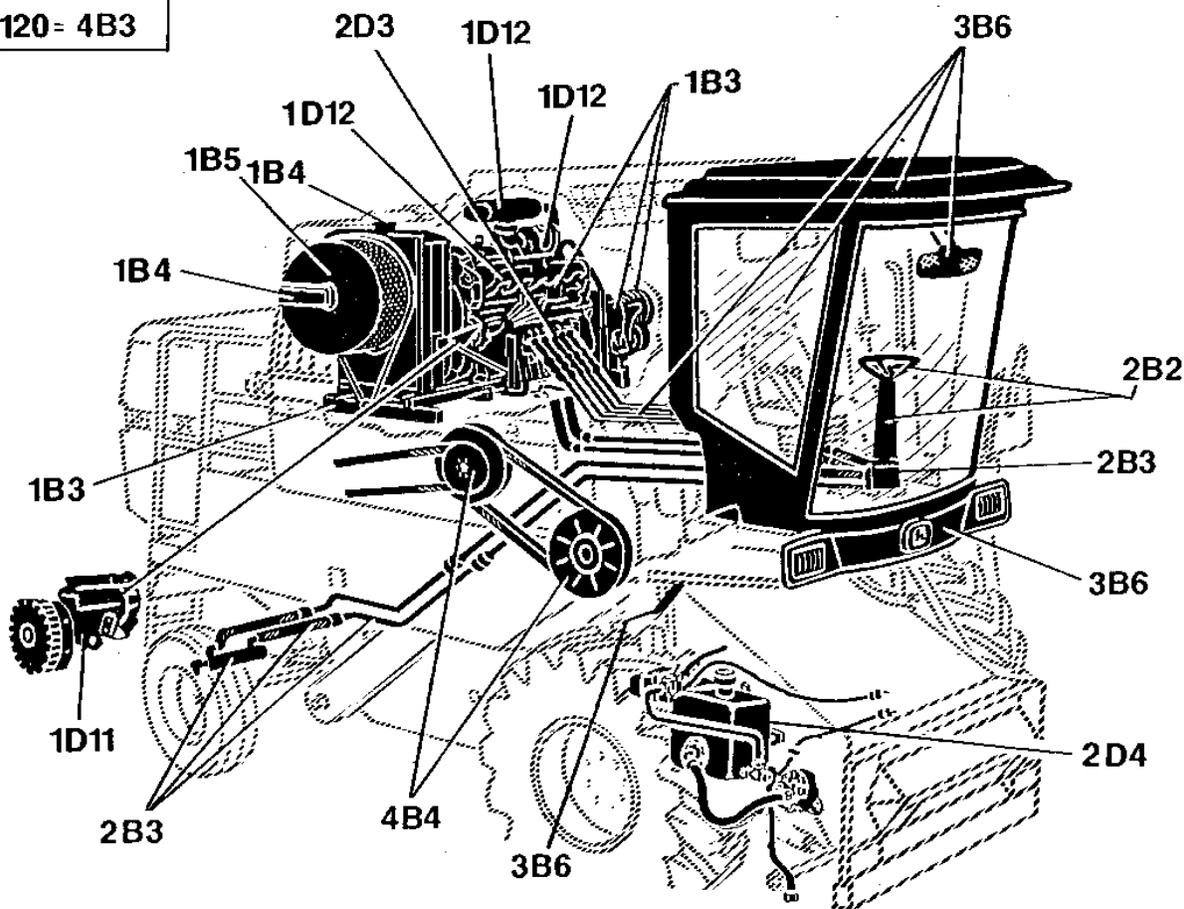
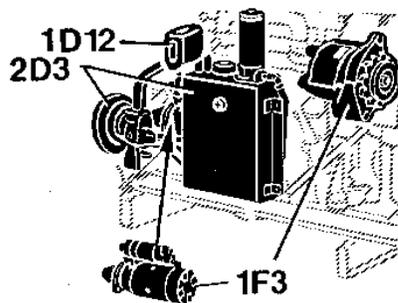
1A2

4425 COMBINE

PRIMARY PICTORIAL INDEX

Z117454 -UN-01JAN94

- 20 = 1B3
- 30 = 1D11
- 40 = 1F3
- 60 = 2B2
- 70 = 2D3
- 90 = 3B3
- 120 = 4B3



Z117454

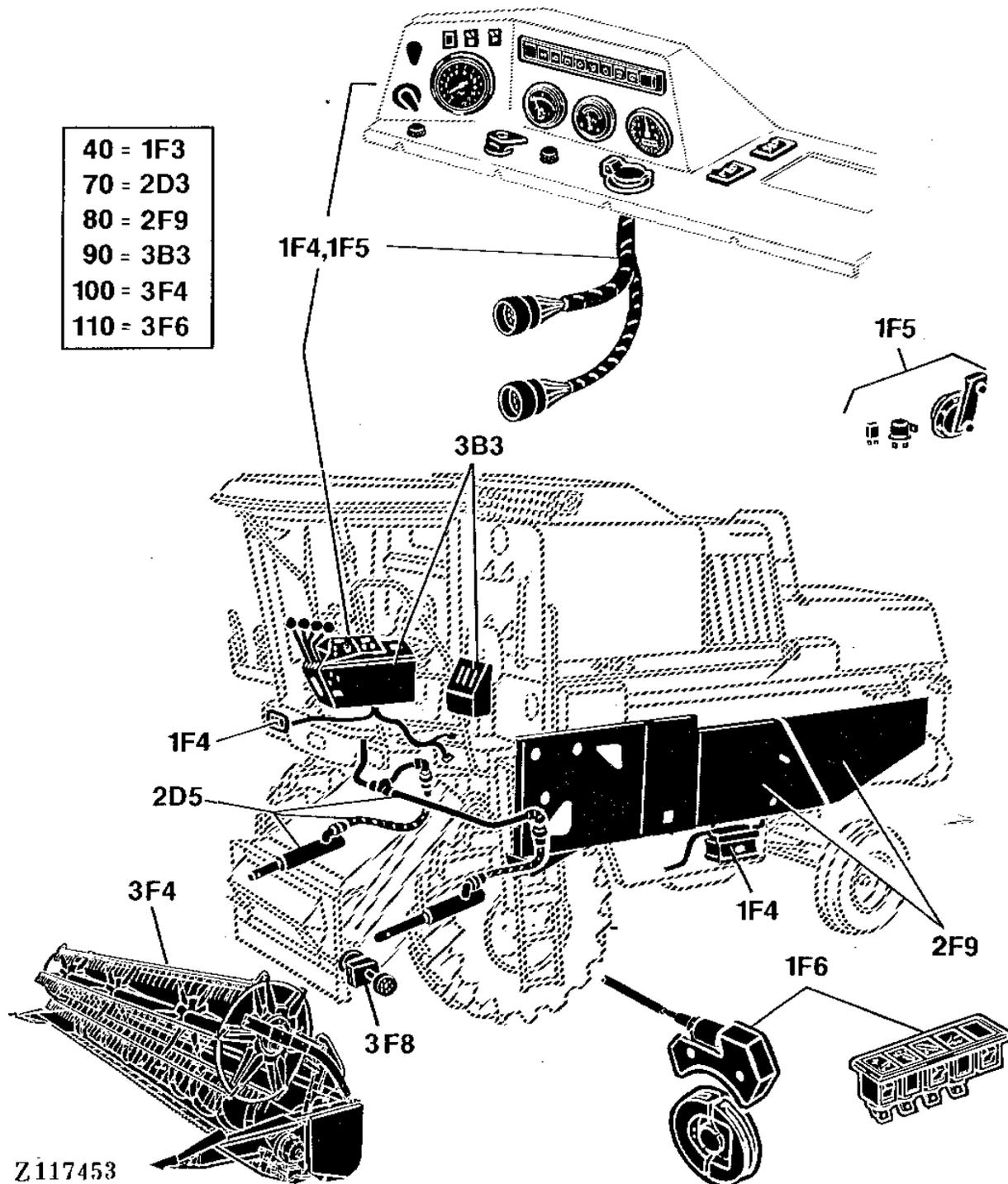
Sample of manual. Download All 804 pages at:
<https://www.arepairmanual.com/downloads/john-deere-4425-combine-service-repair-parts-manual/>

1A3

4425 COMBINE

PRIMARY PICTORIAL INDEX

Z117453 -UN-01JAN94



Z117453

Sample of manual. Download All 804 pages at:
<https://www.arepairmanual.com/downloads/john-deere-4425-combine-service-repair-parts-manual/>

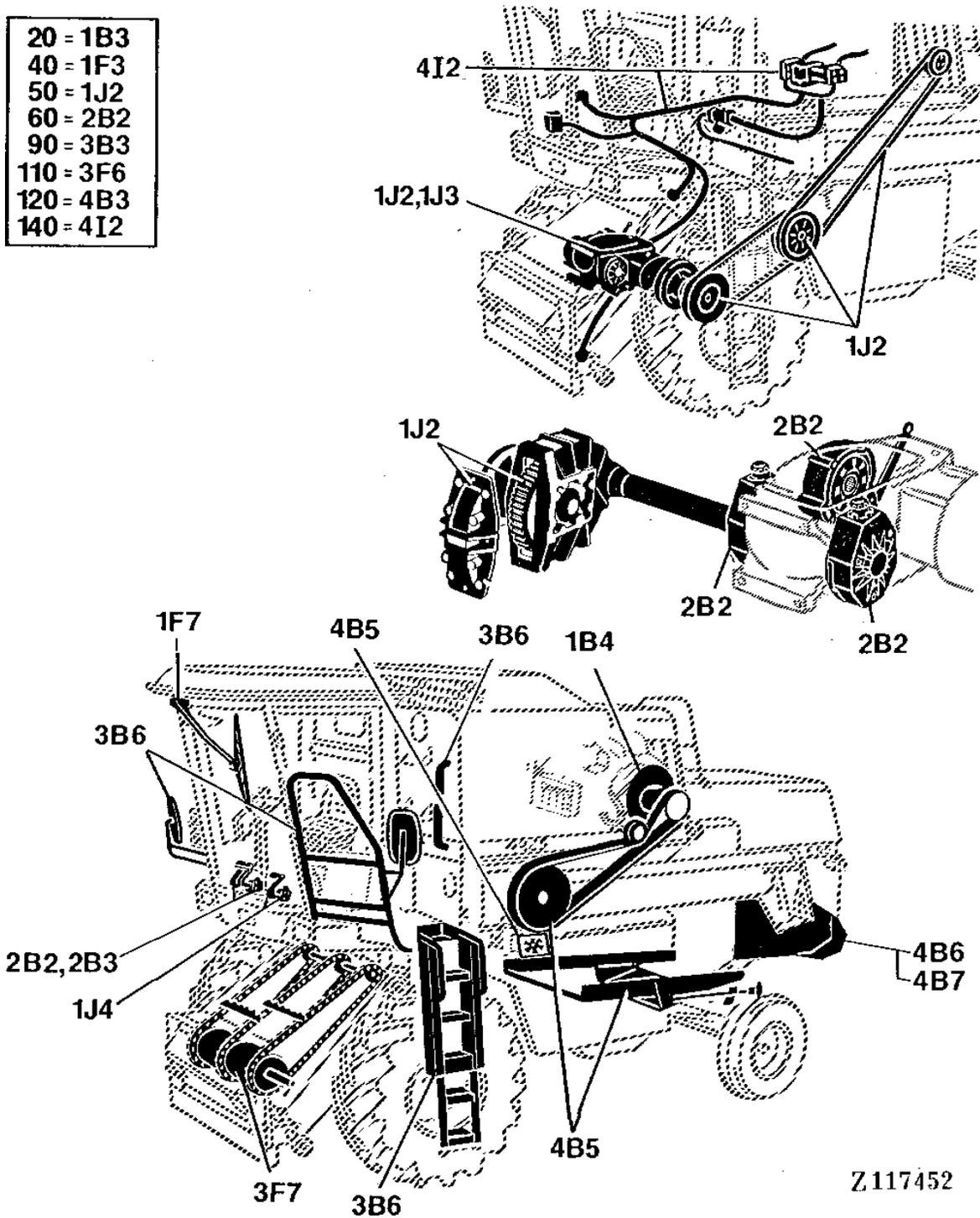
1A4

4425 COMBINE

PRIMARY PICTORIAL INDEX

Z117452 -UN-01JAN94

20	= 1B3
40	= 1F3
50	= 1J2
60	= 2B2
90	= 3B3
110	= 3F6
120	= 4B3
140	= 4I2

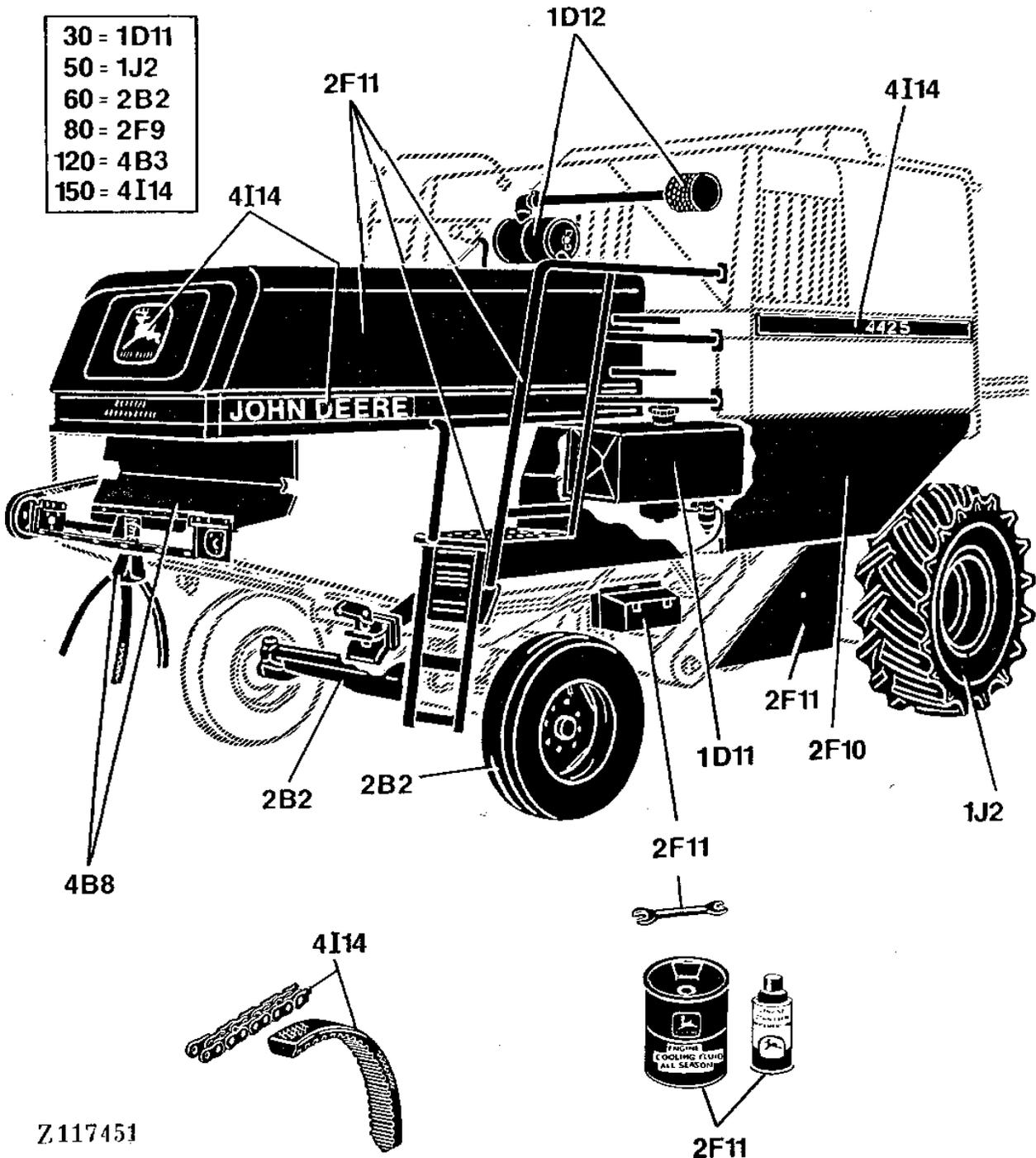


1A5

4425 COMBINE

PRIMARY PICTORIAL INDEX

Z117451 -UN-01JAN94



Z117451

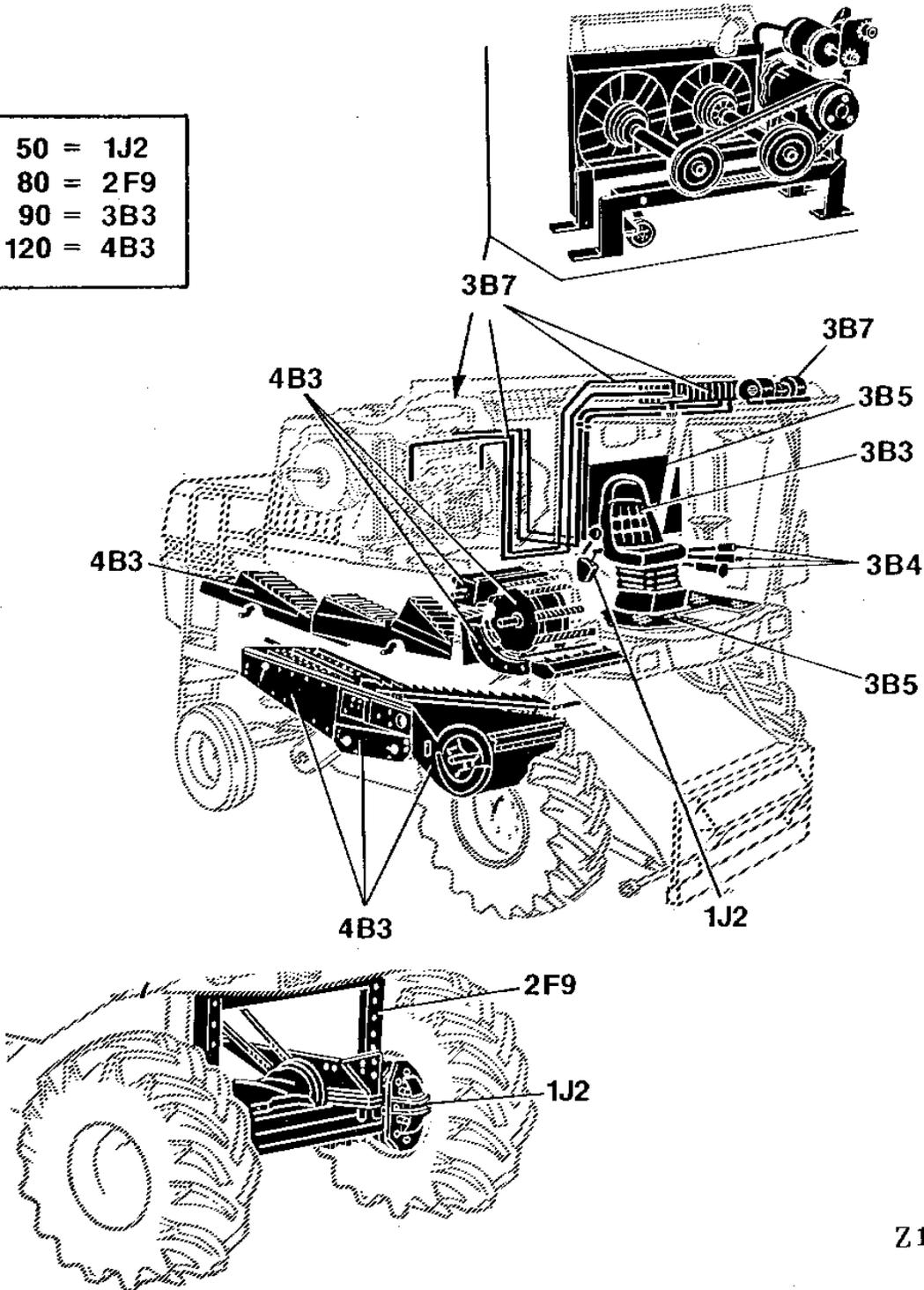
1A6

4425 COMBINE

PRIMARY PICTORIAL INDEX

Z117450 -UN-01JAN94

50	=	1J2
80	=	2F9
90	=	3B3
120	=	4B3



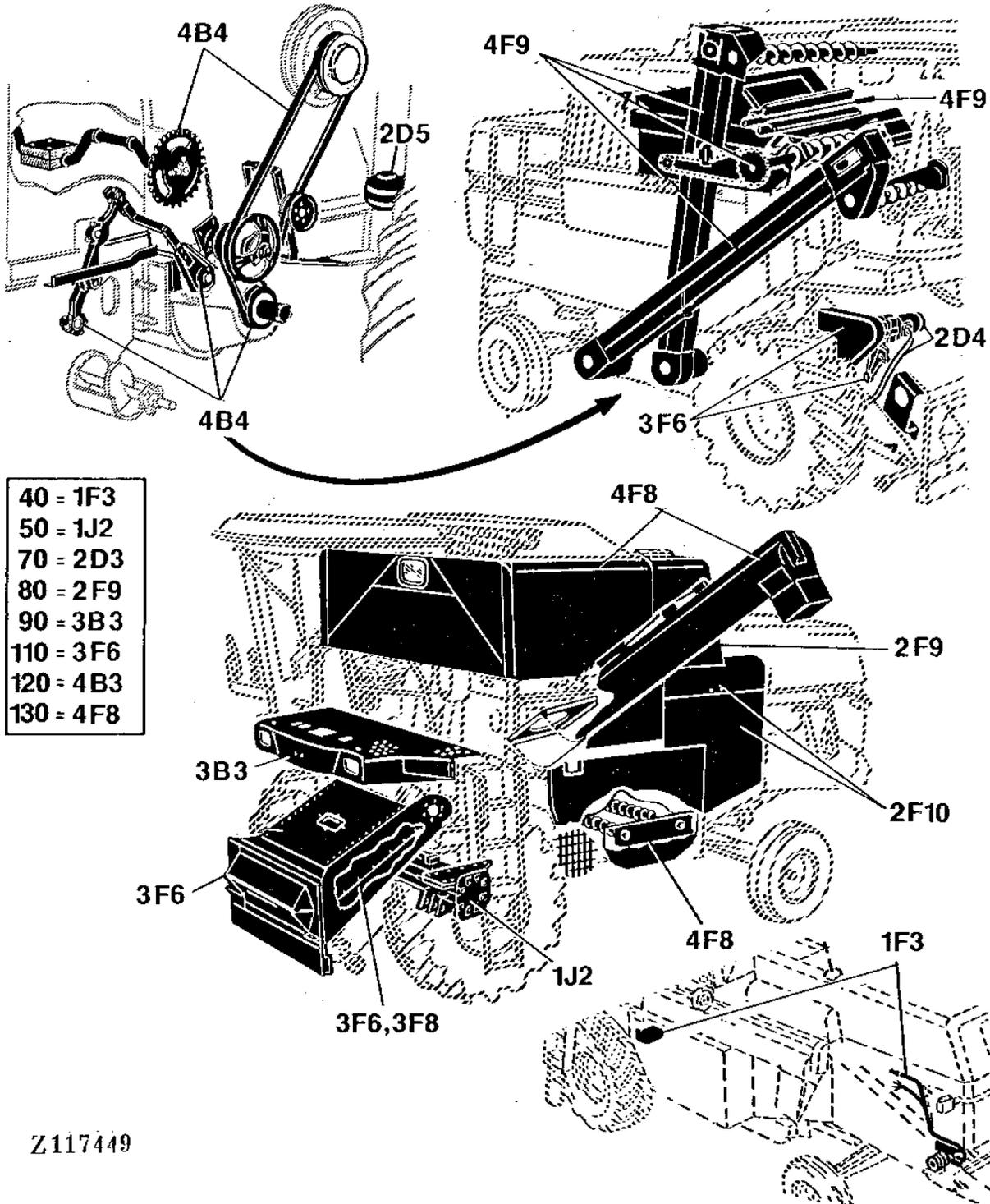
Z117450

1A7

4425 COMBINE

PRIMARY PICTORIAL INDEX

Z117449 -UN-01JAN94



Z117449

1A8

4425 COMBINE

Z109222 -UN-01JAN94



JOHN DEERE 4425 COMBINE WITH 454A ROW-CROP HEAD

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

1A9

4425 COMBINE

NOTE

FOR 200 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 200 SERIES PLATFORM PARTS CATALOG - PC-1558.

FOR 40 SERIES CORN HEAD PARTS INFORMATION, REFER TO JOHN DEERE 40 SERIES CORN HEAD PARTS CATALOG - PC-1223.

FOR 50A SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50A SERIES ROW-CROP HEAD PARTS CATALOG - PC-1747.

FOR 212 THREE-ROLLER BELT PICKUP PARTS INFORMATION, REFER TO JOHN DEERE THREE-ROLLER BELT PICKUP PARTS CATALOG - PC-1189 (200 SERIES) OR PC-2210 (900 SERIES).

IMPORTANT

THIS PARTS CATALOG CONTAINS PARTS INFORMATION FOR THE 4425 COMBINE. MACHINE VINTAGE IS DETERMINED BY THE COMBINE SERIAL NUMBER OR THE PRODUCT IDENTIFICATION NUMBER (PIN). IT IS IMPORTANT THAT THE CORRECT NUMBERS BE USED WHEN ORDERING PARTS.

1A10

4425 COMBINE

SERIAL NUMBER AND PRODUCT IDENTIFICATION NUMBER (PIN) PLATES

USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE OR THE PRODUCT IDENTIFICATION NUMBER PLATE IN WARRANTY CORRESPONDENCE.

PRODUCT IDENTIFICATION NUMBER PLATE

THE PRODUCT IDENTIFICATION NUMBER PLATE (PIN) IS LOCATED ON THE RIGHT-HAND SIDE OF THE OPERATOR'S PLATFORM. AN EXAMPLE OF THIS PIN PLATE IS:

Z04425X044250

Z0 - MANUFACTURING UNIT (ZWEIBRUECKEN WORKS)
4425 - MODEL IDENTIFIER
X - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
044250 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

1A11

4425 COMBINE

ENGINE SERIAL NUMBER

THE ENGINE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE ENGINE BLOCK, NEAR THE MECHANICAL FUEL TRANSFER PUMP.

AN EXAMPLE OF THE ONE-LINE, SIXTEEN-DIGIT NUMBER ON THIS SERIAL NUMBER PLATE IS:

6359DZ04227799CD

6 - NUMBER OF CYLINDERS
359 - CUBIC INCH DISPLACEMENT
D - FUEL TYPE OF ENGINE (DIESEL)
Z - MANUFACTURING UNIT OF MACHINE (ZWEIBRUECKEN WORKS)
04 - ENGINE VERSION
227799 - ENGINE SERIAL NUMBER
CD - MANUFACTURING UNIT OF ENGINE (SARAN WORKS)

AN EXAMPLE OF THE TWO-LINE NUMBER ON THIS SERIAL NUMBER PLATE IS:

CD6359D227799
6359DZ04

(FIRST LINE)

CD - MANUFACTURING UNIT (SARAN WORKS)
6 - NUMBER OF CYLINDERS
359 - CUBIC INCH DISPLACEMENT
D - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
227799 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)

6 - NUMBER OF CYLINDERS
359 - CUBIC INCH DISPLACEMENT
D - FUEL TYPE OF ENGINE (DIESEL)
Z - MANUFACTURING UNIT OF MACHINE (ZWEIBRUECKEN WORKS)
04 - ENGINE VERSION

PARTS LISTING INFORMATION

SERIAL NUMBER OR PRODUCT IDENTIFICATION NUMBER (PIN) INFORMATION SHOWS ON WHICH MACHINES A PART MAY BE USED. FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.
- 000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.
- 000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.
- 000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER CHANGE WAS MADE, BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRINTED.

1A12

4425 COMBINE

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND WITH ALL OTHER PARTS SHOWN IN PHANTOM FOR RELATIONSHIP.

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-MATIC™
HARVESTRAK™
POSI-TORQ™

TORQ-GARD SUPREME®
QUIK-TATCH™

CHANGE INDICATOR LINE (MICROFICHE CATALOGS ONLY)

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

1A13

4425 COMBINE

SECTIONAL INDEX

	SECTION
PRIMARY PICTORIAL INDEX AND GENERAL INFORMATION	10
BASIC ENGINE	20
FUEL AND AIR	30
ELECTRICAL	40
POWER TRAIN	50
STEERING AND BRAKES	60
HYDRAULICS	70
SEPARATOR SHELL	80
OPERATOR'S STATION	90
HEADERS - REFER TO INDIVIDUAL HEADER PARTS CATALOGS	100
FEEDER HOUSE	110
SEPARATOR	120
GRAIN TANK AND UNLOADING AUGER	130
HEADER HEIGHT CONTROL	140
DECALS, BELTS AND CHAINS	150
NUMERICAL INDEX	180

1A14

4425 COMBINE

ALPHABETICAL INDEX

GRID		PAGE	GRID		PAGE
A					
2E14	ACCUMULATOR.....	70-37	3D22	CAB ROOF AIR FILTER	90-68
3G17	ADAPTER PLATES, PLATFORM	110-36	3D9	CAB ROOF SEAL.....	90-54
3C11	ADJUSTMENT INDICATOR, CONCAVE.....	90-30	1I12	CAB ROOF WIRING.....	40-80
1E3	AIR CLEANER AND AIR INTAKE TUBES	30-16	3D7	CAB SOUNDPROOFING	90-52
3F1	AIR CONDITIONING CLEANING UNIT TUBE	90-98	3D10	CAB SOUNDPROOFING (RIGHT-HAND)	90-55
3E15	AIR CONDITIONING HOSES AND COUPLERS	90-86	3C23	CAB WINDOWS AND MOLDINGS	90-44
3E22	AIR CONDITIONING SUCTION FAN DRIVE	90-94	1I16	CABLE CLIPS,CONNECTORS AND PLUGS	40-84
3D20	AIR FILTER, CAB ROOF	90-66	1B17	CAMSHAFT.....	20-13
3D22	AIR FILTER, CAB ROOF	90-68	1G1	CENTRAL ELECTRICAL HOUSING	40-20
1D13	AIR INTAKE MANIFOLD	30-2	4C18	CHAFFER	120-38
1E3	AIR INTAKE TUBES, AIR CLEANER	30-16	4E1	CHAFFER DRIVE	120-72
3D19	AIR OUTLET PANEL	90-64	4C16	CHAFFER FRAME	120-36
1F13	ALTERNATOR	40-7	3F23	CHAIN, FEEDER CONVEYOR	110-18
1F14	ALTERNATOR - ROBERT BOSCH (65 AMP)	40-8	4F24	CHAIN, TAILINGS ELEVATOR	130-16
1F12	ALTERNATOR ATTACHING PARTS.....	40-6	4J4	CHAINS, LEFT-HAND SIDE.....	150-15
1I7	ANTENNA	40-75	4I23	CHAINS, RIGHT-HAND SIDE	150-10
1F12	ATTACHING PARTS, ALTERNATOR	40-6	4J1	CHAINS, RIGHT-HAND SIDE	150-12
3C21	ATTACHING PARTS, CAB	90-42	4J3	CHAINS, RIGHT-HAND SIDE	150-14
4H1	AUGER, LEVELING, GRAIN TANK.....	130-44	4F10	CLEAN GRAIN AUGERS, HOUSING	130-2
1C6	AUXILIARY PULLEY.....	20-27	4F12	CLEAN GRAIN AUGERS, LOWER TAILINGS	130-4
2C11	AXLE SUPPORT AND V-SUPPORT FOR REAR AXLE	60-34	4F18	CLEAN GRAIN ELEVATOR DRIVE.....	130-10
2C15	AXLE, REAR.....	60-38	4F16	CLEAN GRAIN ELEVATOR, CONVEYOR CHAIN	130-8
			4F20	CLEAN GRAIN, ELEVATOR, UPPER.....	130-12
B					
1G13	BASIC WIRING HARNESS	40-32	2G15	CLEANING FAN AND FEEDER HOUSE GUARDS	80-30
1G15	BASIC WIRING HARNESS	40-34	2G21	CLEANING FAN GUARD, RIGHT-HAND	80-36
1G17	BASIC WIRING HARNESS	40-36	2G19	CLEANING FAN GUARDS, LEFT-HAND	80-34
1G19	BASIC WIRING HARNESS	40-38	4D12	CLEANING FAN TENSION PULLEY	120-57
1G21	BASIC WIRING HARNESS	40-40	4D13	CLEANING FAN-ADJUSTING ROD	120-58
1G23	BASIC WIRING HARNESS	40-42	4C22	CLEANING SHOE SUSPENSION	120-42
1F8	BATTERY AND CABLES	40-2	3F1	CLEANING UNIT TUBE, AIR CONDITIONING.....	90-98
2G9	BATTERY MOUNTINGS	80-24	1B21	CLOSING (WITHOUT OIL FILLER NECK)	20-17
2G11	BATTERY MOUNTINGS	80-26	1J24	CLUTCH	50-22
1C1	BEARING KIT, UNDERSIZE CRANKSHAFT	20-22	3E8	CLUTCH AND SERVICE VALVES, COMPRESSOR	90-79
1B25	BEARINGS,CRANKSHAFT.....	20-21	1J14	CLUTCH CYLINDER	50-11
4C2	BEATER	120-22	1J21	CLUTCH HOUSING, DRIVE SHEAVE	50-18
4C10	BEATER DRIVE	120-30	1J23	CLUTCH LINKAGE.....	50-21
4C4	BEATER, VARIABLE DRIVE WITH CENTER OIL SUPPLY.....	120-24	1J15	CLUTCH MASTER CYLINDER	50-12
2E17	BEATER, VARIABLE DRIVE WITH CENTER OIL SUPPLY, HYDRAULIC LINE	70-40	1J17	CLUTCH OIL LINES.....	50-14
1C11	BELTS AND FAN, WATER PUMP	20-32	1J13	CLUTCH PEDAL.....	50-10
4D5	BLADES, FAN SHAFT	120-50	1E1	COLD WEATHER STARTING AID	30-14
4E7	BLADES, STRAW CHOPPER	120-78	2H17	COMBINE MAINTENANCE PRODUCTS.....	80-56
1B8	BLOCK,CYLINDER	20-4	1F24	COMPRESSOR CABLES.....	40-18
1B9	BLOCK,CYLINDER	20-5	3E8	COMPRESSOR CLUTCH AND SERVICE VALVES.....	90-79
3F12	BOTTOM SHEET, FEEDER HOUSE.....	110-6	3E7	COMPRESSOR HARDWARE KIT	90-78
2B14	BRAKE CYLINDER.....	60-12	3E11	COMPRESSOR HOSES	90-82
2B8	BRAKE LINES (LOWER)	60-6	3E5	COMPRESSOR MOUNTING	90-76
2B10	BRAKE LINES (UPPER)	60-8	3E9	COMPRESSOR PARTS	90-80
2B4	BRAKE PEDALS.....	60-2	4B16	CONCAVE.....	120-10
2B6	BRAKE VALVE.....	60-4	4B18	CONCAVE - SUSPENSION	120-12
C					
3C21	CAB ATTACHING PARTS	90-42	3C11	CONCAVE ADJUSTMENT INDICATOR	90-30
3D24	CAB FAN	90-70	3C9	CONCAVE AND BRAKE LEVERS	90-28
3E1	CAB FAN	90-72	3E20	CONDENSER AND MOUNTING	90-92
3D1	CAB MOUNTING AND CYLINDERS.....	90-46	3E17	CONDENSER FAN, FRONT	90-88
3D3	CAB MOUNTING AND CYLINDERS.....	90-48	3E18	CONDENSER FAN, REAR	90-90
3D13	CAB ROOF	90-58	1C3	CONNECTING ROD.....	20-24
3D20	CAB ROOF AIR FILTER	90-66	3C7	CONTROL LEVER - CUTTING PLATFORM/ HYDRAULIC REVERSER	90-26
			3C18	CONTROL LEVER, CYLINDER SPEED	90-39
			2D20	CONTROL VALVE FITTINGS, MAIN.....	70-16
			2D18	CONTROL VALVE KIT, MAIN	70-14
			2D16	CONTROL VALVE POPPETS, MAIN	70-12
			4I9	CONTROL VALVE, DIAL-A-MATIC	140-8
			2D14	CONTROL VALVE, MAIN.....	70-10
			4F16	CONVEYOR CHAIN, CLEAN GRAIN ELEVATOR	130-8
			1D2	COUNTERSHAFT FOR ROTARY RADIATOR SCREEN ...	20-50
			4E20	COUNTERSHAFT, STRAW CHOPPER	120-92
			2F7	COUPLER, CUTTING PLATFORM	70-56

1A15

4425 COMBINE

ALPHABETICAL INDEX - CONTINUED

GRID	PAGE	GRID	PAGE
3C20	COVER PLATE, OPERATOR'S PLATFORM	90-41	
1B13	COVER,ROCKER ARM	20-9	
1B23	COVER,TIMING GEAR.....	20-19	
1B24	COVER,TIMING GEAR.....	20-20	
3D15	COVERS, CAB	90-60	
4G20	COVERS, INNER UNLOADING AUGER.....	130-38	
1B25	CRANKSHAFT BEARINGS	20-21	
1C5	CRANKSHAFT PULLEY.....	20-26	
4D20	CURTAIN	120-66	
2E19	CUTTING PLATFORM PRESSURE INDICATOR HOSE	70-42	
2F7	CUTTING PLATFORM, COUPLER	70-56	
4B9	CYLINDER ACCESS DOOR	120-2	
1B8	CYLINDER BLOCK.....	20-4	
1B9	CYLINDER BLOCK.....	20-5	
1B14	CYLINDER HEAD.....	20-10	
3C18	CYLINDER SPEED CONTROL LEVER.....	90-39	
4C12	CYLINDER SPEED SENDING UNIT.....	120-32	
2C9	CYLINDER STEERING.....	60-32	
2B14	CYLINDER, BRAKE	60-12	
2C7	CYLINDER, STEERING	60-30	
3D1	CYLINDERS, CAB	90-46	
3D3	CYLINDERS, CAB	90-48	
D			
4J24	DECALS	150-35	
4J23	DECALS, ENGINE SECTION	150-34	
4J13	DECALS, LEFT HAND	150-24	
4J11	DECALS, LEFT-HAND	150-22	
4J15	DECALS, LEFT-HAND	150-26	
4J19	DECALS, OPERATOR'S PLATFORM	150-30	
4J21	DECALS, OPERATOR'S PLATFORM	150-32	
4J17	DECALS, REAR	150-28	
4J5	DECALS, RIGHT HAND	150-16	
4J7	DECALS, RIGHT-HAND	150-18	
4J9	DECALS, RIGHT-HAND	150-20	
4E22	DEFLECTOR STORAGE RETAINERS, STRAW CHOPPER	120-94	
4E16	DEFLECTOR, STRAW CHOPPER	120-88	
4I9	DIAL-A-MATIC CONTROL VALVE.....	140-8	
4I11	DIAL-A-MATIC DROP RATE VALVE.....	140-10	
4I12	DIAL-A-MATIC DROP RATE VALVE KIT	140-11	
4I3	DIAL-A-MATIC ELECTRICAL PARTS	140-2	
4I7	DIAL-A-MATIC HYDRAULIC LINES	140-6	
4I5	DIAL-A-MATIC MECHANICAL PARTS	140-4	
1K7	DIFFERENTIAL.....	50-30	
1B10	DIPSTICK	20-6	
2B12	DISK BRAKES FOOT BRAKES.....	60-10	
2B15	DISK BRAKES HANDBRAKE	60-14	
1F22	DISTRIBUTOR BOX	40-16	
4E14	DISTRIBUTOR, STRAW CHOPPER	120-86	
1I10	DOME LIGHT	40-78	
1I11	DOME LIGHT	40-79	
3D5	DOOR HANDLE, CAB	90-50	
4G17	DOOR, ACCESS, GRAIN TANK	130-34	
1D4	DRAINING ENGINE OIL, ENGINE BREATHER	20-52	
4I17	DRIVE BELTS, LEFT-HAND SIDE	150-4	
4I19	DRIVE BELTS, LEFT-HAND SIDE	150-6	
4I20	DRIVE BELTS, LEFT-HAND SIDE	150-7	
4I21	DRIVE BELTS, LEFT-HAND SIDE	150-8	
4I22	DRIVE BELTS, LEFT-HAND SIDE	150-9	
4I15	DRIVE BELTS, RIGHT-HAND SIDE	150-2	
4G3	DRIVE IDLER, TAILINGS AUGER	130-20	
4G5	DRIVE IDLER, TAILINGS AUGER	130-22	
4E18	DRIVE IDLERS, STRAW CHOPPER.....	120-90	
4H21	DRIVE LINKAGE, UNLOADING AUGER	130-66	
1J21	DRIVE SHEAVE, CLUTCH HOUSING	50-18	
4E23	DRIVE SHIELD, STRAW CHOPPER.....	120-95	
1K13	DRIVE WHEEL AXLE AND EXTENSION	50-36	
1K15	DRIVE WHEELS.....	50-38	
4C10	DRIVE, BEATER.....	120-30	
2D10	DRIVE, MAIN HYDRAULIC PUMP	70-6	
4E3	DRIVE, SLIP CLUTCH STRAW WALKER	120-74	
3E24	DRIVE, SUCTION FAN	90-96	
4G7	DRIVE, TAILINGS ELEVATOR	130-24	
4G9	DRIVE, TAILINGS ELEVATOR	130-26	
4H15	DRIVE, UNIVERSAL, OUTER UNLOADING AUGER.....	130-60	
4H17	DRIVE, UNIVERSAL, OUTER UNLOADING AUGER.....	130-62	
4H3	DRIVE, UNLOADING, GRAIN TANK.....	130-47	
4H4	DRIVE, UNLOADING, GRAIN TANK.....	130-48	
4H8	DRIVES, PADDLE, INNER UNLOADING AUGER	130-52	
4I12	DROP RATE VALVE KIT, DIAL-A-MATIC.....	140-11	
4I11	DROP RATE VALVE, DIAL-A-MATIC	140-10	
E			
1F18	ELECTRICAL CONNECTIONS ENGINE	40-12	
1F21	ELECTRICAL FUEL INJECTION PUMP SHUT-OFF CABLE	40-15	
1E9	ELECTRICAL FUEL TRANSFER PUMP	30-22	
4I3	ELECTRICAL PARTS, DIAL-A-MATIC	140-2	
4F18	ELEVATOR DRIVE, CLEAN GRAIN	130-10	
4F14	ELEVATOR HOUSING, CLEAN GRAIN, LOWER	130-6	
4F16	ELEVATOR, CLEAN GRAIN, CONVEYOR CHAIN	130-8	
4F20	ELEVATOR, CLEAN GRAIN, UPPER	130-12	
4F22	ELEVATOR, TAILINGS.....	130-14	
4G7	ELEVATOR, TAILINGS, DRIVE	130-24	
4G9	ELEVATOR, TAILINGS, DRIVE	130-26	
1C21	ENGINE - MOUNTING PARTS	20-43	
1D4	ENGINE BREATHER AND DRAINING ENGINE OIL	20-52	
2G7	ENGINE COMPARTMENT FLOOR SHEETS	80-22	
2H13	ENGINE COMPARTMENT SHEETS	80-52	
2H11	ENGINE COMPARTMENT SHEETS MOUNTING	80-50	
1C20	ENGINE COOLANT HEATER	20-42	
1C18	ENGINE GASKET SET	20-40	
4J23	ENGINE SECTION DECALS	150-34	
1D6	ENGINE SUPPORT	20-54	
1F16	ENGINE WIRING HARNESS	40-10	
1F18	ENGINE, ELECTRICAL CONNECTIONS	40-12	
1F20	ETHER COLD WEATHER STARTING AID CABLE	40-14	
3E2	EVAPORATOR / HEATER CORE	90-73	
1E5	EXHAUST EJECTOR AND PIPE.....	30-18	
1D14	EXHAUST MANIFOLD	30-3	
1K13	EXTENSION, DRIVE WHEEL AXLE	50-36	
4D19	EXTENSION, STRAW WALKER	120-65	
F			
1C11	FAN AND BELTS, WATER PUMP	20-32	
4D3	FAN HOUSING.....	120-48	
4D5	FAN SHAFT AND BLADES	120-50	
3F23	FEEDER CONVEYOR CHAIN.....	110-18	
3G15	FEEDER CONVEYOR DRIVE	110-34	
3F21	FEEDER CONVEYOR DRUM	110-16	
3F9	FEEDER CONVEYOR HOUSING	110-2	
3F11	FEEDER CONVEYOR RETURN SHIELDS.....	110-4	
3F14	FEEDER HOUSE FRONT SHIELD	110-9	
3F12	FEEDER HOUSE FRONT SHIELD AND BOTTOM SHEET	110-6	
2G15	FEEDER HOUSE GUARDS.....	80-30	

1A18

4425 COMBINE

ALPHABETICAL INDEX - CONTINUED

<i>GRID</i>		<i>PAGE</i>	<i>GRID</i>		<i>PAGE</i>
1G5	OPERATOR'S PLATFORM WIRING HARNESS.....	40-24	2F20	REAR HOOD	80-10
1G7	OPERATOR'S PLATFORM WIRING HARNESS.....	40-26	2F24	REAR HOOD LOWER SHEETS	80-14
3C14	OPERATOR'S PLATFORM, OPERATING CABLES.....	90-34	2G1	REAR HOOD RAILING.....	80-16
3B8	OPERATOR'S PLATFORM	90-2	2F22	REAR HOOD, REINFORCEMENTS	80-12
3B16	OPERATOR'S SEAT	90-11	2G5	REAR SERVICE PLATFORM LADDER	80-20
4H11	OUTER UNLOADING AUGER AND HOUSING	130-56	3B23	REAR VIEW MIRROR	90-18
4H13	OUTER UNLOADING AUGER AND HOUSING	130-58	2C21	REAR WHEELS	60-44
4H10	OUTER UNLOADING AUGER HOUSING GUARDS	130-55	3E13	RECEIVER - DRYER AND HOSES	90-84
4H15	OUTER UNLOADING AUGER UNIVERSAL DRIVE.....	130-60	4B24	REDUCTION TRANSMISSION, VARIABLE CYLINDER SHEAVES	120-18
4H17	OUTER UNLOADING AUGER UNIVERSAL DRIVE.....	130-62	2E23	REEL DRIVE FITTINGS AND HYDRAULIC RESERVOIR.....	70-46
P					
4H8	PADDLE DRIVES, INNER UNLOADING AUGER.....	130-52	1I5	REEL DRIVE HARNESS	40-72
4H6	PADDLE, GRAIN TANK	130-50	2E21	REEL DRIVE HYDRAULIC PUMP.....	70-44
3D19	PANEL, AIR OUTLET.....	90-64	2E22	REEL DRIVE HYDRAULIC PUMP, GASKET SET	70-45
3E9	PARTS, COMPRESSOR	90-80	2E12	REEL LIFT HYDRAULIC HOSE	70-34
2B4	PEDALS, BRAKE	60-2	2E10	REEL LIFT, HYDRAULIC LINES	70-32
1B22	PICK UP,MAGNETIC	20-18	2F22	REINFORCEMENTS, REAR HOOD	80-12
1C3	PISTON.....	20-24	1G4	RELAY PLUG SOCKET	40-23
3G17	PLATFORM ADAPTER PLATES	110-36	1E12	REPAIR-SET, FUEL PRE-FILTER.....	30-26
2H15	PLUGGED CYLINDER TOOL	80-54	1B15	RETAINERS	20-11
2D16	POPPETS, MAIN CONTROL VALVE	70-12	4C20	RETURN PAN WITH SIEVES	120-40
4B22	POSI TORQ VARIABLE CYLINDER SHEAVES	120-16	3F11	RETURN SHIELDS, FEEDER CONVEYOR	110-4
1J7	POSI-TORQ COUNTERSHAFT AND ARM (UPPER UNIT)	50-4	2E1	REVERSE DRIVE HYDRAULIC LINES.....	70-22
1J11	POSI-TORQ SHEAVES (LOWER UNIT).....	50-8	2D22	REVERSE DRIVE HYDRAULIC MOTOR	70-18
1J9	POSI-TORQ SHEAVES (UPPER UNIT)	50-6	2D24	REVERSE DRIVE HYDRAULIC MOTOR	70-20
1J5	POSI-TORQ SUPPORTS (UPPER UNIT).....	50-2	4J5	RIGHT-HAND DECALS	150-16
1E10	PRE-FILTER, FUEL	30-24	4J7	RIGHT-HAND DECALS	150-18
1D24	PRECLEANER AND AIR INTAKE TUBES	30-13	4J9	RIGHT-HAND DECALS	150-20
2E19	PRESSURE INDICATOR HOSE, CUTTING PLATFORM	70-42	1B16	ROCKER ARM	20-12
1A2	PRIMARY PICTORIAL INDEX	10-1	1B13	ROCKER ARM COVER	20-9
1A3	PRIMARY PICTORIAL INDEX	10-2	1B16	ROCKER ARM SHAFT.....	20-12
1A4	PRIMARY PICTORIAL INDEX	10-3	1C24	ROTARY RADIATOR SCREEN	20-46
1A5	PRIMARY PICTORIAL INDEX	10-4	1D2	ROTARY RADIATOR SCREEN, COUNTERSHAFT	20-50
1A6	PRIMARY PICTORIAL INDEX	10-5	1D1	ROTARY RADIATOR SCREEN, SUCTION NOZZLE	20-48
1A7	PRIMARY PICTORIAL INDEX	10-6	4E8	ROTOR, STRAW CHOPPER.....	120-80
1D8	PULLEY, MOTOR.....	20-56	S		
1C6	PULLEY,AUXILIARY.....	20-27	2B23	SEAL KIT, STEERING PUMP	60-22
1C5	PULLEY,CRANKSHAFT	20-26	3B16	SEAT	90-11
1D19	PUMP, FUEL TRANSFER (SOFABEX).....	30-8	3B21	SEAT ADJUSTMENT	90-16
1D17	PUMP, FUEL TRANSFER "CORONA"	30-6	3B17	SEAT CUSHIONS.....	90-12
1D18	PUMP, FUEL TRANSFER "SOFABEX".....	30-7	3B19	SEAT MOUNTING	90-14
1D20	PUMP, FUEL TRANSFER(REPLACEMENT)	30-9	3B15	SEAT SUPPORT	90-10
1E9	PUMP, FUEL TRANSFER, ELECTRICAL	30-22	1B3	SECTIONAL PICTORIAL INDEX	20-A01
1C7	PUMP, OIL	20-28	1B4	SECTIONAL PICTORIAL INDEX	20-A02
1D21	PUMP,FUEL INJECTION	30-10	1B5	SECTIONAL PICTORIAL INDEX	20-A03
1B16	PUSH RODS.....	20-12	1D11	SECTIONAL PICTORIAL INDEX	30-A02
R					
1C22	RADIATOR	20-44	1D12	SECTIONAL PICTORIAL INDEX	30-A03
1C24	RADIATOR SCREEN, ROTARY	20-46	1F3	SECTIONAL PICTORIAL INDEX	40-A01
1I8	RADIO AND SPEAKERS MOUNTING PARTS.....	40-76	1F4	SECTIONAL PICTORIAL INDEX	40-A02
1I6	RADIO WIRING HARNESS	40-74	1F5	SECTIONAL PICTORIAL INDEX	40-A03
4B13	RASP BAR CYLINDER	120-6	1F6	SECTIONAL PICTORIAL INDEX	40-A04
4B15	RASP BAR CYLINDER SHAFT	120-9	1F7	SECTIONAL PICTORIAL INDEX	40-A05
2C15	REAR AXLE	60-38	1J2	SECTIONAL PICTORIAL INDEX	50-A01
2C13	REAR AXLE FRAME AND SUPPORT	60-36	1J3	SECTIONAL PICTORIAL INDEX	50-A02
2C17	REAR AXLE SPINDLES.....	60-40	1J4	SECTIONAL PICTORIAL INDEX	50-A03
2C11	REAR AXLE, AXLE SUPPORT AND V-SUPPORT	60-34	2B2	SECTIONAL PICTORIAL INDEX	60-A02
3E18	REAR CONDENSER FAN	90-90	2B3	SECTIONAL PICTORIAL INDEX	60-A03
4J17	REAR DECALS.....	150-28	2D3	SECTIONAL PICTORIAL INDEX	70-A02
			2D4	SECTIONAL PICTORIAL INDEX	70-A03
			2D5	SECTIONAL PICTORIAL INDEX	70-A04
			2F9	SECTIONAL PICTORIAL INDEX	80-A02
			2F10	SECTIONAL PICTORIAL INDEX	80-A03
			2F11	SECTIONAL PICTORIAL INDEX	80-A04

1A19

4425 COMBINE

ALPHABETICAL INDEX - CONTINUED

GRID	PAGE	GRID	PAGE
3B3	SECTIONAL PICTORIAL INDEX	90-A02	
3B4	SECTIONAL PICTORIAL INDEX	90-A03	
3B5	SECTIONAL PICTORIAL INDEX	90-A04	
3B6	SECTIONAL PICTORIAL INDEX	90-A05	
3B7	SECTIONAL PICTORIAL INDEX	90-A06	
3F6	SECTIONAL PICTORIAL INDEX	110-A01	
3F7	SECTIONAL PICTORIAL INDEX	110-A02	
3F8	SECTIONAL PICTORIAL INDEX	110-A03	
4B3	SECTIONAL PICTORIAL INDEX	120-A02	
4B4	SECTIONAL PICTORIAL INDEX	120-A03	
4B5	SECTIONAL PICTORIAL INDEX	120-A04	
4B6	SECTIONAL PICTORIAL INDEX	120-A05	
4B7	SECTIONAL PICTORIAL INDEX	120-A06	
4B8	SECTIONAL PICTORIAL INDEX	120-A07	
4F8	SECTIONAL PICTORIAL INDEX	130-A02	
4F9	SECTIONAL PICTORIAL INDEX	130-A03	
4I2	SECTIONAL PICTORIAL INDEX	140-A01	
4I4	SECTIONAL PICTORIAL INDEX	150-A01	
4C12	SENDING UNIT, CYLINDER SPEED	120-32	
1H4	SENSOR, GROUND SPEED INDICATOR	40-47	
1H21	SENSORS, HARVESTRAK	40-64	
4C8	SEPARATOR DRIVE IDLER	120-28	
4C6	SEPARATOR DRIVE IDLER ARM	120-26	
2H7	SEPARATOR MIDDLE SHIELD, RIGHT-HAND	80-46	
2G13	SEPARATOR SHIELD, LEFT-HAND REAR	80-28	
2H9	SEPARATOR SHIELD, RIGHT-HAND LOWER	80-48	
2H1	SEPARATOR SHIELDS - UPPER, LEFT-HAND	80-40	
2G3	SERVICE PLATFORM, REAR, RIGHT-HAND	80-18	
1C18	SET, GASKET	20-40	
1B18	SHACKLES	20-14	
4B15	SHAFT, RASP BAR CYLINDER	120-9	
4G13	SHEETS, GRAIN TANK	130-30	
4E5	SHEETS, STRAW CHOPPER	120-76	
3F14	SHIELD, FRONT, FEEDER HOUSE	110-9	
3C1	SHIFT CONSOLE AND COVERS, RIGHT-HAND	90-20	
3C3	SHIFT CONSOLE, LEFT-HAND	90-22	
4D1	SHOE CRANK AND PITMAN	120-46	
4C22	SHOE SUSPENSION, CLEANING	120-42	
1B6	SHORT BLOCK ASSEMBLY	20-2	
2F18	SIDE SHEETS, LEFT-HAND	80-8	
2F16	SIDE SHEETS, RIGHT-HAND	80-6	
4C20	SIEVES, RETURN PAN	120-40	
4E3	SLIP CLUTCH - STRAW WALKER DRIVE	120-74	
3D7	SOUNDPROOFING, CAB	90-52	
3C19	SOUNDPROOFING, OPERATOR'S PLATFORM	90-40	
2C17	SPINDLES, REAR AXLE	60-40	
1B15	SPRINGS	20-11	
3F19	SPROCKETS, FEEDER HOUSE UPPER SHEAVE	110-14	
1F10	STARTING MOTOR	40-4	
2B17	STEERING COLUMN	60-16	
2C7	STEERING CYLINDER	60-30	
2C9	STEERING CYLINDER	60-32	
2C3	STEERING LINES AND HOSES (FRONT)	60-26	
2C5	STEERING LINES AND HOSES (REAR)	60-28	
2B21	STEERING PUMP, INDIVIDUAL PARTS	60-20	
2C1	STEERING PUMP, INDIVIDUAL PARTS	60-24	
2B23	STEERING PUMP, SEAL KIT	60-22	
2B19	STEERING SHAFT	60-18	
2C19	STEERING TIE RODS	60-42	
4B11	STONE TRAP	120-4	
4E7	STRAW CHOPPER BLADES AND SUPPORT	120-78	
4E20	STRAW CHOPPER COUNTERSHAFT	120-92	
4E16	STRAW CHOPPER DEFLECTOR	120-88	
4E22	STRAW CHOPPER DEFLECTOR STORAGE RETAINERS	120-94	
4E14	STRAW CHOPPER DISTRIBUTOR	120-86	
4E18	STRAW CHOPPER DRIVE IDLERS	120-90	
4E23	STRAW CHOPPER DRIVE SHIELD	120-95	
4E10	STRAW CHOPPER FRAME	120-82	
4E12	STRAW CHOPPER REINFORCEMENT	120-84	
4E8	STRAW CHOPPER ROTOR AND KNIVES	120-80	
4E5	STRAW CHOPPER SHEETS	120-76	
1H17	STRAW CHOPPER, LOW SHAFT SPEED CONTROL SWITCHES	40-60	
4F1	STRAW SPREADER BLADES	120-98	
4E24	STRAW SPREADER DRIVE	120-96	
4F5	STRAW SPREADER GUARD (RIGHT-HAND)	120-102	
4F3	STRAW SPREADER GUARDS (LEFT-HAND)	120-100	
4D15	STRAW WALKER	120-60	
4D17	STRAW WALKER	120-62	
4D22	STRAW WALKER CRANKSHAFT, FRONT	120-68	
4D24	STRAW WALKER CRANKSHAFT, REAR	120-70	
4E1	STRAW WALKER DRIVE	120-72	
4D19	STRAW WALKER EXTENSION, STRAW CHOPPER	120-65	
1H5	STRAW WALKER WARNING SYSTEM	40-48	
3E24	SUCTION FAN DRIVE	90-96	
3E22	SUCTION FAN DRIVE, AIR CONDITIONING	90-94	
1D1	SUCTION NOZZLE FOR ROTARY RADIATOR SCREEN	20-48	
2F14	SUPPORT, FRONT AXLE	80-4	
4H22	SUPPORT, LOWER, UNLOADING AUGER	130-67	
4E7	SUPPORT, STRAW CHOPPER	120-78	
4B18	SUSPENSION, CONCAVE	120-12	
4C1	SUSPENSION, VARIABLE CYLINDER	120-20	
T			
1G11	TAIL LIGHTS AND WARNING LIGHTS	40-30	
4G3	TAILINGS AUGER DRIVE IDLER	130-20	
4G5	TAILINGS AUGER DRIVE IDLER	130-22	
4F22	TAILINGS ELEVATOR	130-14	
4F24	TAILINGS ELEVATOR CHAIN	130-16	
4G7	TAILINGS ELEVATOR DRIVE	130-24	
4G9	TAILINGS ELEVATOR DRIVE	130-26	
1B16	TAPPETS	20-12	
1C17	THERMOSTAT	20-39	
1C17	THERMOSTAT HOUSING	20-39	
1E16	THROTTLE LINKAGE	30-30	
2C19	TIE RODS, STEERING	60-42	
1B23	TIMING GEAR COVER	20-19	
1B24	TIMING GEAR COVER	20-20	
2F15	TOOL BOX WITH SUPPORT	80-5	
2H15	TOOL, PLUGGED CYLINDER	80-54	
2H16	TOOLS	80-55	
1J19	TRANSMISSION BRAKE	50-16	
1K3	TRANSMISSION CASE	50-26	
1K5	TRANSMISSION GEARS	50-28	
2F12	TRAVERSE BRACKET AND SUPPORTS	80-2	
1B12	TUBE, VENT	20-8	
U			
1C1	UNDERSIZE CRANKSHAFT AND BEARING KIT	20-22	
4G18	UNLOADING AUGER COVERS, INNER	130-36	
4H21	UNLOADING AUGER DRIVE LINKAGE	130-66	
4H10	UNLOADING AUGER HOUSING GUARDS, OUTER	130-55	
2E15	UNLOADING AUGER HYDRAULIC LINES	70-38	
4H22	UNLOADING AUGER LOWER SUPPORT	130-67	
3C16	UNLOADING AUGER SWING CONTROL LINKAGE	90-36	
2E3	UNLOADING AUGER SWING HYDRAULIC CYLINDER ...	70-24	
4H19	UNLOADING AUGER SWING HYDRAULIC CYLINDER MOUNTING	130-64	

1A20

4425 COMBINE

ALPHABETICAL INDEX - CONTINUED

<i>GRID</i>		<i>PAGE</i>	<i>GRID</i>	<i>PAGE</i>
4G22	UNLOADING AUGER, INNER, GRAIN TANK	130-40		
4H13	UNLOADING AUGER, OUTER, AND HOUSING	130-58		
4H11	UNLOADING AUGER, OUTER, HOUSING.....	130-56		
4H15	UNLOADING AUGER, OUTER, UNIVERSAL DRIVE.....	130-60		
4H17	UNLOADING AUGER, OUTER, UNIVERSAL DRIVE.....	130-62		
4H3	UNLOADING DRIVE, GRAIN TANK	130-47		
4H4	UNLOADING DRIVE, GRAIN TANK	130-48		
4F20	UPPER CLEAN GRAIN ELEVATOR	130-12		
4D7	UPPER FAN VARIABLE DRIVE SUPPORT	120-52		
4D9	UPPER FAN VARIABLE SHEAVES	120-54		
2G17	UPPER TAILINGS ELEVATOR GUARD	80-32		
V				
1B15	VALVE SEATS	20-11		
1B15	VALVES	20-11		
4B22	VARIABLE CYLINDER SHEAVES, POSI TORQ	120-16		
4B24	VARIABLE CYLINDER SHEAVES, REDUCTION TRANSMISSION.....	120-18		
4C1	VARIABLE CYLINDER SUSPENSION	120-20		
4D7	VARIABLE DRIVE SUPPORT, UPPER FAN	120-52		
4C4	VARIABLE DRIVE WITH CENTER OIL SUPPLY FOR BEATER.....	120-24		
2E17	VARIABLE DRIVE WITH CENTER OIL SUPPLY FOR BEATER HYDRAULIC LINE	70-40		
4D11	VARIABLE SHEAVES, LOWER FAN	120-56		
4D9	VARIABLE SHEAVES, UPPER FAN	120-54		
1B12	VENT TUBE	20-8		
3D5	VISOR AND DOOR HANDLE	90-50		
W				
1G11	WARNING LIGHTS AND TAIL LIGHTS	40-30		
1H5	WARNING SYSTEM, STRAW WALKER.....	40-48		
1C17	WATER MANIFOLD	20-39		
1C11	WATER PUMP, FAN AND BELTS	20-32		
1K15	WHEELS, DRIVE	50-38		
4G15	WINDOWS, GRAIN TANK	130-32		
1I14	WINDSHIELD WIPERS	40-82		
1I14	WIPERS, WINDSHIELD	40-82		
1H11	WIRING HARNESS	40-54		
1H3	WIRING HARNESS - INSTRUMENT PANEL	40-46		
1G13	WIRING HARNESS, BASIC	40-32		
1G15	WIRING HARNESS, BASIC	40-34		
1G17	WIRING HARNESS, BASIC	40-36		
1G19	WIRING HARNESS, BASIC	40-38		
1G21	WIRING HARNESS, BASIC	40-40		
1G23	WIRING HARNESS, BASIC	40-42		
1F16	WIRING HARNESS, ENGINE	40-10		
1H7	WIRING HARNESS, LOW SHAFT SPEED MONITOR (LEFT-HAND)	40-50		
1H9	WIRING HARNESS, LOW SHAFT SPEED MONITOR AND HARVESTRAK (RIGHT-HAND)	40-52		
1G5	WIRING HARNESS, OPERATOR'S PLATFORM	40-24		
1G7	WIRING HARNESS, OPERATOR'S PLATFORM	40-26		
1I6	WIRING HARNESS, RADIO.....	40-74		
1H23	WIRING HARNESSES, HARVESTRAK.....	40-66		
1I12	WIRING, CAB ROOF	40-80		

MEMORANDA

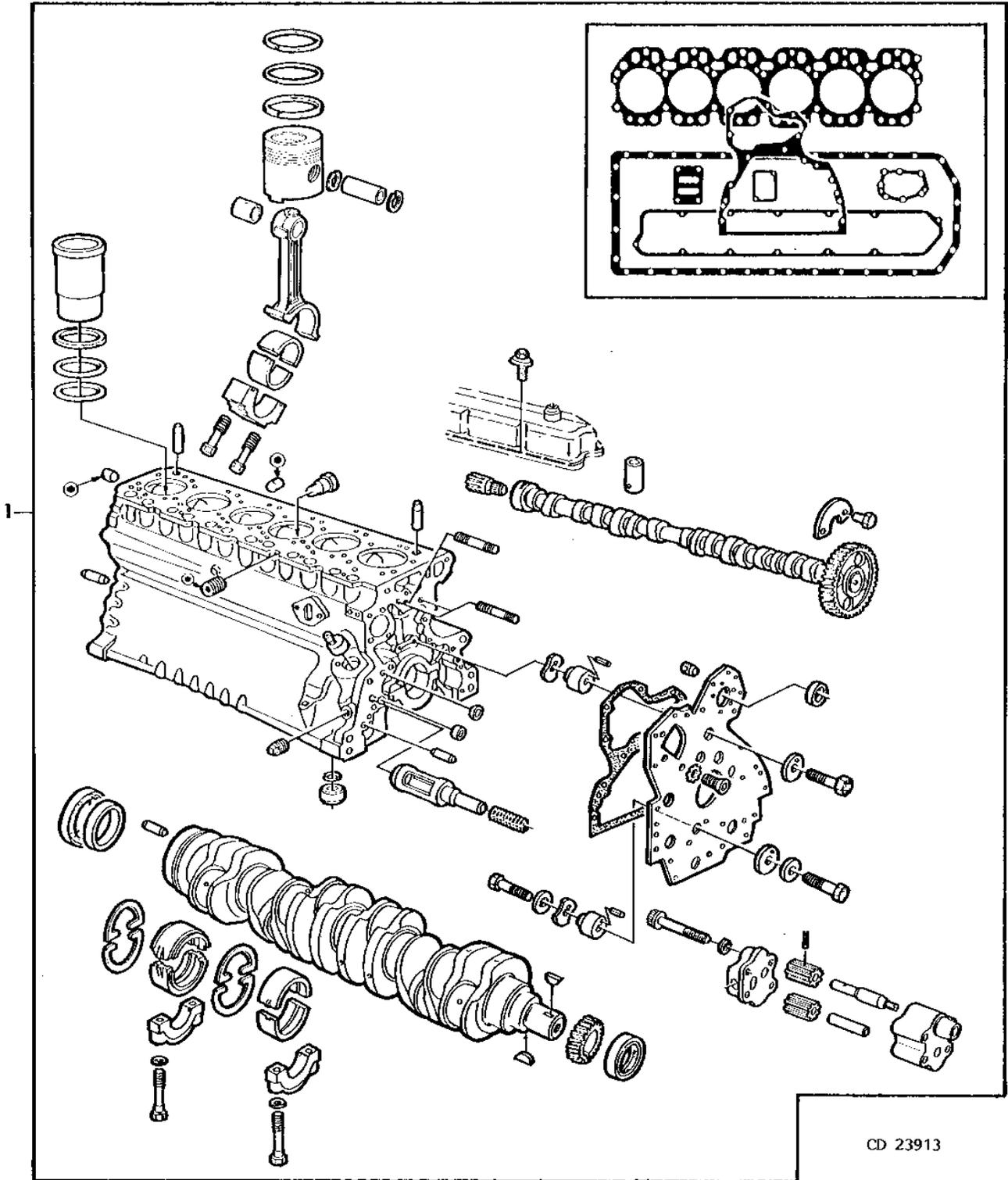
1B6

ENGINE

CD23913

-UN-01JAN94

SHORT BLOCK ASSEMBLY



1B7

ENGINE

SHORT BLOCK ASSEMBLY - CONTINUED

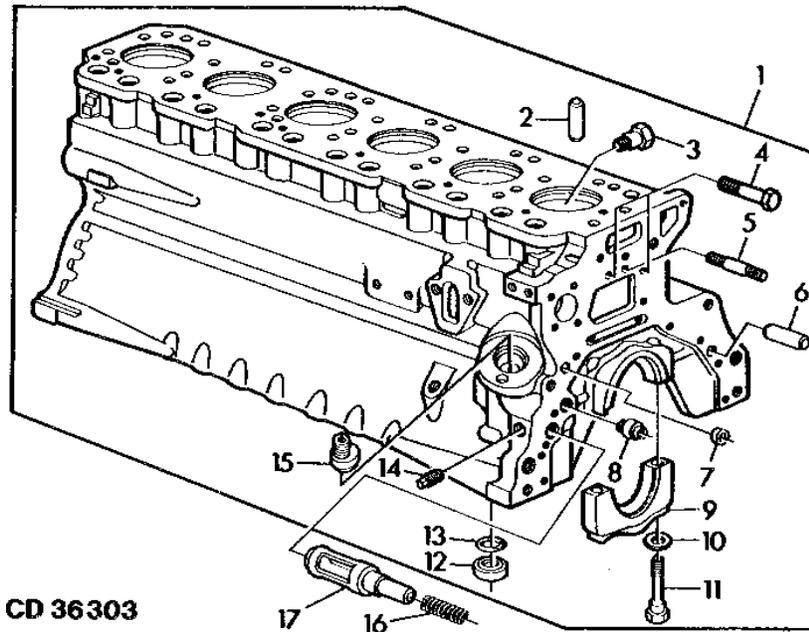
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE16816	SHORT BLOCK ASSEMBLY	1	-686038	(MARKED R75891) (ORDER RE25569 AND (26)
	RE25569	SHORT BLOCK ASSEMBLY	1	686039-	R85363 CYLINDER HEAD CAP SCREWS) (MARKED R80725)

1B8

ENGINE

CD36303 -UN-01JAN94

CYLINDER BLOCK (FRONT AND R.H. VIEW)



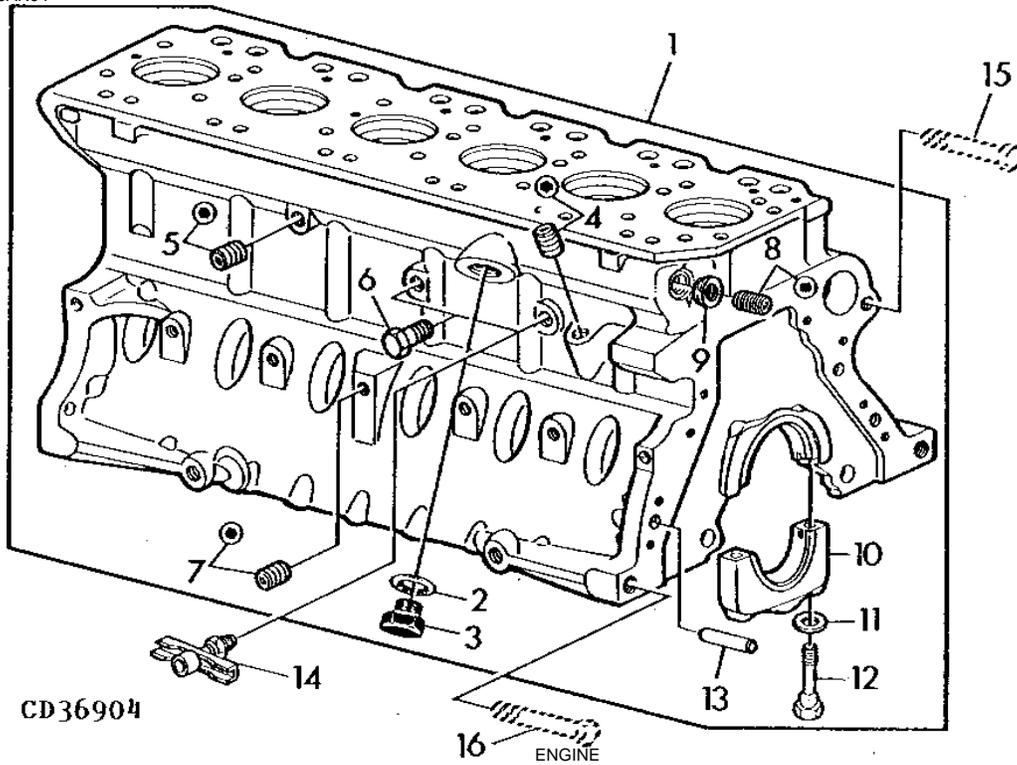
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR102254	CYLINDER BLOCK	1	-686038	(MARKED R75891) ORDER RE25591 AND (26) R85363
	RE25591	CYLINDER BLOCK	1	686039-	CYLINDER HEAD CAP SCREWS (MARKED R80725)
2	A120R	DOWEL PIN	2		LOW
	A120R	DOWEL PIN	2		(SUB FOR R26241, THIS APPLICATION) UP
3	R54802	ORIFICE	6		
4	T33279	STUD	2	-707591	3/8"-16UNC X 2.680"
	R84984	STUD	2	707592-831968	3/8"-24UNF X 2.677"
	19H1726	CAP SCREW	2	831969-	3/8" X 2-1/4"
5	T25701	STUD	1	-729358	3/8"-16UNC X 2.190"
	R82674	STUD	1	729359-	3/8"-24UNF X 1.969"
6	A4879R	DOWEL PIN	2		
7	T18891	CAP	1		
8	R26493	BUSHING	1		
9	R65215	BEARING CAP	6		
10	T20168	WASHER	12		
11	T23474	CAP SCREW	12		
12	R75893	FITTING	1		
13	R75892	O-RING	1		
14	15H255	PIPE PLUG	1	3/8"	
15	T23435	THREADED NIPPLE	1		
16	R46625	SPRING	1		
17	R73139	VALVE	1		

1B9

ENGINE

CD36904 -UN-01JAN94

CYLINDER BLOCK (REAR AND L.H. VIEW)



CD36904

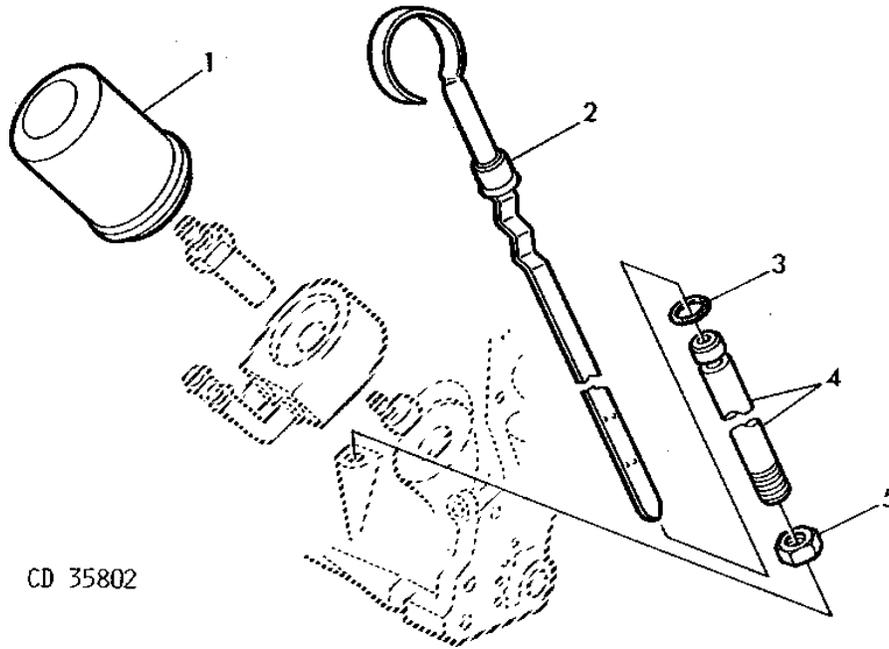
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR102254	CYLINDER BLOCK	1	-686038	(MARKED R75891) ORDER RE25591 AND (26)R85363
	RE25591	CYLINDER BLOCK	1	686039-	CYLINDER HEAD CAP SCREWS (MARKED R80725)
2	U13639	O-RING	1		
3	R92159	DRAIN PLUG	1		(SUB FOR R39741, THIS APPLICATION)
4	15H624	PIPE PLUG	AR		1/2"
5	15H275	PIPE PLUG	1		1/4"
6	R55233	PIPE PLUG	2		1/4"
7	15H558	PIPE PLUG	6	740778-	1/8"
8	15H665	PIPE PLUG	1	-851316	3/4"
	15H562	PIPE PLUG	1	851317-	1"
9	15H616	PIPE BUSHING	1	-851316	3/4"
	L62675	ADAPTER	AR		1"X 3/4"
10	R79089	CAP	1		
11	T20168	WASHER	2		
12	T23474	CAP SCREW	2		
13	A120R	DOWEL PIN	2		
14	AT13740	DRAIN VALVE	AR		
15	CAP SCREW	2		5/8"-11UNC, UP
16	CAP SCREW	2		5/8"-11UNC, LOW

1B10

ENGINE

CD35802 -UN-01JAN94

OIL FILTER AND DIPSTICK



CD 35802

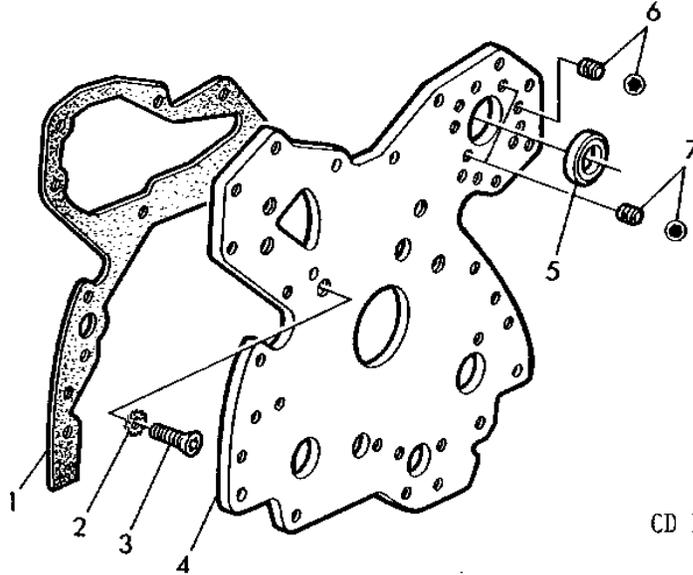
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T19044	OIL FILTER	1		
2	RE24826	DIPSTICK	1		LGTH=494MM (19.44")
3	R10093	O-RING	1		
4	R49824	DIPSTICK TUBE	1		LGTH=290MM (11.41")
5	14H826	NUT	1		1/2"

1B11

ENGINE

CD35803 -UN-01JAN94

FRONT PLATE



CD 35803

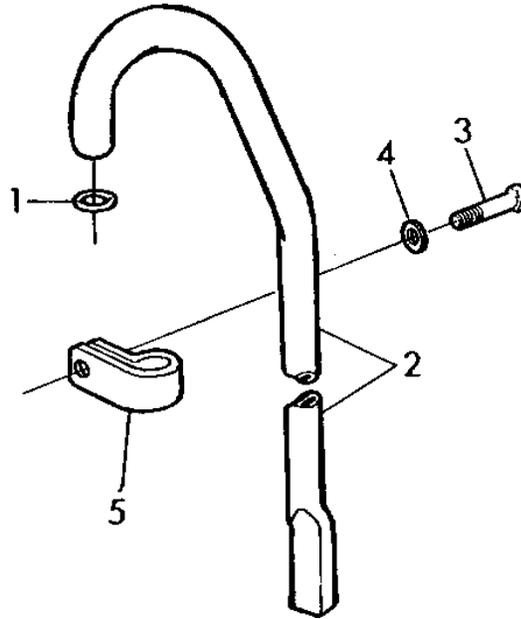
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R90648	GASKET	1		(SUB FOR R73140)
2	12H324	WASHER	5		3/8"
3	T20166	SCREW	5		
4	RE16149	PLATE	1		INCL.KEY 5, (SUB FOR R79863, THIS APPLICATION) ALSO ORDER (8)AT21191 AND (2)AT22919
5	R79854	WASHER	AR		
6	AT21191	SET SCREW	8		5/16" X 0.380"
7	AT22919	SET SCREW	2		3/8" X 0.380"

1B12

ENGINE

CD36500 -UN-01JAN94

VENT TUBE



CD 36500

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R56463	O-RING	1		
2	T20074	TUBE	1		
3	19H1813	CAP SCREW	1	5/16" X 5/8"	
4	24H1685	WASHER	1	11/32" X 47/64" X 0.083"	
5	R40791	CLAMP	1		